



ARCTICWEAR & SNOWMOBILE ACCESSORIES | 2015

POGA REFERENCE GUIDE

EFFECTIVE NOVEMBER 2014

Table of Contents

General POGA Information	
Sizing Charts	7
Arcticwear Size Ratios	8
Accessory Bag Dimensions.....	9
Kit Installation Times	10
Covers	11-12
Touring Bags	13-17
Touring Accessories.....	18-22
Windscreens.....	23-24
Custom Accessories	25-33
Performance.....	34-36
Mountain Accessories.....	37-46
Utility	47-50
Tracks	51-52
Wearbars	53-54
Traction & Control	55-60
General Maintenance	61-63
Oil & Care	64-67
Misc Accessories	68-72
120	73
Upgrade Kits	74-75
Helmet Parts	76-78
Neck Brace Parts.....	79
High Altitude Kits	80
Optional Rear Suspension Springs (2015)	80
Springs (Rear Suspension Front Arm).....	80
Springs (Rear Suspension)	81
Springs (Ski)	82
Drive Belt Application Guide.....	83
Drive Belt Dimension Chart	85
Chains & Sprockets.....	86
Drive System Components.....	87
Arctic Cat Cam Arms	88
Carburetor Components	90
Index	93

Sizing Charts

Adult Helmets*

Helmet Size	Head-Hat Size	Head Circumference (in.)	Head Circumference (cm)
2XS	6 1/2-6 5/8	20 1/2-20 7/8	52-53
XS	6 3/4-6 7/8	21 1/4-21 5/8	54-55
Small	7-7 1/8	22-22 1/2	56-57
Medium	7 1/4-7 3/8	22 3/4-23 1/4	58-59
Large	7 1/2-7 5/8	23 5/8-24	60-61
XL	7 3/4-7 7/8	24 1/2-24 7/8	62-63
2XL	8-8 1/4	25 1/8-25 1/2	64-65
3XL	8 3/8-8 1/2	26-26 3/8	66-67
4XL	8 1/2-8 5/8	26 3/4-27 1/8	68-69

■NOTE: MX SnoCross helmets run about one size smaller on average than the regular shield helmets (i.e. MX SnoCross Large = Shield Helmet Medium).

Youth Helmets

Helmet Size	Head-Hat Size	Head Circumference (in.)	Head Circumference (cm)
Medium	6 1/8 - 6 1/4	19 - 20	48 - 49
Large	6 3/8 - 6 1/2	20 - 21 1/2	50 - 51

■NOTE: This is a guideline only. Head shape can vary size.

■NOTE: Sizing charts should be used as general guides for determining approximate size. Differences in individual body shape, as well as the type of cut and style of each garment, should be considered to ensure appropriate fit. Please visit your local Authorized Arcticwear Dealer to try on your selection.

Men's Outerwear

Size	Chest	Waist	Inseam
S	36" - 38"	28" - 30"	31"
M	40" - 42"	32" - 34"	31"
MT	40" - 42"	32" - 34"	34"
L	44" - 46"	36" - 40"	32"
LT	44" - 46"	36" - 40"	35"
XL	48" - 50"	42" - 44"	33"
XLT	48" - 50"	42" - 44"	36"
2XL	52" - 54"	46" - 48"	33"
2XLT	52" - 54"	46" - 48"	36"
3XL	56" - 58"	50" - 52"	33"
3XLT	56" - 58"	50" - 52"	36"
4XL	60" - 62"	54" - 56"	33"
5XL	64" - 66"	58" - 60"	33"

■NOTE: 5' 11" and taller, use tall sizes. Short bib has a 29" inseam.

Women's Outerwear

Size	Chest	Waist	Hips	Inseam
XS	26" - 30"	19" - 23"	30" - 34"	31"
S	30" - 34"	23" - 26"	34" - 37"	31"
M	34" - 37"	26" - 30"	37" - 40"	31"
MT	34" - 37"	26" - 30"	37" - 40"	33"
L	37" - 40"	30" - 34"	40" - 43"	31"
LT	37" - 40"	30" - 34"	40" - 43"	33"
XL	40" - 43"	34" - 38"	43" - 46"	31"
XLT	40" - 43"	34" - 38"	43" - 46"	33"
2XL	43" - 46"	38" - 41"	46" - 49"	31"
3XL	46" - 49"	41" - 45"	49" - 52"	31"
4XL	49" - 52"	45" - 49"	52" - 55"	31"

■NOTE: 5' 8" and taller, use tall sizes. Short bib has a 29" inseam.

Youth Outerwear

Size	Height	Chest	Waist	Inseam
4	45" - 47"	23" - 25"	20" - 22"	17"
6	47" - 49"	25" - 26"	22" - 23"	19"
8	49" - 50"	26" - 27"	23" - 24"	21"
10	51" - 54"	27" - 28"	24" - 25"	23"
12	55" - 58"	29" - 30"	25" - 26"	25"
14	59" - 61"	30" - 32"	26" - 27"	26"
16	62" - 64"	32" - 33"	27" - 28"	27"

One-Piece

Size	Height	Chest	Waist	Inseam
2	33" - 35"	21" - 22"	19" - 20"	16"
3	36" - 38"	22" - 23"	20" - 21"	17"
4	39" - 41"	23" - 24"	21"	18"
5	42" - 44"	24" - 25"	21" - 22"	19"
6	45" - 46"	25" - 26"	22"	20"
7	47" - 49"	26" - 27"	22" - 23"	21"

Glossary

Missy/Womens - Missy sizes, also referred to as straight sizes, are the sizes most commonly carried in standard women's clothing stores and generally run from 2 to 18 in even sizes.

Juniors - Juniors sizes are designed for young women ages 13 to 18 and are usually cut slimmer in the hips and bust than missy sizes. They're designated by uneven sizes 0 to 17.

Arcticwear Size Ratios

Jackets and Pants												
	S	M	MT	L	LT	XL	XLT	2XL	2XLT	3XL		
Men's	2%	10%	2%	28%	6%	30%	8%	10%	2%	2%		
Women's	12%	33%	2%	32%	2%	16%	1%	2%				
	4	6	8	10	12	14	16					
Youth	4%	10%	18%	20%	20%	15%	13%					
	2	3	4	5	6	7						
Youth One Piece Suits	10%	14%	17%	22%	19%	18%						
Boots												
	6	7	8	9	10	11	12	13				
Men's		5%	8%	18%	25%	23%	15%	6%				
Women's	10%	23%	35%	22%	10%							
Youth Boots	8	9	10	11	12	13	1	2	3	4	5	6
Children's	7%	8%	11%	14%	15%	15%	15%	15%				
Boy's									18%	18%	26%	38%
Helmets												
	2XS	XS	S	M	L	XL	2XL	3XL				
TXi / PFP	2%	2%	11%	24%	30%	19%	9%	3%				
MX			4%	15%	41%	30%	10%					
Youth				42%	58%							
Gloves												
	XS	S	M	L	XL	2XL	3XL					
Adult	2%	6%	17%	32%	30%	11%	2%					
Youth		15%	30%	35%	20%							
Sportswear												
	S	M	L	XL	2XL							
Adult Shirts	5%	15%	35%	30%	15%							
	6-8	10-12	14-16									
Youth Shirts	27%	33%	40%									

Accessory Bag Dimensions

Ref	p/n	Description	Length	Width/Depth	Height
106	6639-705	Hard Saddlebags	21"	8"	10"
106	6639-277	Tunnel Cargo Bag (Main/Side)	20"/21"	12"/5"	5"/10"
106	6639-201	2-Up Trail Saddlebags	20"	5"	10"
106	6639-050	Trail Saddlebags	18"	6"	10"
107	6639-706	Touring Gear Bag	14"	13"	15"
107	6639-707	Touring Liner Bag	13"	14"	7"
107	6639-708	Saddlebag Liners	22"	9"	7"
107	6639-276	Tunnel Gear Bag	22"	12"	7"
107	6639-901	Tunnel Gear Bag	22"	12"	7"
107	6639-704	Tunnel Gear Bag	20"	12"	8"
107	6639-783	Tunnel Pack	15"	12"	4"
107	6639-816	Tunnel Pack	15"	12"	4"
108	6639-709	Expedition Rack Bag	15"	15"	12"
108	6639-112	Crosstour Rack Bag	11"	15"	10"
108	6639-710	Seat Pack	14"	14"	9"
108	6639-838	Seat Pack	14"	14"	9"
108	6639-200	Tank Bag	18"	7"	12"
108	5639-767	Goggle Holder	9"	6"	4"
109	5639-712	Windshield Bag	9"	14"	4"
109	6639-051	Windshield Bag	10"	25"	6"
109	6639-278	Windshield Bag	9"	14"	4"
109	6639-279	Windshield Bag	10"	25"	6"
109	4639-714	Windshield Bag	23"	10"	6"
109	6639-716	Custom Handlebar Bag	8"	4"	6"
109	6639-713	Handlebar Bag	7"	10"	5"
109	6639-714	Handlebar Bag	7"	10"	8"
109	6639-715	Handlebar Bag	7"	10"	8"
130	6639-401	Mountain Pack	9"	14"	6"
130	6639-402	Mountain Gear Bag	18"	14"	8"
131	6639-798	Tunnel Pack	16"	12"	4"
131	6639-782	Shovel Pack	18"	14"	2"
140	6606-252	Tunnel Pack	14"	17"	10"
140	5639-049	Bearcat Gear Bag	31"	17"	15"
14	5639-573	Tunnel Pack	13"	13"	7"
14	5639-433	Tunnel Pack	24"	15"	6"
15	4639-426	Tank Bag	13"	9"	10"
15	5639-304	Windshield Bag	24"	12"	6"
15	4639-428	Windshield Bag	26"	3"	5"
15	3639-715	Windshield Bag	38"	5"	7"
15	3639-962	Windshield Bag	13"	3"	7"
16	6639-046	Seat Pocket	7"	7"	3"
16	4639-712	Touring Saddlebags	22"	7"	12"
16	5606-171	Touring Gear Bag	19"	13"	9"
16	5639-305	Underhood Bag	9"	21"	9"
17	4639-427	Windshield Flair Bags	4"	11"	3"
17	3639-722	Firecat Trunk Bag	10"	14"	7"
37	5639-044	Mountain Gear Bag	14"	20"	9"
37	4639-727	Mountain Gear Bag (Main/Side)	17"/10"	16"/4"	8"/7"
37	5639-043	Mountain Seat Bag	12"	16"	9"
38	4639-732	Goggle Holder	10"	3"	6"

Kit Installation Times

Ref	p/n	Description	Labor (min.)
13	6639-705	Hard Saddlebags	5
18	6639-721/722	2-Up Seat	30
18	5639-307	2-Up Seat	20
18	5639-308	2-Up Seat	15
18	6639-281	Hand Warmer Kit	40
18	6639-728/732	ProCross Bumper	30
18	6639-723/727	Pro Bumper	30
18	6639-285/289	ProClimb Bumper	30
19	6639-811/814	ProClimb Lite Bumper	30
19	5639-850, 852, 6639-094, 282	Sport Bumper	10
19	5639-825/827	Sport Bumper	20
19	5639-065	Sport Bumper	15
19	5639-312	Touring Bumper	20
19	6639-733/736	Tunnel Rack	15
20	6639-737	Expedition Rack	5
20	6639-057	Cargo Rack	5
20	6639-181, 637	Hitch Kit	40
20	6639-302, 843	Hitch Kit	40
20	6639-098	Hitch Kit	15
20	6639-638/639	Hitch Kit	40
20	5639-318	Hitch Kit	30
20	4639-723	Hitch Kit	25
20	6639-739/740	Hitch Kit	25
20	6639-061	Hitch Kit	40
20	6639-062	Hitch Kit	40
20	5639-158/159	Hitch Kit	30
20	5639-166	Hitch Kit	30
20	4639-966	Hitch Kit	30
20	4639-452	Hitch Kit	20
20	2639-686	Hitch Kit	25
20	1639-507	Hitch Kit	25
20	4639-907	Hitch Kit	25
20	3639-189	Pintle Conversion	5
20	6639-541	Tow Hitch	15
20	5639-324	Tow Hitch	25
20	4639-124	Tow Hitch	25
20	1639-505	Tow Hitch	25
21	5639-347/348	Tunnel Rails	25
21	6639-738	Rear Fuel Tank	90
21	6639-299	DC Power	60
21	6639-354	DC Power	60
21	5639-858	DC Power	20
21	5639-258	DC Power	25
21	6639-804	Electric Start	120
21	6639-604	Electric Start	180
21	6639-626	Electric Start	160
22	6639-897	Reverse Kit	180
21	5639-859/860	Tether Switch	40
21	4639-140	Tether Switch	30
21	4639-784	Tether Switch	30
21	0638-887	Tether Switch	40
21	6639-465/466	Heated Seat	60
21	5639-828/829	Heated Seat	60
21	4639-971	Heated Seat	45
21	5639-638	Heated Seat	30
22	5639-861	Engine Heater	45
22	5639-823	Engine Heater	45
25	6639-358/365, 742/749	Cat Hood Wraps	30
25	6639-366/373, 752/761	Cat Tunnel Wraps	20
30	5639-745, 747/748, 6639-390	Skid Plate, Front	10
30	6639-113, 115/116, 391	Skid Plate, Rear	40

Ref	p/n	Description	Labor (min.)
30	6639-449/452	Skid Plate, Rear	40
30	5639-893	Skid Plate, Rear	40
30	4639-567	Skid Plate	30
30	3639-838, 5639-223	Skid Plate	30
31	6639-817	Side Panel Vent Kit	30
31	5639-898/900, 6639-441	Hood Flares	10
31	5639-809/811, 6639-442	Tunnel Flares	10
32	5639-832	Hood-Mounted Mirrors	30
32	6639-425, 428	ProCross Seat	10
34	6639-617/624	Rear Wheel Kit	10
35	6639-773/774	Float 3 Evol, Ski Shock	15
35	6639-775/776	Float 3 Evol R, Ski Shock	15
35	6639-777	Float 3 Evol RC2, Ski Shock	15
35	6639-818/820	Zero RC2, Ski Shock	15
35	6639-778	Float 3, Rear Arm Shock	15
35	6639-805, 835, 841	Factory Series Track Shocks	45
35	6639-836	Hibbert Series Ski Shocks	15
35	6639-837	Hibbert Series Track Shocks	45
38	6639-800/803	ProClimb Boards	180
38	6639-790/797	ProClimb Rear Bumper	40
39	6639-416/417	Fuel Tank	70
39	6639-410/415, 788/789, 845, 873	ProClimb Seat	70
39	5639-600/602	Mountain Seat	10
39	6639-733/736	Tunnel Rack	15
40	5639-597/598	Billet Rack	15
40	4639-977	M Series Rack	15
42	5639-897	Ice Scratchers	10
42	6639-213	Rail Cap Wheel Kit	25
42	5639-580	Switch Guards	5
42	5639-865/866, 6639-084, 580	Vented Side Panels	10
42	5639-862/864, 991, 6639-599	Vented Hood Panels	25
43	6639-418	Telescopic Steering Post	90
43	5639-813	Telescopic Steering Post	70
43	5639-516	Telescopic Steering Post	40
43	6639-419	HCR Fixed Post	90
43	6639-420	HCR Fixed Post	120
43	5639-945	Vertical Steering Post	90
44	6639-431/434	Mountain Spindles	40
44	5639-938/940	Narrow A-Arm Kit	90
44	4639-995	Lightweight Front Axle Kit	60
45	5639-528	Four Wheel Kit	25
45	4639-997	Two Wheel Kit	20
46	5639-060/061	Side Rails	5
46	5639-062	Cargo Rack	15
46	6639-190	Low Ratio Gear Set	50
47	6639-180	Radiator, Front	60
47	4639-967	Radiator, Under-Seat	90
47	5639-340	Receiver Winch	35
47	5639-457	Transport Mount	10
47	5639-456	Rear Harness	60
48	5639-338	Receiver Bumper, Front	40
48	5639-339	Receiver Bumper, Rear	30
49	5639-254	Ski Skins	15
49	4639-970	Passenger Hand Warmers	40
49	5639-387	Pivot Hitch	5
49	5639-389	Backup Light	35
73	6639-898	Track Drive Kit	155
73	6639-899	Track Drive Kit	145
73	0637-463	Track Drive Kit	225
59	6639-075, 118	Tunnel Protector	30
59	6639-178/179	Tunnel Protector	30

■NOTE: The above information is intended for use as a guideline when quoting installation time for customers. Variables may cause installation time to be higher or lower. The times listed are not labor rates to be reimbursed to dealers.

Covers



Page 102

PREMIUM COVERS

Trailerable

Application	p/n
(A) '14-'15 ZR; '12-'13 F 129" - Green	6639-640
(A) '14-'15 ZR; '12-'13 F 129" - Orange	6639-641
(A) '14-'15 XF 137"; '12-'15 XF 141"; '13-'15 XF CT 141" - Green	6639-642
(A) '14-'15 XF 137"; '12-'15 XF 141"; '13-'15 XF CT 141" - Orange	6639-643
(A) '12-'15 M 153"-162", XF HC 141" - Green	6639-644
(A) '12-'15 M 153"-162", XF HC 141" - Orange	6639-645
(A) '15 Lynx 2000; '12-'14 F5, F570; '07-'11 F; '09-'11 Z1, Z1 Turbo - Green	6639-646
(B) '15 PTA 7000 - Black	6639-647
(B) '15 Lynx 2000 LT, BC 2000 LT; '08-'14 T570, TZ1; '09-'14 BC 570 - Black	6639-648
(G) '09-'15 BC XT; '12-'15 BC XT GS - Black	6639-649
(C) '14-'15 ZR; '12-'13 F 129" - Green	6639-650
(D) '14-'15 ZR; '12-'13 F 129" - Orange	6639-651
(C) '14-'15 XF 137"; '12-'15 XF 141"; '13-'15 XF CT 141" - Green	6639-652
(D) '14-'15 XF 137"; '12-'15 XF 141"; '13-'15 XF CT 141" - Orange	6639-653
(C) '12-'15 M 153"-162", XF HC 141" - Green	6639-654
(D) '12-'15 M 153"-162", XF HC 141" - Orange	6639-655
(E) '14-'15 ZR; '12-'13 F 129"	6639-656
(E) '15 XF 137"; '12-'15 XF 141"; '13-'15 XF CT 141"	6639-657
(E) '12-'15 M 153"-162", XF HC 141"	6639-658
(F) '14-'15 ZR; '12-'13 F 129"	6639-659

ABBREVIATION KEY

BC	Bearcat
CC	Cross Country
CF	Crossfire
CT	Crosstour
GS	Groomer Special
JR	Jaguar
HC	High Country
PTA	Pantera
SP	Sno Pro
1100T	1100 Turbo



Page 103

TEAM ARCTIC CANVAS COVERS

Trailerable

Application	p/n
'14-'15 ZR; '12-'13 F 129"	6639-698
'10-'14 SP 500	6639-699



Page 104

ARCTIC CAT CANVAS COVERS

Trailerable

Application	p/n
(G) '14-'15 ZR; '12-'13 F 129"	6639-660
(G) '14-'15 XF 137"; '12-'15 XF 141"; '13-'15 XF CT 141"	6639-661
(G) '14-'15 ZR; '12-'13 F 129"; '15 XF 137" W/2-Up Seat '12-'15 XF 141"; '13-'15 XF CT 141" W/2-Up Seat	6639-662
(G) '12-'15 M 153"-162", XF HC 141"	6639-663
(G) '15 Lynx 2000; '12-'14 F5, F570; '07-'11 F; '09-'11 Z1, Z1 Turbo	6639-664
(H) '15 PTA 7000	6639-665
(H) '15 Lynx 2000 LT, BC 2000 LT; '08-'14 T570, TZ1; '09-'14 BC 570	6639-666
(G) '09-'15 BC XT; '12-'15 BC XT GS	6639-667
(G) '00-'15 120	6639-668

■NOTE: Bearcat XT GS requires removal of light bar before installing cover.



Page 104

RACE TRACK COVER

Not Trailerable

Application	p/n
'14-'15 ZR; '12-'13 F 129"	6639-700



Page 104

SHOP COVER

Not Trailerable

Application	p/n
'14-'15 ZR; '12-'13 F 129"	6639-702
'12-'15 M, XF 137"-162"	6639-703



Page 105

HALF COVER

Not Trailerable

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F w/Low & Mid WS, w/o Mirrors	6639-202
'15 PTA 7000	6639-701

Cover Installation Tips

1. Place cover over the windshield and handlebar making sure the bar ends are in the back of the handlebar pockets. Pull the cover over the front bumper and then over the rear of the seat and tunnel.
2. Wrap the front Velcro straps around the rear of the spindles and secure to the side of the cover.
3. Thread the strap hooks through the buckles that are attached to the cover. Loosely attach the hooks to the rear suspension. The rear straps should be attached to the suspension so that the pull is to the rear.
4. Adjust the windshield strap to gather excess material behind the windshield. For proper function, the windshield strap needs to be located between the handlebar and the windshield. Additional tension will be applied when the suspension straps are tightened. Cover slack will pull up from the gas tank and gather between the windshield and handlebar.
5. Tighten the suspension straps, and re-adjust the windshield strap if necessary. When trailering, watch cover for buffeting, re-tension the straps as necessary.
6. Fully open and close gas cap panel zipper. Place the tab of the zipper between the Velcro closures. Be sure zipper is completely closed before trailering.

■NOTE: To prevent hooks from catching when installing or removing the cover, place the end of the hook between the stitches where the buckle is sewn to the cover.



Page 105

CUSTOM COVERS (NON-CURRENT MODELS)

Trailerable

Application	p/n
'03-'06 FC, SC 128"	5639-017
'99-'06 CO, EXT, T660, TC, Z, ZL, ZR, ZRT 121"	5639-018
'05-'11 M 153"-162"	5639-241
'02-'04 MC; '04-'06 KC	5639-019
'00-'06 PA, PTA, T660 2-UP Touring	5639-020
'03-'08 BC WT	5639-021
'06-'11 CF; '06-'07 M 141"	6639-044
'09-'11 CFR	6639-045
'15 Lynx 2000; '12-'14 F5, F570; '07-'11 F w/2-Up Seat	5639-286
'09-'11 Z1, Z1 Turbo w/2-Up Seat	5639-286
'10-'11 Z1 Turbo EXT; '11 F8 EXT	5639-547



Page 105

UNDERCOVER LINER

Application	p/n
Universal	5639-570



REPLACEMENT COVER STRAPS

Description	p/n
(A) Sew-On Straps w/Buckles (Pk/4)	0636-610
(B) Cinch Straps w/Hook (Pk/4)	0636-527

Touring Bags



Page 106

HARD SADDLEBAGS

XF models require 8-pocket Hitch Kit and Expedition Rack.

Application	p/n
'15 PTA; '13-'15 XF (Except XF HC)	6639-705
Replacement Hardware	
Lock w/Keys	2416-985



Page 106

TUNNEL CARGO BAG

Application	p/n
'14-'15 ZR; '12-'15 XF; '12-'13 F (Except XF CC, CT)	6639-277
Replacement Hardware	
Spool w/Rivet, Pair	6639-154
Front Clip, Pair	6639-846



Page 106

2-UP TRAIL SADDLEBAGS

Application	p/n
'13-'15 XF CT w/2-Up Seat & Cargo Rack 6639-057	6639-201
Replacement Hardware	
Plastic Clips, Pair	6639-393
Bracket, RH & LH	6639-394
Knob, Pair	6639-395



Page 106

TRAIL SADDLEBAGS

Application	p/n
'14-'15 ZR; '12-'15 XF; '12-'13 F (Except XF CC)	6639-050
Replacement Hardware	
Spool w/Rivet, Pair	6639-154
Front Clip, Pair	6639-846



Page 106

TOURING GEAR BAG

Application	p/n
'15 PTA 7000	6639-706



Page 106

TOURING LINER BAG

Application	p/n
'15 PTA 7000	6639-707

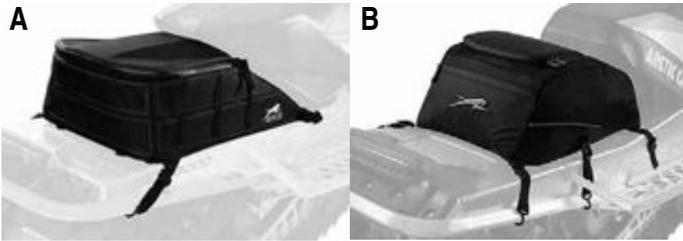


Page 106

SADDLEBAG LINERS

Sold in pairs.

Application	p/n
'15 PTA 7000 Ltd	6639-708

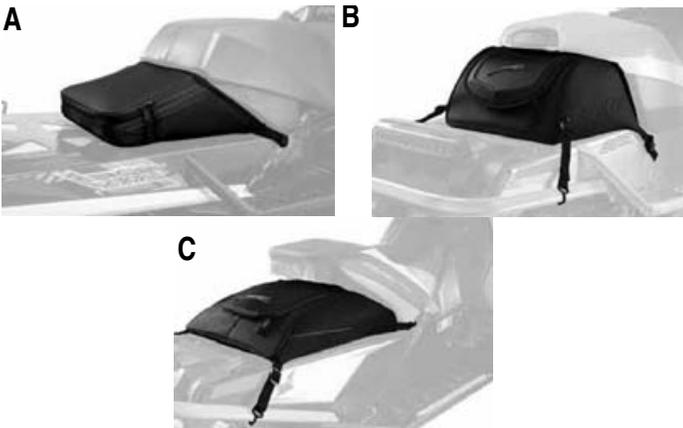


Page 107

TUNNEL GEAR BAG

Application	p/n
(A)'14-'15 ZR; '12-'15 XF; '13 F w/Flat Tunnel	6639-901
(B)'15 Lynx 2000; '12-'14 F5, F570; '10-'11 F, Z1, Z1 Turbo, Z1 Turbo EXT; '11 F8 EXT	6639-704

Replacement Hardware	
Spool w/Rivet, Pair (6639-901)	6639-154
Front Clip, Pair (6639-901)	6639-846
Ladder Lock, Pair (6639-901)	6639-156
Strap w/Hook, Pk/4 (6639-704, 6639-901)	0641-994
Cam Buckle, Pair (6639-704)	0639-089
Tunnel Strap (See page 37)	6639-460



Page 107

TUNNEL PACK

Application	p/n
(A)'14-'15 ZR; '12-'15 M, XF; '12-'13 F w/Flat Tunnel (Excludes 7000)	6639-783
(A)'14-'15 ZR, XF, M 7000 Models	6639-816
(B)'15 Lynx 2000; '12-'14 F5, F570; '07-'11 F; '09-'11 Z1, Z1 Turbo, Z1 Turbo EXT; '11 F8 EXT	5639-573
(C)'10-'14 SP 500, '10-'11 M Series	5639-433

Replacement Hardware	
Spool w/Rivet, Pair (6639-783, 6639-816)	6639-154
Front Clip, Pair (6639-783, 6639-816)	6639-846
Strap w/Hook, Pk/4 (5639-433, 5639-573)	0641-994
Cam Buckle, Pair (5639-573)	0639-089
D-Ring, Pair (5639-433)	6639-906



Page 108

EXPEDITION RACK BAG

Application	p/n
Expedition Rack 6639-737	6639-709

Replacement Hardware	
Plastic Clips, Pair	6639-393



Page 108

CARGO RACK BAG

Fits accessory Cargo Rack 6639-057.

Application	p/n
'13-'15 XF CT & Cargo Rack 6639-057	6639-112

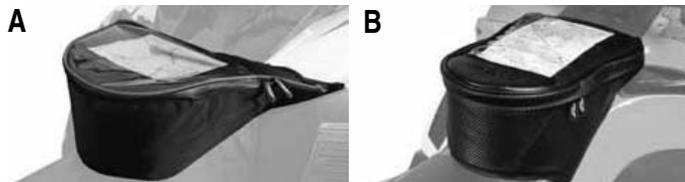


Page 106

SEAT PACK

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F w/Flat Tunnel (Excludes 7000)	6639-710
'14-'15 ZR, XF, M 7000 Models	6639-838

Replacement Hardware	
Spool w/Rivet, Pair	6639-154
Front Clip, Pair	6639-846
Ladder Lock, Pair	6639-156
Strap w/Hook, Pk/4	0641-994



Page 108

TANK BAG

Application	p/n
(A) '15 PTA; '14-'15 ZR; '12-'15 XF; '12-'13 F All Models	6639-200
(B) '15 Lynx 2000; '12-'14 F5, F570; '08-'14 T570, TZ1, TZ1 LXR Touring; '09-'14 BC 570; '07-'11 F; '09-'11 Z1; '11 F8 EXT	4639-426
Replacement Hardware Channel w/Velcro, Pair (6639-200)	6639-187



Page 108

GOGGLE HOLDER

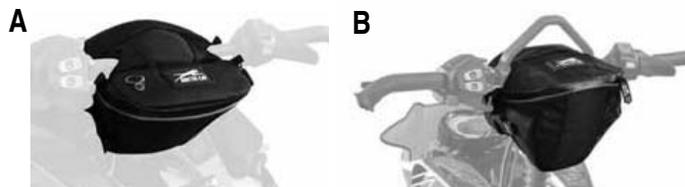
Application	p/n
'15 PTA; '14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	5639-767
Replacement Hardware Latch Repair Kit	6639-076



Page 109

CUSTOM HANDLEBAR BAG

Application	p/n
Universal	6639-716



Page 109

HANDLEBAR BAG

Application	p/n
(A) '07-'15 Models w/Trail Handlebar	6639-713
(B) '05-'15 Models w/Mountain Handlebar	6639-714
'15 PTA 7000	6639-715



Page 109

BAG HEATER KIT

Application	p/n
Fits Handlebar Bags 6639-713, 6639-714, 6639-715	5639-837

p/n 6639-278, 5639-712



p/n 4639-714

p/n 6639-279, 6639-051



p/n 3639-715



p/n 3639-962



p/n 4639-428



Page 109

WINDSHIELD BAG

Small bag (A) fits all windshields. Large bag (B) fits Accessory mid and high windshields.

Application	p/n
(A) '14-'15 ZR; '12-'15 M, XF; '12-'13 F (Excludes 7000)	5639-712
(B) '14-'15 ZR; '12-'15 M, XF; '12-'13 F (Excludes 7000)	6639-051
(A) '15 PTA; '14-'15 ZR, XF, M 7000 Models	6639-278
(B) '15 PTA; '14-'15 ZR, XF, M 7000 Models	6639-279
'15 Lynx 2000, '15 Lynx 2000 LT, BC 2000 LT; '08-'14 T570, TZ1; '09-'14 BC; '09-'11 F, Z1 (Non-Turbo)	4639-714
'09-'14 TZ1 Turbo Touring; '09-'11 Z1 Turbo	5639-304
'05-'11 M; '06-'11 CF; '09-'11 CFR, M8 HCR	4639-428
'03-'06 FC; '04-'06 SC	3639-715
'00-'06 ZR; '01-'04 MC 600, 800, 900; '02-'05 PTA; '04-'06 KC; '03-'07 BC WT (Non-Turbo)	3639-962



Page 110

SEMI-RIGID MUFFS

Application
Universal

p/n
6639-718



SEAT POCKET

Application

'14-'15 ZR, XF, M (Std) 6000, 8000; '12-'13 F, XF,M (Std)
800 w/o Battery

p/n
6639-046



Page 110

SOFT MUFFS

Application
Universal

p/n
6639-717



TOURING SADDLEBAGS

Application

'15 Lynx 2000 LT, BC 2000 LT; '08-'14 T570, TZ1; '09-'14 BC 570

p/n
4639-712



Page 110

SPORT MUFFS

Application
Universal

p/n
6639-719



TOURING GEAR BAG

Application

'15 Lynx 2000 LT, BC 2000 LT; '08-'14 T570, TZ1; '09-'14 BC 570

p/n
5606-171



Page 110

PASSENGER HAND MUFFS

Application

'15 PTA, Lynx 2000 LT, BC 2000 LT; '08-'14 T570, TZ1; '09-'14 BC 570

p/n
6639-720



UNDERHOOD BAG

Application

'09-'14 TZ1 Touring; '09-'11 Z1 (Non-Turbo)

p/n
5639-305



WINDSHIELD FLAIR BAGS

Sold as a pair.

Application

'00-'06 ZR; '01-'04 MC; '01-'07 Z; '02-'05 PTA;
'04-'06 KC; '03-'08 BC 570, PA

p/n

4639-427



FIRECAT TRUNK BAG

Application

'03-'06 FC 128"

Replacement Hardware

Cam Buckle, Pair

p/n

3639-722

1639-248



TANK JACKET

Application

'05-'11 M Series; '09-'11 M8 HCR

'06-'11 CF; '09-'11 CFR

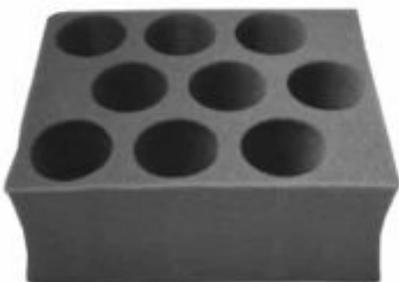
Velcro (Pair)

p/n

5639-053

5639-056

4639-602



FOAM BEVERAGE HOLDER

Description

Universal 11"x 9"x 4"

p/n

1639-599

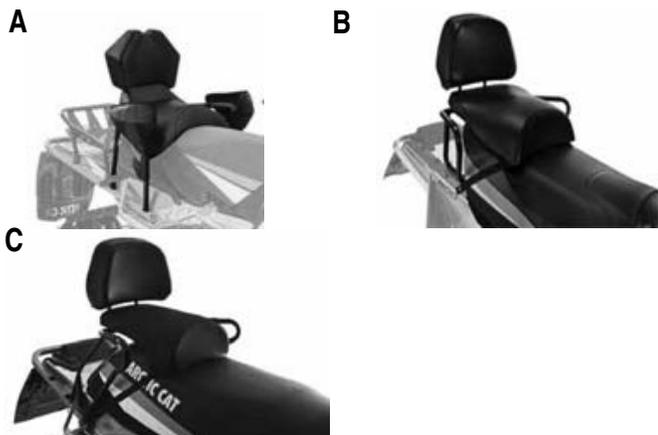


REPLACEMENT BAG HARDWARE

Description

Description	p/n
(A) Cam Buckle (Pair) - 1"	0639-089
(B) Cam Buckle (Pair) - 1-1/2"	1639-248
(C) Cam Buckle (Pair) - 2"	2639-152
(D) Side Release Buckle Kit (Pair)	0638-082
(E) Strap Hook (Pair)	0641-485
(F) Tunnel Clip - Black (Each)	6606-244
(G) Buckle Kit - Unisex Replacement (Pair)	2639-662
(H) Spool (Pair)	6639-154
(I) Bag Clip (Pair)	6639-155
(J) Ladder Lock (Pair)	6639-156
(K) Latch Repair Kit (5639-767)	6639-076
(L) Plastic Rivets (Pk/6)	5639-930
(M) Buckle Repair Kit (Pk/4)(5639-710, 6639-401)	6639-545
(N) Cover Straps (Pk/4)	0636-527
(O) Bag Straps (Pk/4)	0641-994
(P) Bag Clip (Pair)	6639-846
(Q) D-Ring (Pair)	6639-906

Touring Accessories



Page 111

2-UP SEAT KIT

■NOTE: '13-'15 XF Crosstour models have a standard hitch with the mounting pockets required for the 2-Up Seat

Application	p/n
(A)'14-'15 ZR; '12-'15 XF, XF CT; '12-'13 F (Excludes 7000 & XF HC) Requires Hitch Kit	6639-721
(A)'14-'15 ZR, XF, XF CT 7000 Models (Requires Hitch Kit)	6639-722
(B)'15 Lynx 2000; '12-'14 F5, F570; '10-'11 F; '10-'11 Z1, Z1 Turbo Turbo EXT; '11 F8 EXT (Requires Tunnel Rails)	5639-307
(C)'09-'11 CF, CFR (Requires Hitch Kit)	5639-308



Page 111

HAND WARMER KIT

Application	p/n
Fits 2-Up Seat Kits 6639-722, 6639-721, 6639-515, 6639-467, 5639-717	6639-281



Page 112

PROCROSS BUMPER

Application	Color	p/n
'15 PTA; '14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	Brushed	6639-728
	Black	6639-729
	TA Green	6639-730
	Orange	6639-731
	White	6639-732
Replacement Mounting Hardware		6639-601



Page 112

PRO BUMPER

Application	Color	p/n
'15 PTA; '14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	Brushed	6639-723
	Black	6639-724
	TA Green	6639-725
	Orange	6639-726
	White	6639-727
Replacement Mounting Hardware		6639-600



Page 112

PROCLIMB BUMPER

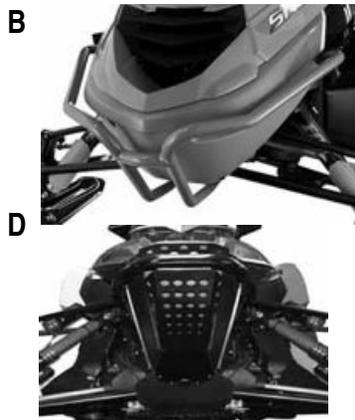
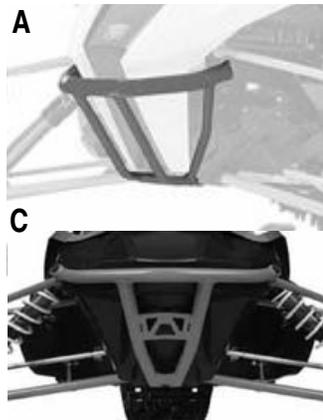
Application	Color	p/n
'15 PTA; '14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	Brushed	6639-285
	Black	6639-286
	TA Green	6639-287
	Orange	6639-288
	White	6639-289
Replacement Mounting Hardware		6639-602



Page 112

PROCLIMB LITE BUMPER

Application	Color	p/n
'15 PTA; '14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	Black	6639-811
	TA Green	6639-812
	Orange	6639-813
	White	6639-814



Page 112

SPORT BUMPERS

Application	Color	p/n
(A) '14-'15 ZR; '12-'15 M, XF; '12-'13 F (Non-Turbo)	Black	5639-850
	TA Green	6639-282
	PC Green	5639-851
	Orange	5639-852
	White	6639-094
(B) '15 Lynx 2000, Lynx 2000 LT, BC 2000 LT; '12-'14 F5, F570; '08-'14 T570, TZ1, TZ1 LXR Touring; '09-'14 BC 570; '07-'11 F; '09-'11 Z1, Z1 Turbo, Z1 Turbo EXT; '11 F8 EXT; '08-'09 T500	Black	5639-825
	Green	5639-826
	Orange	5639-827
(C) '10-'14 SP 500	Green	5639-065
(D) '14 ZR 6000 R; '12-'13 SP 600	Black	5639-994



TOURING BUMPER

■NOTE: Top tube interferes with hood removal on turbo models.

Application	Color	p/n
'15 Lynx 2000, Lynx 2000 LT, BC 2000 LT; '12-'14 F5, F570; '08-'14 T570, TZ1 Touring (Non-Turbo); '09-'14 BC 570; '07-'11 F; '09-'11 Z1 (Non-Turbo); '11 F8 EXT; '08-'09 T500	Black	5639-312



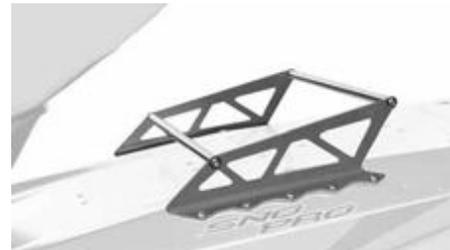
Page 113

TUNNEL RACK

Fits models with Flat tunnel

8" x 11½" w

Application	Color	p/n
'14-'15 ZR; '12-'15 M, XF; '13 F w/Flat Tunnel	Black	6639-733
	TA Green	6639-734
	Orange	6639-735
	White	6639-736



2012 F, XF RACK

8" x 11½" w

Application	Color	p/n
'12 F, XF w/Original Tunnel	Black	6639-158



Page 113

EXPEDITION RACK

Requires 8-Pocket Hitch Kit. 13" x 15" w

Application	Color	p/n
'13-'15 XF w/Flat Tunnel	Black	6639-737
Replacement Hardware		
Plastic Insert (each)		1641-037



Page 113

CARGO RACK

Requires 8-Pocket Hitch Kit

Application	Color	p/n
'13-'15 ZR, XF w/Flat Tunnel (Requires 8-Pocket Hitch Kit)	Black	6639-057
Rack Bag (See page 14)		6639-112



Page 113

HITCH KITS - PIVOT

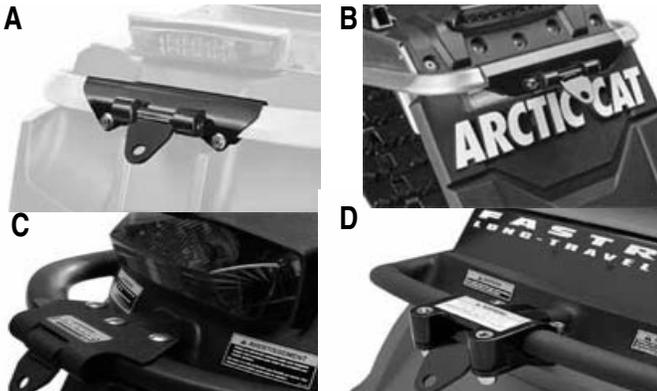
Hitch Kits with eight mounting pockets will accept both a 2-Up Seat and a Cargo or Expedition Rack.

■NOTE: 2012 F and XF models with a 2013 Tunnel Upgrade kit require a 2013 Hitch Kit.

Application	p/n
'14-'15 ZR; '13 F 129" (8 Mounting Pockets)	6639-181
'14-'15 XF 137"; '12-'15 XF 141" (8 Mounting Pockets)	6639-843
'13-'15 XF CT (Hitch Components Only)	6639-098
'12-'15 M 153", XF HC 141" (8 Mounting Pockets)	6639-638
'12-'15 M 162"	6639-639
'15 Lynx 2000; '12-'14 F5, F570; '10-'11 F, Z1 128"	5639-318
'15 Lynx 2000 LT, BC 2000 LT; '08-'14 T570, TZ1; '09-'14 BC 570	4639-723
'15 PTA 7000	6639-739
'12 F 128" w/Original Tunnel (8 Mounting Pockets)	6639-061
'12 XF 141" w/Original Tunnel (8 Mounting Pockets)	6639-062
'09-'11 M; '10 M8 HCR 153"	5639-158
'09-'11 M 162"; '11 M8 HCR 153"	5639-159
'09-'11 CF 141" (8 Mounting Pockets)	5639-166
'09 F, Z1, Z1 Turbo 128"	4639-966
'07-'08 JR; '07-'08 F (Liquid-Cooled)	4639-452
'03-'06 FC; '04-'06 SC 128" & 144"	2639-686
'99-'02 PA; '99-'06 121" Models; '07 Z, T660 Trail	1639-507

HITCH KIT - PINTLE

Application	p/n
'15 PTA 7000	6639-740
'15 Lynx 2000 LT, BC 2000 LT; '08-'14 T570, TZ1; '09-'14 BC 570; '08-'09 T 500	4639-907



Page 113

TOW HITCH

Light duty use.

Application	p/n
(A) '14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	6639-541
(B) '15 Lynx 2000; '12-'14 F5, F570; '09-'11 CF, CFR, M; '10-'11 F, Z1	5639-324
(C) '05-'08 M; '06-'08 CF	4639-124
(D) '99-'06 121" Models; '07 Z, T660 Trail	1639-505



Page 113

PINTLE CONVERSION KIT

Application	p/n
Fits Pivot Hitch Kits	3639-189



TUNNEL RAILS

Includes mounting pockets for 2-up seat and rack. Sold in pairs.

Application	p/n
'15 Lynx 2000; '12-'14 F5, F570; '07-'11 F; '09-'11 Z1, Z1 Turbo	5639-347
'10-'11 Z1 Turbo EXT; '11 F8 EXT	5639-348



Page 114

ELECTRIC START KIT

For replacement parts, see appropriate parts manual.

Application	p/n
'14-'15 ZR 6000; '15 M (Std), XF CC, XF HC 6000	6639-804
'14-'15 ZR, M (Std), XF 8000; '12-'13 F, M (Std), XF 800	6639-604
'15 BC 2000 XTE; '14 BC 570 XTE	6639-626

■NOTE: 2014-2015 M Sno Pro models require a long fuel tank and seat.



Page 113

REAR FUEL TANK

Application	p/n
'15 PTA 7000	6639-738



Page 114

TETHER SWITCH

Application	p/n
'14-'15 ZR, M, XF 6000, 8000; '12-'13 F, M, XF, XF HC 800	5639-859
'14-'15 ZR 5000, 7000, 9000, XF 7000, 9000, M 7000, 9000; '12-'13 F, M, XF 1100, 1100T	5639-860
'07-'11 F Series Std & Sno Pro; '08-'11 CF, M Series; '09-'11 CFR; '99-'07 Normally Open Circuits	4639-140
'07-'11 F LXR; '07-'12 T570	4639-784
Normally Closed Circuits	0638-887
Replacement Tether Cord	0709-055



Page 114

DC POWER KIT

■NOTE: Changes all AC power to DC power. There is no increase in power with this regulator but all power is converted to DC.

Application	p/n
'14-'15 8000 Models Without Electric Start	6639-299
'14-'15 8000 Models With Electric Start	6639-354
'12-'13 F 800, M 800, XF 800, 800 HC	5639-858
'09-'11 CF, CFR, M Series 800, 1000	5639-258



Page 114

HEATED SEAT KIT

■NOTE: Not available for 2-stroke - power output insufficient.

Application	p/n
'14-'15 ZR, XF 5000, 9000; '14 XF CC 5000, 9000	6639-465
'14-'15 ZR, XF 7000; '14 XF CC 7000	6639-466
'12-'13 F, XF 1100, 1100T	5639-828
'15 XF CC 5000, 9000; '14 M 9000; '12-'13 M 1100, 1100T	5639-829
'15 BC 5000 XT; '09-'14 BC Z1 XT (Driver & Passenger)	4639-971
'15 BC 5000 XT LTD; '11-'14 BC Z1 XT LTD (Passenger Only)	5639-638

Windscreens

Page 117

Accessory Windshields	'14-'15 ZR, M, XF 4000, 5000, 6000, 8000, 9000 '12-'13 F, M, XF 800, 1100, 1100T			'15 PTA; 14-'15 ZR, XF 7000			'15 Lynx 2000, Lynx 2000 LT '12-'14 F5, F570 '07-'11 F Series; '09-'11 Z1 '09-'14 BC, BC XT, TZ1			'05-'11 M Series; '06-'11 CF '09-'11 CFR, M8 HCR		
	p/n	Height	Width	p/n	Height	Width	p/n	Height	Width	p/n	Height	Width
Extreme Low												
Black	6639-303	5"	15"	6639-324	5"	15"				5639-525		
White	6639-304	5"	15"	6639-325	5"	15"				5639-526		
Flyscreens												
Black, Pride	6639-305	6½"	16"	6639-326	6½"	16"				5639-140	12'	25 1/2"
Green, Pride	6639-306	6½"	16"	6639-327	6½"	16"						
Orange, Pride	6639-307	6½"	16"	6639-328	6½"	16"				5639-139	12'	25 1/2"
Black, Team Arctic	6639-308	6½"	16"	6639-329	6½"	16"						
Green, Team Arctic	6639-309	6½"	16"	6639-330	6½"	16"						
Orange, Team Arctic	6639-310	6½"	16"	6639-331	6½"	16"						
White, Team Arctic	6639-311	6½"	16"	6639-332	6½"	16"						
Windscreens												
Low, Black, Pride	6639-312	9½"	18"	6639-333	9½"	18"						
Low, Green, Pride	6639-313	9½"	18"	6639-334	9½"	18"						
Low, Orange, Pride	6639-314	9½"	18"	6639-335	9½"	18"						
Low, Black, Team Arctic	6639-315	9½"	18"	6639-336	9½"	18"						
Low, Green, Team Arctic	6639-316	9½"	18"	6639-337	9½"	18"						
Low, Orange, Team Arctic	6639-317	9½"	18"	6639-338	9½"	18"						
Low, White, Team Arctic	6639-318	9½"	18"	6639-339	9½"	18"						
Windshields												
Mid, Tint, Black	6639-319*	14"	27"	6639-340*	14"	27"	5639-439	12"	33"	4639-203	16"	29 3/4"
Mid, Tint, Green	6639-320*	14"	27"	6639-341*	14"	27"						
Mid, Tint, Orange	6639-321*	14"	27"	6639-342*	14"	27"						
Mid, Tint, Pink	6639-322*	14"	27"	6639-343*	14"	27"						
High, Tint, Black	6639-323*	17"	27"	6639-344*	18"	31"	4639-719	15 1/4"	33"	4639-227	18 1/2"	29 3/4"
Extreme High, Clear	6639-078*	18"	27"				5639-222**	20 1/2"	33"			

'12-'13 F; '12-'15 M, XF; '14-'15 ZR Height is measured from the intake vent to the top of the windscreen

*Mid, High, and Extreme High Windshields are not recommended for '12-'14 models with Vertical Steering (See Note) **Requires Brace Kit (5639-628)

Production Windshields													
Sno Pro, Black	6606-376	5½"	20"	6606-702	5½"	20"							
Sno Pro, Team Arctic Green	6606-647	5½"	20"	6606-864	5½"	20"							
Sno Pro, Orange	6606-482	5½"	20"	6606-876	5½"	20"							
Sno Pro, White	6606-578	5½"	20"	6606-667	5½"	20"							
Mid, Black	6606-134	11"	23"	6606-865	11"	23"							
Mid, Team Arctic Green	6639-815	11"	23"	6639-355	11"	23"							
Mid, Orange	6639-215	11"	23"	6639-356	11"	23"							
Mid, White	6639-216	11"	23"	6639-357	11"	23"							
Cross Country, Tint (Opt)	6606-513	13"	25"										
LXR, Tint	6606-377	13"	27"	6606-666	13"	27"							
Windshields	'10-'14 Sno Pro 500; '08-'11 Sno Pro 600			'09-'13 TZ1 Turbo; '09-'11 Z1 Turbo			'04-'06 KC; '01-'04 MC 500-900; '02-'05 PTA; '01-'08 PA; '01-'07 Z; '01-'03 ZL; '00-'06 ZR						
Low, Black							5639-221	12"	32"				
Low, Green							2606-471	14½"	31½"				
Mid, Tint	5639-615	13"	32"	6606-274***	10"	31"	2606-163	16"	33"				
High, Tint				5639-154****	15"	31"							

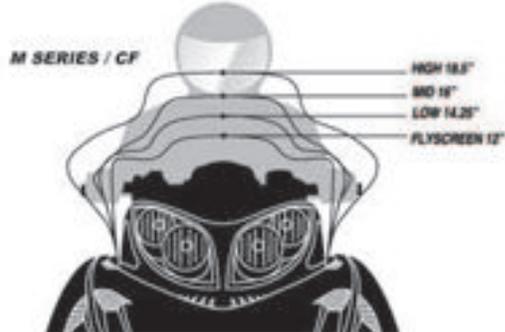
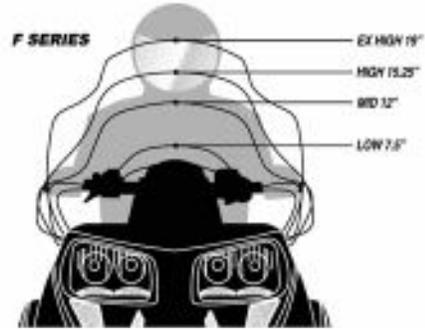
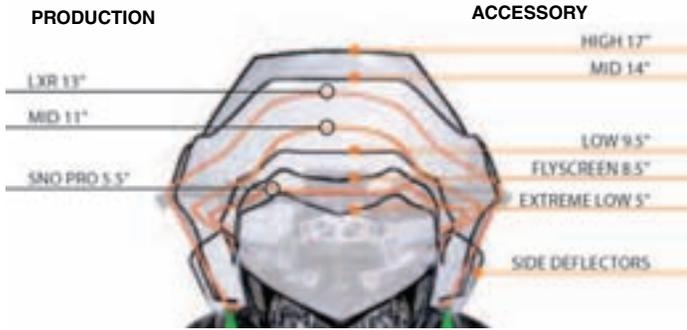
Requires Brace Kit (5639-518) *Requires Brace Kit (5639-455)

Windshields	'03-'06 FC, SC			'99-'01 600 Touring, PTA; '99-'02 MC 1000; '99-'02 TC, ZRT			'98-'00 PS, Z, ZL; '98-'99 ZR		
Low, Tint							1606-818	12¼"	30¼"
Mid, Tint	3606-943	13¾"	31¾"	1606-323	14"	31"	1606-074	15¾"	28"
High, Tint				1606-541	17½"	31"			

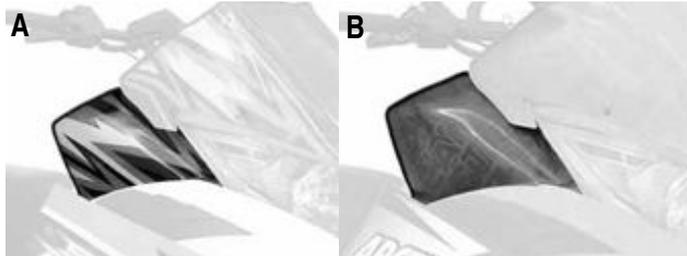
NOTE: Special Applications

'14-'15 XF 8000 CT, XF 9000 CT; '13 XF 800 CT, XF 1100 CT, XF 1100T CT; Extreme High, Clear; 6639-573

'12-'15 Models with Vertical Steering (Except 7000); Mid, Tint; 6639-077



Measurements are taken vertically from dash panel to top of windshield. Style illustrations apply to indicated models only. Use reference point to determine style of windshield to order. Style of windshield for all other models is determined by measuring upward from lowest front center point on windshield to top center point. Accessory windshields do not have pre-drilled mirror mounting holes.



Page 119

SIDE DEFLECTORS

Application

'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models

(A)Pride Graphic

Black	6639-347
Green	6639-348
Orange	6639-349

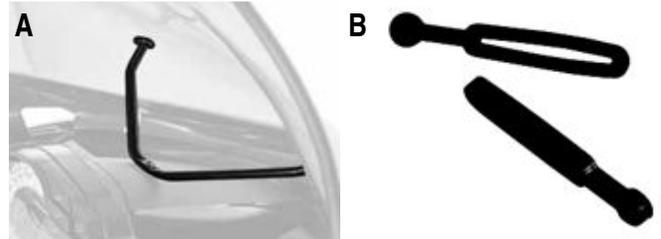
(B)Team Arctic Graphic

Black	6639-350
Green	6639-351
Orange	6639-352
White	6639-353

Solid Color, No Graphic

Black	5639-785
Green	6639-516
Orange	6639-517
White	6639-518

p/n



A. WINDSHIELD BRACE KIT

Application

Mid Windshield (6606-274)
High Windshield (5639-154)
Extreme High Windshield (5639-222)

p/n

5639-518
5639-455
5639-628

B. WINDSHIELD MOUNTING RING

Description

Universal (Each)

p/n

2606-853



WINDSHIELD DART

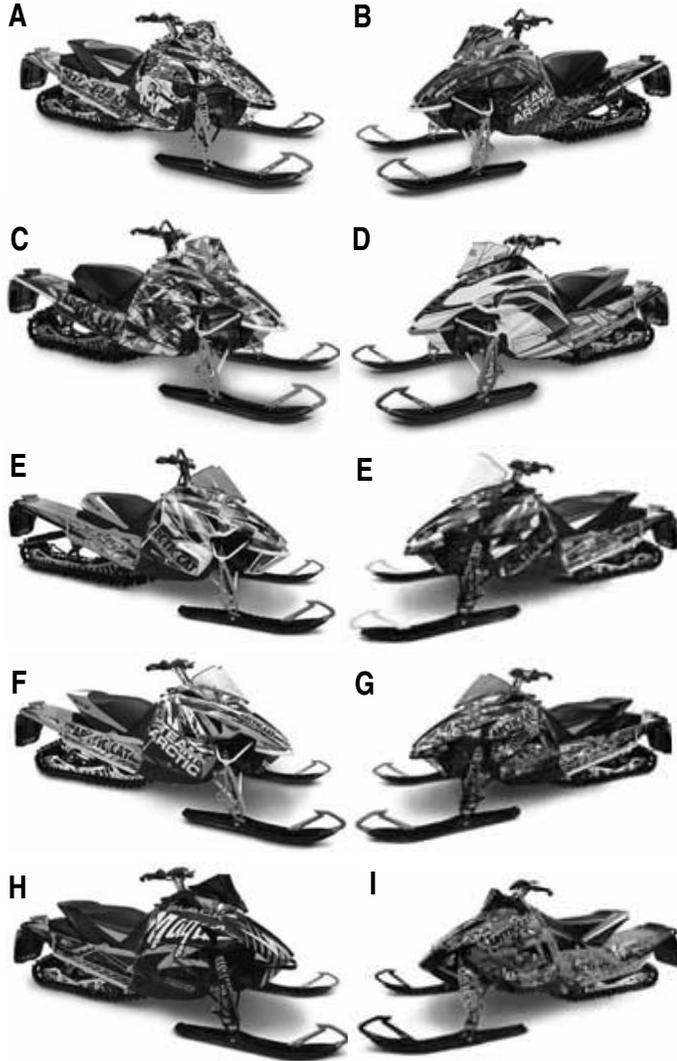
Description

Dart, Plastic (Pk/3)

p/n

6639-217

Custom Accessories



'14-'15 ZR; '12-'15 M, XF; '13 F w/Flat Tunnel Tunnel Kit

	p/n
(A) Annihilator - Black	6639-757
(A) Annihilator - Green	6639-758
(A) Annihilator - Orange	6639-759
(B) Burst - Green	6639-752
(B) Burst - Orange	6639-753
(C) Scarred - Black	6639-754
(C) Scarred - Green	6639-755
(C) Scarred - Orange	6639-756
(D) Sprint - Green	6639-760
(D) Sprint - Orange	6639-761
(E) Strobe - Green	6639-366
(E) Strobe - Orange	6639-367
(E) Strobe - Pink	6639-368
(F) Scatter - Green	6639-369
(F) Scatter - Orange	6639-370
(G) Chaos - Green	6639-371
(G) Chaos - Orange	6639-372
(H) Black Magic	6639-373

'10-'14 SP 500

	p/n
(I) Chaos, Hood - Green	6639-470
(I) Chaos, Tunnel - Green	6639-471

Page 122

RECOIL HANDLE



Application

Universal

	p/n
Black	5639-452
Silver	5639-454

Page 122

SUSPENSION BLOCKS

Application

Universal

	p/n
Black (Pair)	4639-853
Silver (Pair)	4639-855



Page 120-121

CAT WRAPS

Includes RH & LH Graphics

'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models Hood Kit

	p/n
(A) Annihilator - Black	6639-747
(A) Annihilator - Green	6639-748
(A) Annihilator - Orange	6639-749
(B) Burst - Green	6639-742
(B) Burst - Orange	6639-743
(C) Scarred - Black	6639-744
(C) Scarred - Green	6639-745
(C) Scarred - Orange	6639-746
(D) Sprint - Green	6639-750
(D) Sprint - Orange	6639-751
(E) Strobe - Green	6639-358
(E) Strobe - Orange	6639-359
(E) Strobe - Pink	6639-360
(F) Scatter - Green	6639-361
(F) Scatter - Orange	6639-362
(G) Chaos - Green	6639-363
(G) Chaos - Orange	6639-364
(H) Black Magic	6639-365



POD SCREWS

Application

'15 Lynx 2000, Lynx 2000 LT, BC 2000 LT; '12-'14 F5, F570; '07-'11 F;
'08-'14 T570, TZ1, TZ1 LXR Touring; '09-'14 BC 570; '09-'11 Z1,
Z1 Turbo
Black (Pair)

p/n

5639-593



Page 122

HANDLEBAR GRIPS

Two 8" Grips, Cut to Length.

Description

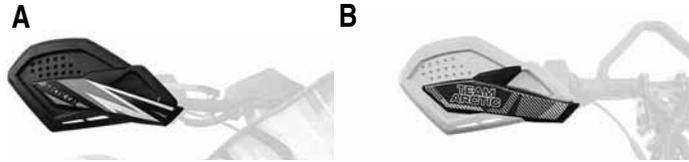
Black (Pair)

p/n

5639-655

Sport Guards, Sno Pro and Arctic Cat Hand Guards include guards only. Mounting hardware is included in the Hand Guard Mount kit. Sold as pair. Requires low windshield.

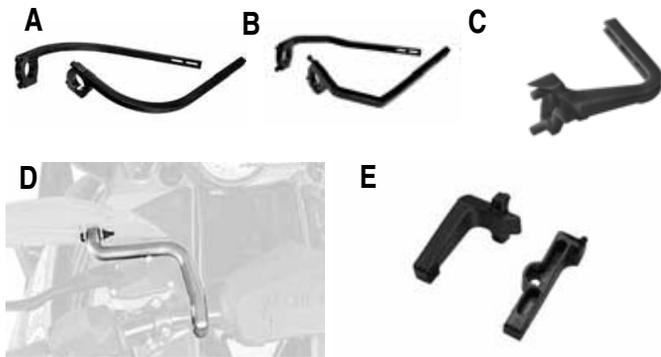
■NOTE: Order Hand Guard Mounts to fit the specific model snowmobile. Then order Hand Guards to fit the mount style selected. Sno Pro Hand Guards fit mounts A, B, and C. Arctic Cat Hand Guards fit mounts D and E.



Page 123

SNO PRO HAND GUARDS

Description	p/n
(A) Pride Graphic	
Black	6639-376
TA Green	6639-377
Orange	6639-378
(B) Team Arctic Graphic	
Black	6639-379
TA Green	6639-380
Orange	6639-381
White	6639-382
Fits Mounts A, B, C	



Page 123

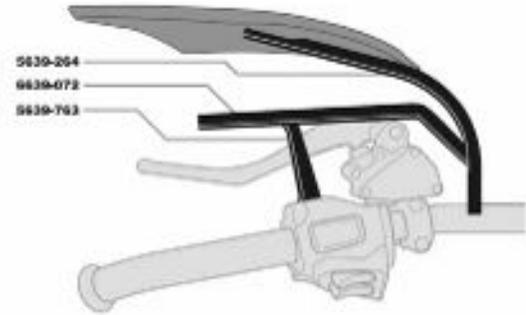
HAND GUARD MOUNTS

Sold in pairs.

	'14-'15 ZR All '12-'15 M, XF All '12-'13 F 800, 1100	'15 Lynx 2000 '12-'14 F5, F570 '07-'11 CF, F, M '09-'11 CFR, Z1	'10-'14 SP 500
	p/n	p/n	p/n
(A) Aluminum	5639-264	5639-264	5639-264
(B) Aluminum	6639-072	6639-072	6639-072
(C) Nylon	5639-763		
(D) Aluminum	4639-805	4639-805	4639-805
(E) Nylon		4639-804	
	'07-'11 CF, M '09-'11 M8 HCR	'06 CF '05-'06 M '00-'02 ZR	'03-'06 CF, ZR
	p/n	p/n	p/n
(A) Aluminum		5639-264	5639-264
(B) Aluminum		6639-072	6639-072
(D) Aluminum		4639-805	4639-805
(E) Nylon	4639-804	3639-077	

■NOTE: Models with mountain handlebar require trimming when using aluminum mounts.

Replacement Hardware	p/n
For p/n 4639-804	0641-987
For p/n 5639-264, 6639-072	0641-261
For p/n 5639-763	0641-258



Page 123

HAND GUARD EXTENSIONS

Sold in pairs.

Application	p/n
Sno Pro Hand Guards	5639-263



ARCTIC CAT HAND GUARDS

Description	p/n
Black	4639-806
Green	4639-807
Orange	4639-808
Fits Mounts D & E	

Page 122

SPORT GUARDS

Description	p/n
Sport Guards	6639-384
Fits Mounts A & B	



SNOW MESH

Hood mesh not for use on Fan-Cooled Models.

Application

p/n

Bumper (Coarse Mesh)

'14-'15 F, M, XF 5000, 7000, 9000; '12-'13 F, M, XF 1100, 1100T	5639-836
'15 Lynx 2000, Lynx 2000 LT, BC 2000 LT; '12-'14 F5, F570; '07-'11 F; '08-'14 T570, TZ1; '09-'14 BC 570	5639-332
'09-'14 TZ1 Turbo Touring; '09-'11 Z1 Turbo	5639-352
'05-'11 M; '06-'11 CF; '09-'11 CFR, M8 HCR	5639-169
'09-'15 BC XT; '14-'15 BC XTE	5639-522

Hood (Coarse Mesh) (Liquid-Cooled Models)

'14-'15 ZR; '12-'15 M, XF; '12-'13 F (Excludes 1100T, 9000)	6639-106
'14-'15 ZR; '12-'15 M, XF 7000, 9000; '12-'13 F 1100T (Removable)	6639-111
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models (LH Side Panel)	5639-835
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models (RH Side Panel)	6639-197
'12-'14 F5; '07-'11 F; '08-'14 TZ1; '09-'15 BC Z1 XT; '09-'11 Z1 (Non-Turbo)	5639-458
'05-'11 M; '06-'11 CF; '09-'11 CFR, M8 HCR	5639-333
'10-'14 SP 500	5639-396
'03-'06 FC, SC	5639-633

Intake (Fine Mesh)

'14-'15 ZR; '12-'15 XF; '12-'13 F All Models	5639-947
'05-'11 M; '06-'11 CF; '09-'11 CFR, M8 HCR	5639-334

Side Panel, Rear (Coarse Mesh)

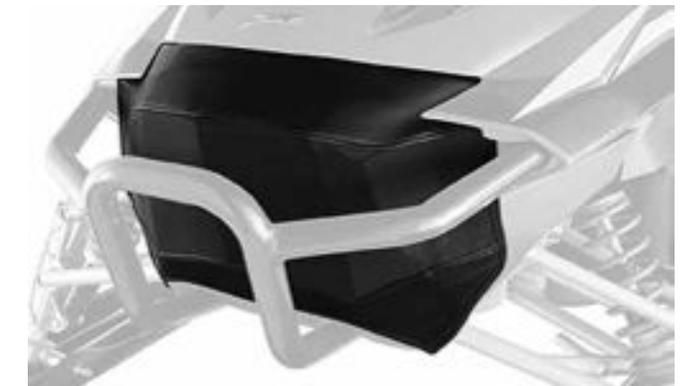
'15 BC 5000 XT, BC 5000 XT GS; '09-'14 BC Z1 XT; '12-'14 BC Z1 XT GS 5639-499

p/n 6639-106

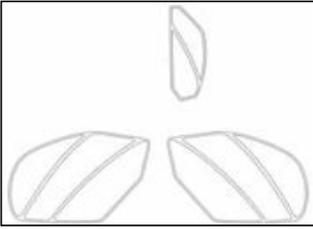
p/n 6639-111



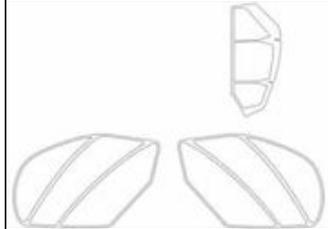
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p/n 5639-332



p/n 5639-352



p/n 5639-169



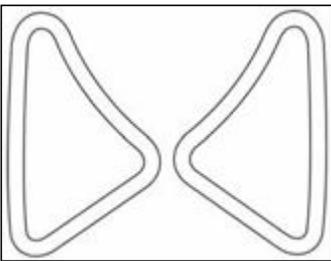
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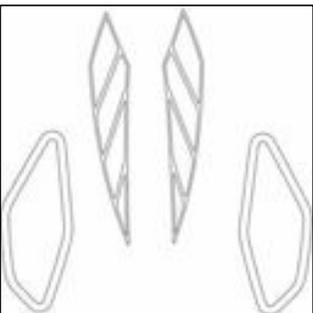
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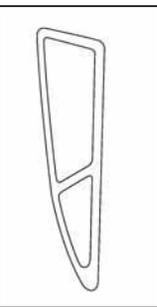
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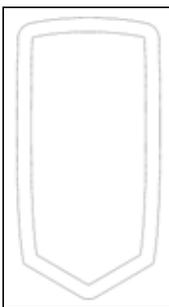
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p/n 5639-499



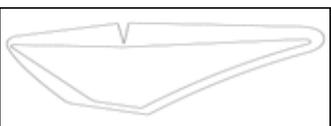
p/n 5639-836



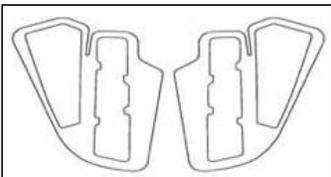
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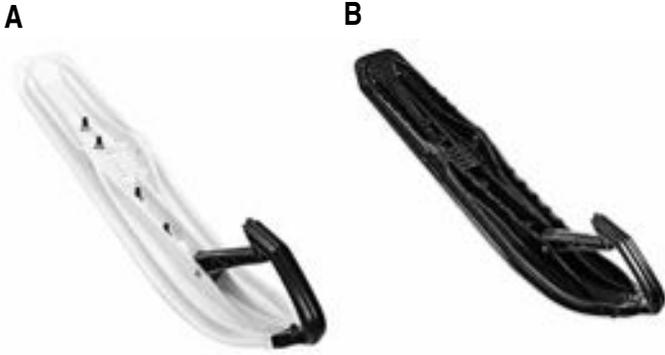


p/n 5639-835, 6639-197



p/n 5639-947





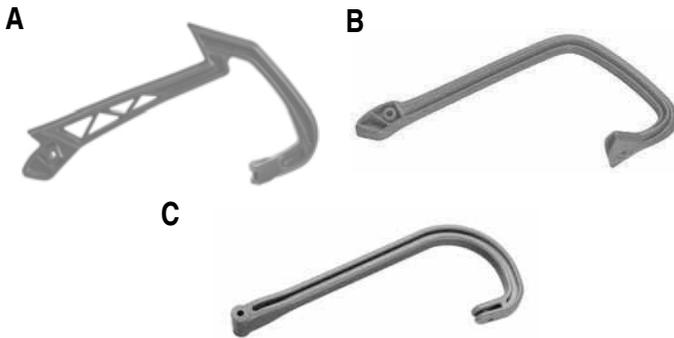
Page 124

ARCTIC CAT SADDLELESS SKIS

Includes 4" carbides. Fits all applications '97 & Newer. Sold in pairs.

Description	Color	p/n
(A) 6" Ski Kit - Trail	Black	6639-206
(A) 6" Ski Kit - Trail	White	6639-385
(B) 6" Ski Kit - Mountain (Standard Keel)	Black	5639-877
(B) 6" Ski Kit - Mountain (Standard Keel)	White	6639-386
(B) 6" Ski Kit - Mountain (Competition Keel)	Black	5639-878
(B) 6" Ski Kit - Mountain (Competition Keel)	White	6639-387
8" Ski Kit - Trail	Black	5639-323

Wearbars (See page 53 Ref A)



Page 124

ARCTIC CAT SKI HANDLES

Sold in pairs.

Description	p/n
(A) '12-'15 Arctic Cat Saddleless Skis	
TA Green	6639-388
PC Green	5639-743
Orange	5639-744
White	6639-095
(B) '05-'11 Arctic Cat Saddleless Skis	
Green	3639-777
Orange	3639-778
(C) Arctic Cat Plastic Skis	
Green	3639-781
Orange	3639-865



Page 124

SLP POWDER PRO SKIS™

Wearbars sold separately. 7" Ski width. Sold in pairs.

Application	Color	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	Black	6639-091
	White	6639-389
'15 Lynx 2000; '12-'14 F5, F570; '07-'11 All Models	Black	5639-326

Wearbars (See page 53 Ref D)



SLP MOHAWK SKIS™

Wearbars sold separately. 7" Ski width. Sold in pairs.

Application	Color	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	Black	6639-830
	White	6639-831

Wearbars (See page 53 Ref D)



Page 124

C&A PRO RAZOR SKIS

Includes mounting hardware. Wearbars sold separately. 6" Ski width. Sold in pairs.

Application	Color	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	Black	6639-590
	White	6639-591
'15 Lynx 2000; '12-'14 F5, F570; '07-'11 Models	Black	6639-457

Wearbars (See page 53 Ref E)



Page 124

C&A PRO MTX SKIS

Includes mounting hardware. Wearbars sold separately.
8" Ski width. Sold in pairs.

Application	Color	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	Black	6639-592
	White	6639-593

Wearbars (See page 53 Ref E)



SKI SLIPS

Universal. Sold in pairs.

Description	Color	p/n
Ski Slips	Black	6639-829



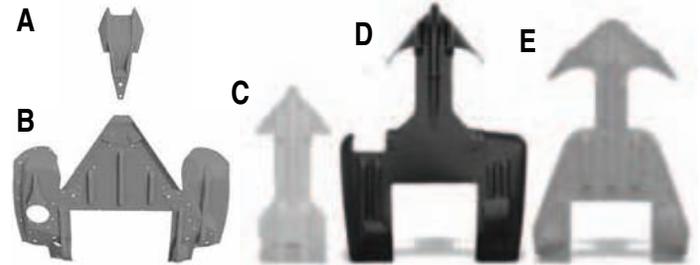
Page 124

C&A Pro BX Skis

Includes mounting hardware. Wearbars sold separately.
7.25" Ski width. Sold in pairs.

Application	Color	p/n
'14-'15 ZR; '12-'15 M XF; '12-'13 F All Models	Black	6639-594
	White	6639-595

Wearbars (See page 53 Ref E)



Page 125

SKID PLATES

Application	p/n
(A) Front - '14-'15 ZR; '12-'15 M, XF; '12-'13 F (Excludes 1100T, 9000)	
Black	5639-745
TA Green	6639-390
Orange	5639-747
White	5639-748
(B) Rear - '14-'15 ZR; '13-'15 M, XF; '13 F (Excludes 7000)	
Black	6639-113
TA Green	6639-391
Orange	6639-115
White	6639-116
Replacement Hardware	1641-007
(B) Rear - '15 PTA; '14-'15 ZR, XF, M 7000 Models	
Black	6639-449
TA Green	6639-450
Orange	6639-451
White	6639-452
Replacement Hardware	1641-007
(B) Rear - '12 F, M, XF All Models	
Black	5639-893
Replacement Hardware	1641-007
(C) '05-'11 M Series; '06-'11 CF; '09-'11 CFR, M8 HCR	
Black	3639-838
Replacement Hardware	0641-719
(D) '05-'11 M Series; '06-'11 CF; '09-'11 CFR, M8 HCR	
Black - Heavy-Duty	5639-223
(E) '15 Lynx 2000, Lynx 2000 LT, BC 2000 LT; '12-'14 F5, F570; '07-'11 F; '08-'14 T570, TZ1; '09-'14 BC 570; '09-'11 Z1	
NOTE: '10-'11 Z1 models require trimming for exhaust outlet.	
Black	4639-567
Replacement Hardware	4639-684
'00-'06 ZR; '01-'03 ZL; '01-'04 MC; '01-'08 Z; '04-'06 XC - No Photo	
Black	1639-417
Replacement Hardware	0641-508



BLOW-MOLDED SKIS

Includes 4" carbides. Fits all '09 and earlier applications except cast aluminum spindle. Sold in pairs.

Description	Color	p/n
5" Ski Kit - Black	Black	1639-575

Wearbars (See page 53 Ref C)



Page 125

SIDE PANEL VENT KIT

Ducts air onto the clutches, reducing operating temperatures. Includes inner and outer ducts with a stainless steel snow screen. Requires a one-piece clutch guard.

Application	p/n
'14 ZR; '12-'14 M, XF; '12-'13 F (Excludes 7000)	6639-817



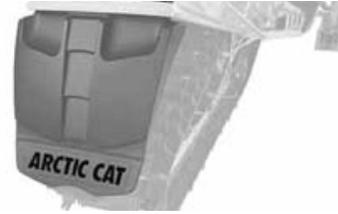
Page 125

HEADLIGHT COVERS

Not for use at night.

■NOTE: Some states and regions may prohibit the use of colored headlight covers. Please check with local and state laws. Arctic Cat Sales Inc. shall not be liable for any claims resulting from the use of illegal headlight covers.

Application	p/n
'15 PTA; '14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	
Chrome	5639-753
Green Chrome	5639-754
Smoke	5639-755
'15 Lynx 2000; '12-'14 F5, F570; '07-'11 F; '09-'11 Z1	
Chrome	5639-756
Green Chrome	5639-757
Smoke	5639-758
'05-'11 M; '06-'11 CF; '09-'11 CFR, M8 HCR	
Chrome	5639-759
Green Chrome	5639-760
Smoke	5639-761
Replacement Velcro Dots (8 pc)	4639-625



Page 125

SNOWFLAP

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '13 F w/Flat Tunnel	
TA Green	6639-398
PC Green	5639-842
Orange	5639-843



Page 126

HOOD FLARES

Application	p/n
'15 PTA; '14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	
Black	5639-898
TA Green	5639-899
Orange	5639-900
White	6639-441



Page 126

TUNNEL FLARES

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	
Black	5639-809
TA Green	5639-810
Orange	5639-811
White	6639-442



Page 126

WIND DEFLECTORS

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	
Black	6639-453
Green	6639-535
Orange	6639-536
White	6639-537



Page 129

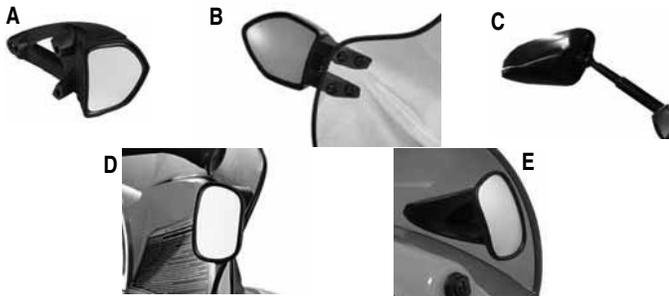
HAND MIRROR

Description	p/n
Hand Mirror	4992-810



PROGROSS SEAT

Application	Color	p/n
Standard '12-'13 F, XF; '13 XF CT	Black	6639-425
Heated '12-'13 F 1100, 1100T, XF 1100, 1100T LXR Models w/Heated Seat	Black	6639-428



Page 126

A. WINDSHIELD MIRRORS

Application	p/n
'15 Lynx 2000, Lynx 2000 LT, BC 2000 LT; '12-'14 F5, F570; '07-'11 F; '08-'14 T570, TZ1; '09-'14 BC 570; '09-'11 Z1	
Single	6639-629
Pair	6639-630

■NOTE: Fits '12-'14 F, M, XF, ZR w/accessory mid & high windshields.

B. WINDSHIELD MIRRORS

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F w/Accessory Mid & High Windshields	
Single	6639-769
Pair	6639-770

C. HOOD-MOUNTED MIRRORS

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	
Single, RH	5639-830
Single, LH	5639-831
Pair	5639-832
Replacement Mounting Screw	1423-133

D.-E. COMPACT MIRRORS

Sold individually.

Application	p/n
(D) '05-'11 M; '06-'11 CF; '09-'11 CFR, M8 HCR	4639-463
(E) '15 Lynx 2000, Lynx 2000 LT, BC 2000 LT; '12-'14 F5, F570; '07-'11 F; '08-'14 T570, TZ1; '09-'14 BC 570; '09-'11 Z1	4639-565



TUNNEL GRIPS

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	5639-839
Universal (Pair) 4.25" x 15.5"	5639-814



RECOIL HANDLE

Application

Black
Green
Orange

p/n

0636-363
3639-866
3639-867



SHORT SNOWFLAP

Application

'99-'06 121" Models
Models prior to '99

p/n

1606-507
0616-613



WHEELS (IDLER WHEELS)

Includes bearing. Sold individually.

Description	p/n	Description	p/n
(A) 5.63" x .787" ID		(A) 7.12" x .787" ID	
Black	3604-386	Black	3604-063
Green	3604-047	TA Green	3604-969
Orange	3604-048	PC Green	3604-066
Pink	3604-379	Orange	3604-065
Red	3604-044	Pink	3604-380
Silver	3604-043	Silver	3604-062
		White	3604-298
(A) 5.63" x .625" ID		(A) 7.12" x .625" ID	
Green	1604-691	Black	1604-683
Silver	1604-693	Silver	1604-971
Yellow	2604-122		
(A) 6.38" x .625" ID		(B) 8.00" x .787" ID	
Green	1604-692	Black	3604-073
Orange	1604-765	TA Green	3604-972
Silver	1604-694	PC Green	3604-075
		Orange	3604-191
		Red	3604-074
		Silver	3604-076
		White	3604-973
(A) 6.38" x .787" ID		(C) 6.38" x .625" ID	
Black	3604-387	Green	0604-980
Green	3604-053		
Orange	3604-054		
Red	3604-052		
Silver	3604-055		

Performance



Page 127

PERFORMANCE WEARSTRIPS

Sold Individually.

Application	p/n
121"-141" Models	6639-448
153"-162" Models	6639-864

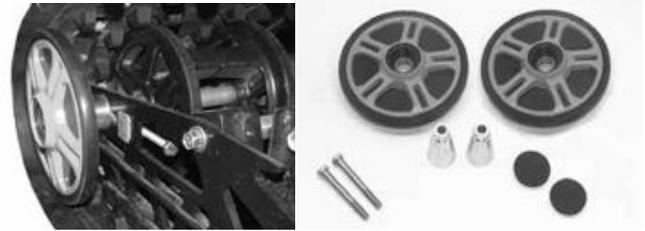


Page 127

WEAR STRIPS

Sold individually.

Application	p/n
121"-129"	
Black	2604-257
Green	2604-819
Orange	2604-289
White	2604-543
136"-162"	
Black	2604-799
Green	2604-821
Orange	1604-769
White	3604-832



Page 127

REAR WHEEL KIT

Recommended when adding studs to the models listed.

Application	p/n
'14-'15 ZR; '12-'13 F 129" - 7.12" Wheel	
Black	6639-617
TA Green	6639-618
Orange	6639-619
White	6639-620
'14-'15 XF 137'; '12-'15 XF 141'; '13-'15 XF CT 141'; '12-'15 M 153"-162" - 8.0" Wheel	
Black	6639-621
TA Green	6639-622
Orange	6639-623
White	6639-624



Page 127

WHEEL KITS

Application	p/n
'15 ZR 129", XF 137"	
Two 5.63" Wheels w/Mounts	6639-808
Eight 5.35" Wheels w/Four Mounts	6639-809
Four 5.35" Wheels w/o Mounts	6639-810
'14 ZR 129", XF 137"; '12-'13 F 129"	
Two 5.63" Wheels w/Mounts	6639-184
Eight 5.35" Wheels w/Four Mounts	6639-185
Four 5.35" Wheels w/o Mounts	6639-196
'14 ZR 6000 R; '12-'13 SP 600	
Four 5.63" Wheels w/Mounts	5639-995



A



B



C



D



E

Page 128

A. FOX FLOAT 3 EVOL

Ski shock. Sold in pairs. Includes 300 psi pump.

Application

'14-'15 ZR, XF, XF CC, XF CT; '14 XF HC; '12-'13 F 42"
'13-'15 M 38"

p/n

6639-773
6639-774

B. FOX FLOAT 3 EVOL R

Ski shock. Sold in pairs. Includes 300 psi pump.

Application

'14-'15 ZR, XF, XF CC, XF CT; '14 XF HC; '12-'13 F 42"
'13-'15 M 38"

p/n

6639-775
6639-776

C. FOX FLOAT 3 EVOL RC2

Ski shock. Sold in pairs. Includes 300 psi pump.

Application

'14-'15 ZR, XF, XF CC, XF CT; '14 XF HC; '12-'13 F 42"

p/n

6639-777

D. FOX ZERO RC2

Ski shock. Sold in pairs.

Application

'14-'15 ZR, XF, XF CC, XF CT; '14 XF HC; '12-'13 F 42"
'13-'15 M 38"
'15 ZR 4000 RR; '14 ZR 6000 R; '12-'13 SP 600 43.5"

p/n

6639-818
6639-819
6639-820

E. FOX FLOAT 3 REAR ARM SHOCK

Rear suspension shock. Sold individually.

Application

'14 M, XF CC, XF HC; '12-'13 M, XF; '08-'11 M

p/n

6639-778



A



B



Page 129

FOX FACTORY SERIES TRACK SHOCKS

Sold in pairs.

Application

A. Float 3 Front Arm, Float 3 Evol R Rear Arm

(A) '12-'15 M 153" & 162" (Excludes 7000)
(A) '15 M 7000 153"

p/n

6639-805
6639-841

B. Zero C2 Front Arm, Float 3 Evol R Rear Arm

(B) '14-'15 XF CC; '12-'15 XF HC; '12-'13 XF 141"

6639-835

A



B



FOX HIBBERT SIGNATURE SERIES

Sold in pairs.

A. Float 3 Evol RC2 (Ski shocks)

B. Zero C2 Front Arm, Zero RC2 Rear Arm (Rear suspension)

Application

(A) '14-'15 ZR, XF, XF CC, XF CT; '14 XF HC; '12-'13 F 42"
(B) '14-'15 ZR; '12-'13 F (Excludes RR Models)

p/n

6639-836
6639-837



B



AIRSHOX PUMP

Application

	p/n
(A) Single Gauge 150 PSI (Float, Float 2, Float 3)	2603-614
(A) Dual Gauge 100/300 PSI (Float Evol, Float Evol R, Float Evol RC2)	0641-257
(B) Digital 300 PSI (All Float shocks)	6639-834



AIRSHOX GUARDS

Description

Fox Float, Float 2, Float 3, Float Evol, Float Evol R

Color

p/n

Black	6639-080
Green	6639-081
Orange	6639-082
White	6639-083

■NOTE: Tighten mounting screw until guard does not rotate on shock body. Over-tightening will damage guard.

Mountain Accessories



Page 130

MOUNTAIN PACK

Application	p/n
'12-'15 M; '13-'15 XF; '09-'11 M	6639-401
Replacement Hardware	
Strap w/Hook, Pk/4	0641-994
Buckle Repair Kit, Pk/4	6639-545



Page 130

MOUNTAIN GEAR BAG

Application	p/n
(A) '12-'15 M; '13-'15 XF; '09-'11 M	6639-402
(B) '09-'11 M Series, M8 HCR	5639-044
(C) '05-'08 M Series; '06-'08 CF	4639-727
Replacement Hardware	
Strap w/Hook, Pk/4 (5639-044, 6639-402)	0641-994
Cam Buckle, Pair (4639-727)	1639-248



Page 131

TUNNEL PACK

Application	p/n
(A) '14-'15 ZR; '12-'15 M, XF; '12-'13 F w/Flat Tunnel (Excludes 7000)	6639-783
(A) '14-'15 ZR, XF, M 7000 Models	6639-816
(B) '14-'15 M 6000 SP, M 8000 SP, M 8000 HCR (Short tank w/o Electric Start)	6639-798
(C) '10-'14 SP 500; '10-'11 M	5639-433
Replacement Hardware	
Spool w/Rivet, Pair (6639-783, 6639-798, 6639-816)	6639-154
Front Clip, Pair (6639-783, 6639-798, 6639-816)	6639-846
Strap w/Hook, Pk/4 (5639-433)	0641-994
D-Rings, Pair (5639-433)	6639-906



Page 131

SHOVEL PACK

Application	p/n
'12-'15 M; '13-'15 XF; '09-'11 M	6639-782



Page 131

TUNNEL STRAP

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '13 F w/Flat Tunnel	6639-460



TUNNEL GEAR BAG

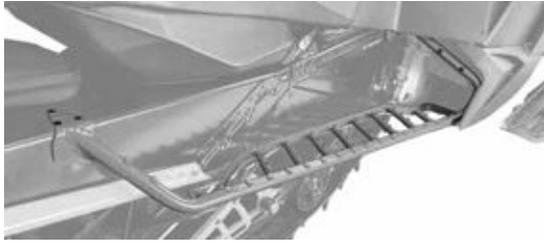
Application	p/n
'09-'11 M, M8 HCR, CF, CFR	5639-043
Replacement Hardware	
Strap w/Hook, Pk/4	0641-994



Page 131

HANDLEBAR BAG

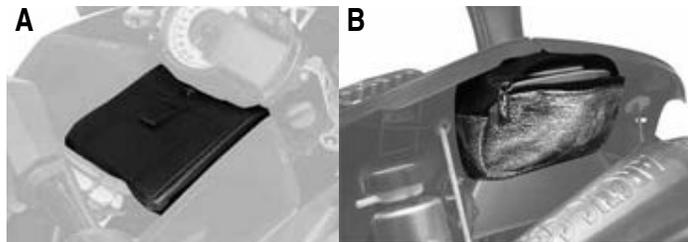
Application	p/n
'05-'15 Models w/Mountain Handlebar	6639-714



Page 132

PROCLIMB BOARDS

Application	Color	p/n
'12-'15 M 153"-162", XF HC 141"	Black	6639-800
	TA Green	6639-801
	Orange	6639-802
	White	6639-803

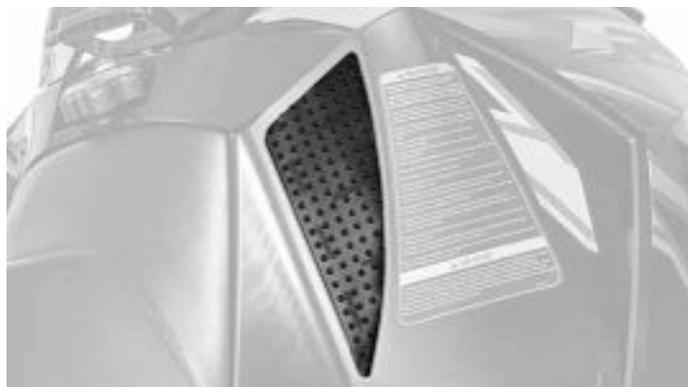


Page 132

GOGGLE HOLDER

CAUTION: Do not leave goggles in holder for an extended period of time. Excessive heat may damage goggles.

Application	p/n
(A) '14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	5639-767
(B) '05-'11 M Series; '06-'11 CF; '09-'11 CFR, M8 HCR	4639-732
Replacement Hardware Latch Repair Kit (5639-767)	6639-076



Page 132

TANK GRIPS

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	5639-762



Page 133

PROCLIMB REAR BUMPER

■NOTE: Side plates require trimming when installed with Proclimb Boards.

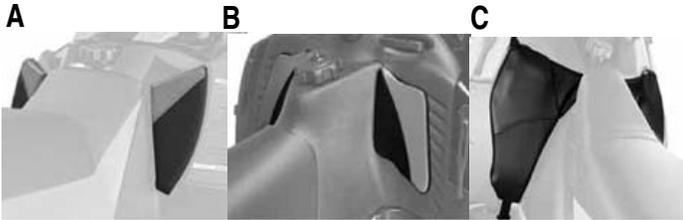
Application	Color	p/n
'12-'15 M 153", XF HC 141"	Black	6639-790
	TA Green	6639-791
	Orange	6639-792
	White	6639-793
'12-'15 M 162"	Black	6639-794
	TA Green	6639-795
	Orange	6639-796
	White	6639-797



Page 133

DASH PADS

Application	Color	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	Black	6639-784
	TA Green	6639-785
	Orange	6639-786
	White	6639-787



Page 133

TANK PADS

Sold in pairs.

Application	Color	p/n
(A) '14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models	Black	5639-764
	Green	6639-403
	Orange	5639-766
	White	6639-096
		5639-930
Plastic Rivets (6/pk)		5639-930
(B) '05-'11 M Series; '06-'11 CF; '09-'11 CFR, M8 HCR	Black	5639-050
Replacement Mounting Screw '05-'07 (Std)		8017-427
Replacement Mounting Screw '08-'11 (Metric)		8475-512
(C) '10-'14 SP 500	Black	5639-612



Page 133

FUEL TANK

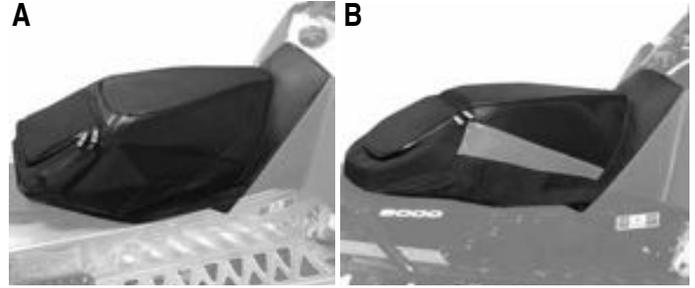
■NOTE: Long tank can be used on electric start models.

Application	p/n
12 Gallon - Long	
'12-'13 F, XF, XF HC, M 800 (Accepts Battery)	6639-416
11.5 Gallon - Short	
'15 M (Std) 6000; '14-'15 ZR, M (Std), XF 8000; '12-'13 F, XF, XF HC, M 800 (w/o Battery)	6639-417



2.5 GALLON FUEL CAN

Description	p/n
Scepter 2.5 gallon	1436-952



Page 134

PROCLIMB SEAT

■NOTE: Short seat (B) fits '14 M 6000 SP, M 8000 SP, and accessory fuel tank (6639-417).

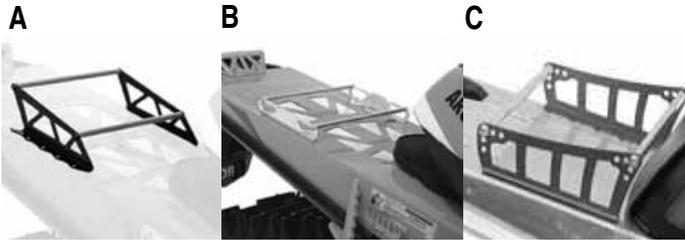
Application	Color	p/n
Fits 12 Gallon Long Tank w/o Battery		
(A) '14-'15 ZR, M (Std), XF 6000, 8000; '12-'13 F, M, XF 800 w/o Battery	Black	6639-410
	TA Green	6639-411
	Orange	6639-412
	White	6639-788
Fits 11.5 Gallon Short Tank		
(B) '15 M 6000 SP; '14-'15 M SP, M HCR 8000 w/o Battery	Black	6639-413
	TA Green	6639-414
	Orange	6639-415
	White	6639-789
Fits Models w/Long Tank and Battery (Not shown)		
'14-'15 M, XF 7000	Black	6639-845
'12-'15 M, XF 8000, 9000	Black	6639-873



Page 134

MOUNTAIN SEAT

Application	Color	p/n
'05-'09 M Series; '06-'11 CF; '09-'11 CFR	Black	5639-600
	PC Green	5639-601
	Orange	5639-602



Page 134

A. TUNNEL RACK

8" x 11 1/2" w

Application

'14-'15 ZR; '12-'15 M, XF; '13 F w/Flat Tunnel

Color **p/n**

Black	6639-733
TA Green	6639-734
Orange	6639-735
White	6639-736

B. BILLET RACK

8" x 13" w

Application

'14-'15 ZR; '12-'15 M, XF; '13 F w/Flat Tunnel

Color **p/n**

Black	5639-597
Silver	5639-598

C. M SERIES RACK

8 3/4" x 15" w

Application

'09-'11 M Series, M8 HCR

Color **p/n**

Unpainted	4639-977
-----------	----------



Page 134

RACK STRAP

Application

'14-'15 ZR; '12-'15 M, XF; '13 F w/Flat Tunnel; '09-'11 M Series, M8 HCR

p/n

4639-978



Page 135

AVALANCHE AIRBAGS

For technical assistance, contact BCA at 303-417-1345, ext. 0. Includes pressurized air cylinder, requires hazardous material shipping.

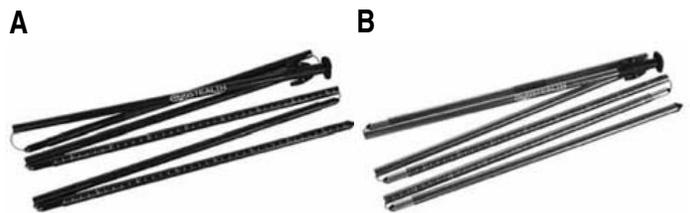
Description

Float Throttle - Black
 Float Throttle - Orange
 Float Turbo

p/n

6639-107
 6639-828
 6639-826

BCA online resources



Page 135

AVALANCHE PROBES

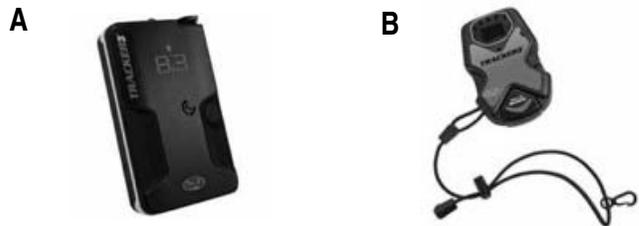
Application

(A) BCA Carbon 260
 (B) BCA Stealth 270

p/n

6639-409
 6639-444

BCA online resources



Page 134

AVALANCHE BEACONS

For technical assistance contact: BCA at 303-417-1345, ext. 0.

Application

(A) BCA Tracker3 (457 kHz)
 (B) BCA Tracker2 (457 kHz)

p/n

6639-406
 5639-610

BCA online resources



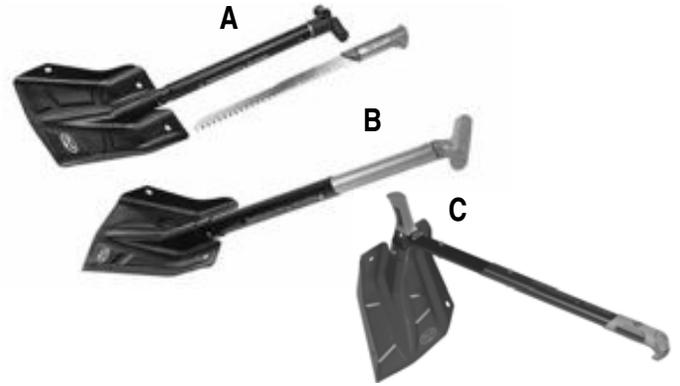
Page 135

BACKCOUNTRY KIT

Description

Includes BCA Stash 20 Backpack, B-1 EXT Shovel and Stealth 270 Probe

p/n
6639-771



Page 136

SNOW SHOVELS

Description

(A) BCA Arsenal EXT w/Saw (Extendable Handle)
(B) BCA B-1 EXT (Extendable Handle)
(C) BCA Dozer (Converts to Shovel or Hoe)

p/n
5639-786
5639-770
6639-108

BCA online resources



Page 134

BACKCOUNTRY PRO KIT

Description

Includes Ogio Cornice backpack, BCA Tracker3 Beacon, Dozer Shovel and Stealth 270 Probe

p/n
6639-772



Page 136

OGIO CORNICE

Application

3.3 lbs., 37 Liter capacity

p/n
6639-445



Page 136

POCKET SAW

Application

Saw with Pouch

p/n
4639-979



Page 136

BCA STASH 20

Application

1.8 lbs., 20 Liter capacity

p/n
6639-825

Non-Current Backpacks - Limited Supply, Reduced Pricing



BCA STASH

Application
2.2 lbs., 16 Liter capacity

p/n
6639-408



OGIO CAPITAL

Application
2.6 lbs., 34 Liter capacity

p/n
5639-432



BCA SQUALL

Application
2.0 lbs., 27 Liter capacity

p/n
5639-769

Mountain Accessories



Page 136

HYDRATION PACK

Application
1 lb.

p/n
6639-446



Page 136

TOOL PACK

Application
1.4 lb.

p/n
5242-905



Page 137

ICE SCRATCHERS

■NOTE: Ice Scratchers can be used on most Arctic Cat models. They must be mounted in a location that will not contact idler wheels or suspension arms. Mounting holes may need to be drilled in the rails.

Application
'12-'15 M, XF; '05-'11 M

p/n
5639-897

Replacement Components

Wire - RH 1704-734
Wire - LH 1704-735
Mounting Hardware (Pair) 5639-941



Page 137

RAIL CAP WHEEL KIT

Application
'12-'14 M; '12-'15 XF; '05-'11 M

p/n
6639-213

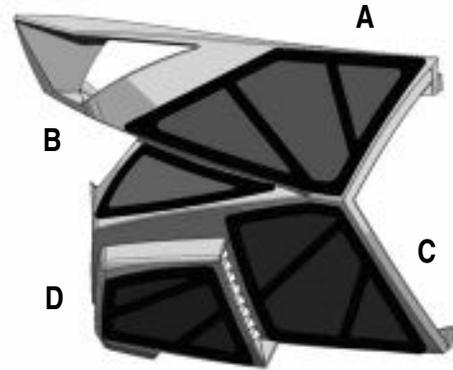


Page 137

SWITCH GUARDS

Application
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models

p/n
5639-580



Page 137

VENTED SIDE PANELS

Description

'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models

Side Panel Kit with Screens (Pair)

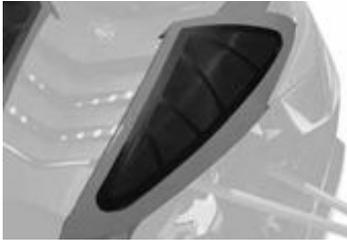
Black	5639-865
TA Green	6639-580
PC Green	5639-866
White	6639-084

Screen Set Only (Set of 7)

Side Panel Screens	5639-949
--------------------	----------

Replacement Screens (Each)

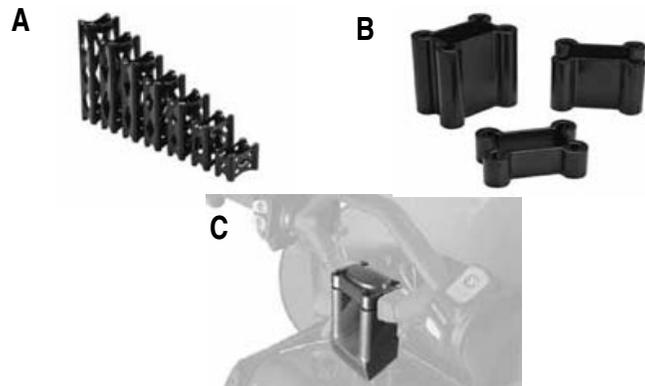
(A) Upper - RH	6606-470
(A) Upper - LH	6606-471
(B) Mid - LH	6606-485
(C) Lower, Rear - RH	6606-474
(C) Lower, Rear - LH	6606-475
(D) Lower, Front - RH	6606-472
(D) Lower, Front - LH	6606-473



Page 137

VENTED HOOD PANELS

Description	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F All Models Hood Panel Kit with Screens (Pair)	
Black	5639-862
TA Green	6639-599
PC Green	5639-863
Orange	5639-864
White	5639-991
Screen Set Only (Pair)	
Hood Screens	5639-948
Replacement Screens (Each)	
Hood Screen - RH	6606-468
Hood Screen - LH	6606-469



Page 138

A. BAR RISERS

Application	p/n
'14-'15 ZR; '12-'15 M, XF; '12-'13 F w/Fixed Steering Post	
Black	
2.0"	6639-421
3.5"	6639-422
4.5"	5639-881
5.5"	5639-882
6.5"	5639-883
7.5"	5639-884
8.5"	5639-885
Unpainted	
2.0"	1605-086
3.0"	1605-063
3.5"	1605-112
4.5"	1605-035
5.5"	1605-073
6.5"	1605-034
7.5"	1605-070

■NOTE: When adding a riser 6.5" or taller, it is necessary to relocate cables. For instructions, please visit [Cat Tracker Online](#).

B. HANDLEBAR RISERS

Application	p/n
'05-'11 M Series (Std); '06-'11 CF (Std)	
1" - Black	5639-776
2" - Black	5639-777
3" - Black	5639-778

C. ANGLED HANDLEBAR RISERS

Application	p/n
'05-'11 M Series (Std); '06-'11 CF (Std)	
3" - Silver	5639-504



OFFSET RISERS

Application	Color	p/n
'09-'11 M Series; M8 HCR w/Telescopic Post	Black	5639-595
	Silver	5639-596

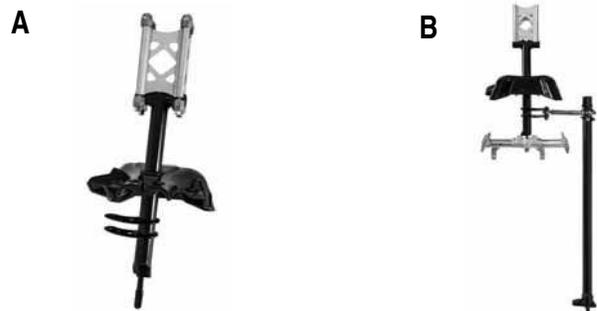


Page 138

TELESCOPIC STEERING POST

■NOTE: Not available for CF5 - insufficient cable length.

Application	p/n
'14-'15 M 8000 HCR	6639-418
'15 M (Std) 6000; '14-'15 ZR, M (Std), XF 8000; '12-'13 F, M (Std), XF 800	5639-813
'09-'11 M Series (Std), CF (Std)	5639-516



Page 138

HCR FIXED POST

Application	p/n
(A) '15 M SP, XF HC 6000; '14-'15 M SP, XF HC 8000; '12-'13 M SP, M HCR, XF HC 800 (Models w/Telescopic Steering Post)	6639-419
(B) '14-'15 ZR, M (Std), XF 8000; '12-'13 F, M (Std), XF 800 (Models w/Lay Down Steering Post)	6639-420

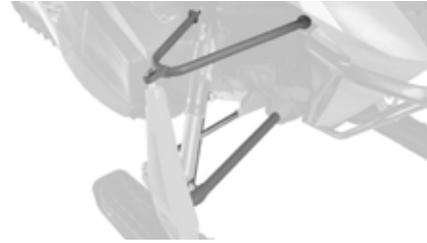


Page 138

VERTICAL STEERING POST KIT

Application '14-'15 ZR 5000, 9000, M (Std), XF 9000; '12-'13 F, M (Std), XF 1100, 1100T **p/n** 5639-945

■NOTE: Maximum riser height is 3.5"



Page 139

NARROW A-ARM KIT - 38"

Application '12 M (Excludes 800 HCR)

Color	p/n
Black	5639-938
PC Green	5639-939
White	5639-940



Page 138

MOUNTAIN HANDLEBAR

Application '12-'15 M, XF **p/n** 1705-506



Page 139

SNOBUNJE PULLING TOOLS

Description	p/n
(A) Rattler (32" Long, 1.5 lbs)	5639-639
(B) Cobra (52" Long, 2.5 lbs)	5639-640
(C) Adapter Strap (60" Long)	5639-642
(D) Slicktape 20 (20' Long)	5639-643
(E) Cobra Adapter Strap (15" Long)	5639-641



Page 139

MOUNTAIN SPINDLES

Application	Color	p/n
'12-'13 M, XF HC	Black	6639-431
	PC Green	6639-432
	Orange	6639-433
	White	6639-434



HI-TEMP CAM ROLLER

Set of 6.

Application	p/n
ACT Driven Pulley	5639-990



LIGHTWEIGHT FRONT AXLE KIT

Application
'05-'08 M

p/n
4639-995



A. FOUR WHEEL KIT

Adds two inside wheels.

Application
'09-'11 M

p/n
5639-528

B. TWO WHEEL KIT

Application
'08 M; '09-'11 CF
* '05-'07 M, '04 MC, '04-'06 KC
*Requires Spacer (p/n 1604-810)

p/n
4639-997



MOUNTAIN STRAP

Application
'10-'11 Z1 Turbo EXT; '11 F8 EXT

p/n
5639-358

Utility



Page 140

TUNNEL PACK

Application	p/n
'09-'15 BC XT; '14-'15 BC XTE	6606-252
Replacement Hardware	
Strap w/hook Pk/4	0641-994



Page 140

BEARCAT GEAR BAG

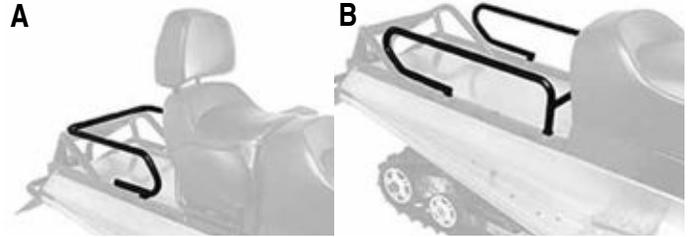
Application	p/n
'09-'15 BC XT; '14-'15 BC XTE	5639-049
Replacement Hardware	
Strap w/hook Pk/4	0641-994



Page 140

THIRD SEAT

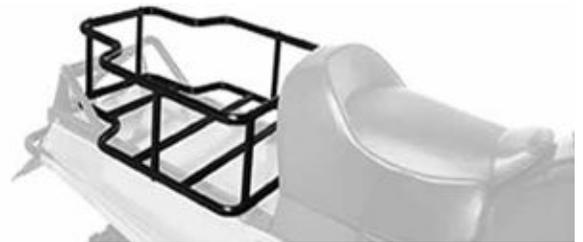
Application	p/n
'09-'15 BC XT; '14-'15 BC XTE	5639-063



Page 141

SIDE RAILS

Application	p/n
'09-'15 BC XT; '14-'15 BC XTE	
(A) Short	5639-060
(B) Long	5639-061
Replacement Strap, ea (5639-060)	0641-993



Page 141

CARGO RACK

Application	p/n
'09-'15 BC XT; '14-'15 BC XTE	5639-062



Page 141

LOW RATIO GEAR SET.

Application	p/n
'15 BC 5000 XT; '09-'14 BC Z1 XT	6639-190

■NOTE: For more information on the Gear Exchange Program, see page 1.



Page 141

RADIATOR KIT

Application	p/n
(A) '15 BC 5000 XT; '09-'14 BC Z1 XT (Under Seat)	4639-967
(B) '15 BC 5000 XT; '09-'14 BC Z1 XT (Front)	6639-180



Page 142

RECEIVER WINCH

Application	p/n
(A) '09-'15 BC XT	5639-340
(B) Winch Cover - Receiver Winch (5639-340)	5639-459

Replacement Components

Fairlead, Roller	0441-403
Mounting Pin w/Clip	0541-858
Mounting Plate 2" Receiver	0641-256
Solenoid	0409-080
Switch, Handlebar	0641-249



Page 142

TRANSPORT MOUNT

Application	p/n
'09-'15 BC XT	5639-457



Page 142

REAR HARNESS

Application	p/n
'09-'15 BC XT	5639-456



Page 142

WARN PORTABLE WINCH KIT

Application	p/n
Models With Standard Battery	6639-073

Replacement Components

Switch Assembly w/Harness	1641-009
Power Lead, Battery	1641-010
Power Lead, Extension	1641-011
Hook Strap	1641-012



Page 142

WINCH STOW PLATE

Description	p/n
Portable Winch (6639-073)	6639-074
Replacement Pin	1641-013



Page 143

CARGO SLEDS

Additional shipping charges may apply.

Description

74" L X 38" W X 17" D, 48 lb, Capacity - 600 lb

p/n

4639-126



Page 143

CARGO SLED COVER

Attaches with elastic cord.

Application

Cargo Sled (4639-126)

p/n

4639-129



Page 143

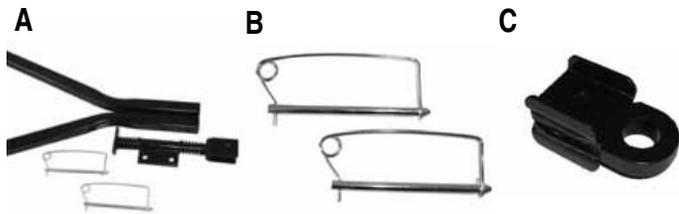
CARGO SLED RUNNER KIT

Application

Cargo Sled (4639-126) 6 Wearstrips

p/n

4639-131



REPLACEMENT HARDWARE

Description

(A) Replacement Hitch
(B) Replacement Pins (Pair)
(C) Pintle Hitch Adapter

p/n

4639-941
5639-236
5639-463



Page 143

TRAIL GROOMER

Bearcat Z1 XT GS models have a standard radiator, groomer switches and outlet factory installed. All other '09-'15 Bearcat Z1 XT models require a Radiator Kit (page 48) and Groomer Harness Kit when pulling a Trail Groomer.

Description

Trail Groomer w/Mounting Plate & Ball

Application

'15 BC 5000 XT, BC 5000 XT GS; '09-'14 BC Z1 XT; '12-'14 BC Z1 XT GS

p/n

5639-891

Groomer Harness Kit*

'15 BC 5000 XT; '09-'14 BC Z1 XT

5639-876

Replacement Components

Hitch Plate w/Ball

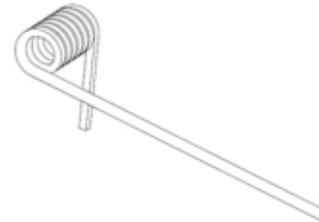
'15 BC 5000 XT; '09-'14 BC Z1 XT

5639-931

Lift Actuator

5639-932

*Includes dash-mounted control switches, wiring harness, and rear outlet



BEARCAT HD SPRINGS

Recommended when hauling heavy loads or pulling a Trail Groomer.

Application

'15 BC 5000 XT, BC 5000 XT GS; '09-'14 BC Z1 XT; '12-'14 BC Z1 XT GS

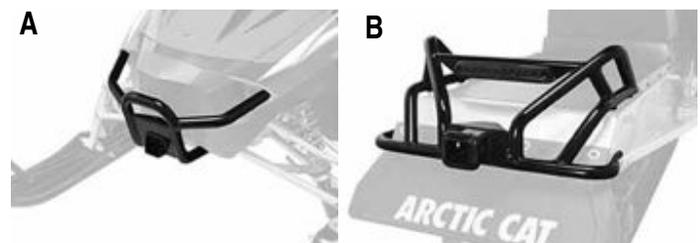
p/n

Spring, RH

2704-556

Spring, LH

2704-557



Page 144

RECEIVER BUMPER

Application

'09-'15 BC XT; '14-'15 BC XTE

p/n

(A) Front

5639-338

(B) Rear

5639-339



Page 144

SKI SKINS

Fits 8" Saddleless Skis. 12" wide. Sold in pairs.

Application

'09-'15 BC XT; '14-'15 BC XTE; '15 BC 2000 LT; '09-'14 BC 570

p/n

5639-254



BACKUP LIGHT KIT

Application

'15 BC 5000 XT; '09-'14 BC Z1 XT

p/n

5639-389



Page 144

PASSENGER HAND WARMERS

■NOTE: Not available for fan-cooled models - power output insufficient.

Application

'15 BC 5000 XT; '09-'14 BC Z1 XT

p/n

4639-970



RACK MAT

Application

'09-'15 BC XT; '14-'15 BC XTE

p/n

5606-368



PASSENGER SEAT KIT

Includes seat assembly with backrest. Requires four mounting pins (0541-447).

Application

'15 BC 5000 XT GS; '12-'14 BC Z1 XT GS

p/n

4706-652



Page 144

A. PIVOT HITCH

Application

'09-'15 BC XT; '14-'15 BC XTE

p/n

5639-387

B. HITCH

Pintle hitch not included. Accepts Pintle Hitch (p/n 4606-156)

Application

Receiver Bumper (p/n 5639-339)

p/n

5639-386



OVERLOAD SPRING KIT

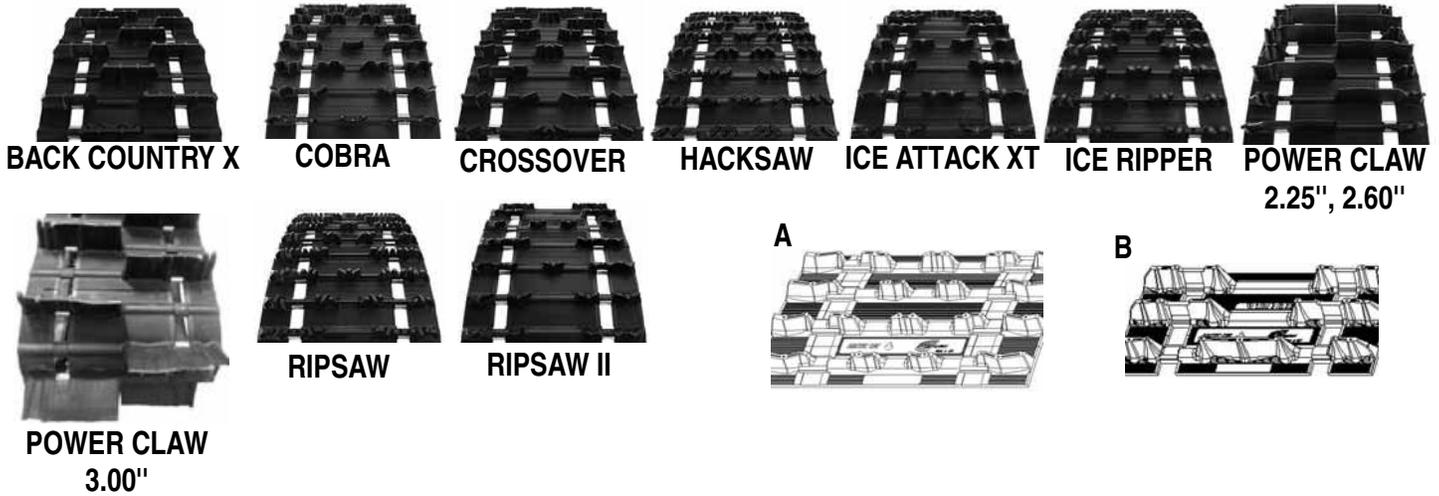
Application

'09-'10 BC 570
'14-'15 BC XTE

p/n

5639-106
6639-627

Tracks



Page 147

NOTE: For more information on the Arctic Cat Track Exchange Program, see page 1.

MAXIMUM LUG HEIGHT

Model	Year	Height
CF	'09-'11	2.25"
	'06-'08	2.00"
F	'12-'13	2.25"
F Series	'07-'11	1.50"
FC (ACT)	'05-'06	1.70"
JR	'07-'08	1.50"
M Series	'08-'11	2.60"
M	'12-'15	3.00"
T570, TZ1	'08-'14	1.25"
XF	'12-'15	2.25"
ZR	'14-'15	2.25"
Z1	'09-'11	1.50"
136" Straight Tunnel Models		1.60"

2015 TRACK APPLICATION

Model	Year	Single-Ply	2-Ply
BC 2000 LT	'15	2602-314	
BC 2000 XT, 2000 XTE, 5000 XT, 5000 XT GS	'15	2602-639	
Lynx 2000	'15		2602-096
ZR 4000	'15		2602-575
ZR 4000 RR	'15		2602-491
Lynx 2000 LT	'15		2602-100
PTA 7000	'15		2602-512
XF 6000, 7000, 8000, 9000 LXR, SP 137"	'14-'15		2602-627
XF 6000, 7000, 8000, 9000 CC 141"	'14-'15	2602-170	
XF 6000, 7000, 8000, 9000 CT	'14-'15	2602-169	
XF 6000, 7000, 8000, 9000 HC	'14-'15	2602-166	
ZR 5000 LXR	'14-'15		2602-575
ZR 6000, 7000, 8000, 9000 LXR, SP	'14-'15		2602-576
ZR 6000, 7000, 8000, 9000 RR	'14-'15		2602-576

2009-2014 TRACK APPLICATION

Model	Year	Single-Ply	2-Ply
BC 570	'10-'14	2602-314	
	'09		2602-163
BC 570 XT, Z1 XT	'14	2602-639	
	'11-'13	2602-358	
	'09-'10		1602-869
BC Z1 XT GS	'14	2602-639	
	'12-'13		1602-869
CFR	'09-'11	2602-169	
CF SP	'09-'11	2602-170	
CFR	'09-'11		2602-047
F570	'14		2602-096
F5	'14		2602-019
F 800, 1100 LXR	'13		2602-575
F 1100T LXR	'13		2602-576
F 800, 1100, 1100T SP	'13		2602-576
F 800, 1100 LXR	'12		2602-019
F 1100T LXR	'12		2602-046
F 800, 1100, 1100T SP	'12		2602-046
F Series (Std), LXR	'09-'13		2602-019
F Series SP	'10-'11		2602-046
	'09	2602-255	
F8 EXT, Z1 Turbo EXT	'10-'11		2602-163
SP 500	'14		2602-162
	'11-'13		2602-019
	'10	2602-255	
T570, TZ1 Touring	'09-'14		2602-101
TZ1 Turbo Touring	'09-'14		2602-163
XF 800, 1100, 1100T LXR	'12-'13	2602-169	
XF 800, 1100, 1100T SP	'12-'13	2602-170	
XF 800, 1100T HC	'12-'13	2602-166	
XF 800, 1100, 1100T CT	'13	2602-169	
Z1 (Std), LXR	'09-'11		2602-019
Z1 Turbo (Std)	'09-'10		2602-019
Z1 Turbo LXR	'10-'11		2602-046
	'09	2602-255	
Z1 Turbo SP	'10-'11		2602-046
	'09	2602-255	

TRACKS

Tracks listed are required for use on 2007 and newer models with ACT drive and reverse but will also fit older models. All tracks listed feature an "All Open" window configuration with 2-ply construction unless noted. Pitch is measured at center of rods.

PERFORMANCE (2.52 P)

p/n	Dimensions (Studs)	Style	Duro	Weight	Clips
*1602-756	121" x .850"	A (Every 3rd Window Closed) ('03-'06 only)	60	34	Every 3rd
*1602-976	15" x 121" x 1.00"	Hacksaw	80/70	33	Every 3rd
*2602-268	15" x 121" x 1.352"	Cobra (Single-Ply)***	80	32	Every 2nd
*2602-002	15" x 121" x 1.25"	Ripsaw	80/70	36	Every 3rd
*2602-047	14" x 128" x 1.00"	Hacksaw	80/70	34	Every 3rd
*2602-019	15" x 128" x 1.00"	Hacksaw	80/70	36	Every 3rd
*2602-162	15" x 128" x 1.352"	Cobra****	80	37	Every 2nd
*2602-255	15" x 128" x 1.352"	Cobra (Single-Ply)***	80	34	Every 3rd
*2602-046	15" x 128" x 1.25"	Ripsaw	80/70	41	Every 3rd
*2602-835	15" x 128" x 1.50"	Ripsaw	80/70	42	Every 3rd
*1602-997	15" x 136" x 1.25"	Ripsaw	80/70	42	Every 3rd
*2602-005	15" x 136" x 1.50"	Ripsaw	80/70	42	Every 3rd

PERFORMANCE (2.86 P)

*2602-575	15" x 129" x 1.00"	Ripsaw II	80/70	34	Every 2nd
2602-503	15" x 129" x 1.00"	Ripsaw II	80/70	34	Every 2nd
*2602-576	15" x 129" x 1.25"	Ripsaw	80/70	40	Every 2nd
2602-474	15" x 129" x 1.25"	Ripsaw	80/70	40	Every 2nd
2602-490	15" x 129" x 1.25"	Ripsaw II	80/70	40	Every 2nd
2602-577	15" x 129" x 1.352"	Cobra	80/70		
2602-491	15" x 129" x 1.352"	Cobra****	80/70	36	Every 2nd
2602-485	15" x 129" x 1.70"	Sno Pro*****	80/70	42	Every 2nd
*2602-627	15" x 137" x 1.25"	Ripsaw II	80/70	42	Every 2nd
*2602-628	15" x 137" x 1.50"	Ripsaw	80/70	44	Every 2nd
2602-669	15" x 137" x 1.75"	Backcountry X	80/70	45	Every 2nd

TOURING (2.52 P)

2602-528	15" x 136" x 1.00"	Hacksaw	80/70	37	Every 3rd
*2602-101	15" x 144" x 1.00"	Hacksaw	80/70	40	Every 3rd
*2602-163	15" x 144" x 1.352"	Cobra	80	41	Every 2nd
*2602-350	15" x 144" x 1.50"	Crossover (Single-Ply)	80	47	Every 3rd
2606-528	15" x 136" x 1.00"	Hacksaw	80/70	37	Every 3rd
*2602-101	15" x 144" x 1.00"	Hacksaw	80/70	40	Every 3rd
*2602-163	15" x 144" x 1.352"	Cobra	80	41	Every 2nd
*2602-350	15" x 144" x 1.50"	Crossover (Single-Ply)	80	47	Every 3rd
*2602-512	15" x 146" x 1.25"	Ripsaw 2.86 P	80/70		

MOUNTAIN (3.0 P)

2602-169	15" x 141" x 1.352"	Cobra (Single-Ply)***	80	38	Every 2nd
2602-170	15" x 141" x 1.60"	Cobra (Single-Ply)	80	40	Every 2nd
2602-166	15" x 141" x 2.25"	Power Claw (Single-Ply)	80	44	Every 2nd
2602-167	15" x 153" x 2.25"	Power Claw (Single-Ply)	80	48	Every 2nd
2602-399	15" x 153" x 2.25"	Power Claw (Single-Ply)	85	48	Every 2nd
2602-481	15" x 153" x 2.60"	Power Claw (Single-Ply)	80	56	Every 2nd
2602-482	15" x 153" x 2.60"	Power Claw (Single-Ply)	85	56	Every 2nd
2602-856	15" x 153" x 3.00"	Power Claw (Single-Ply)†	80	54	Every 2nd
2602-857	15" x 162" x 3.00"	Power Claw (Single-Ply)†	80	56	Every 2nd
2602-168	15" x 162" x 2.25"	Power Claw (Single-Ply)	80	50	Every 2nd
2602-438	15" x 162" x 2.25"	Power Claw (Single-Ply)	85	50	Every 2nd
2602-483	15" x 162" x 2.60"	Power Claw (Single-Ply)	80	58	Every 2nd
2602-484	15" x 162" x 2.60"	Power Claw (Single-Ply)	85	58	Every 2nd

UTILITY (2.52 P)

2602-314	15" x 151" x 1.25"	Ripsaw (Single-Ply)	80	45	Every 3rd
0602-962	20" x 156" x 1.00"		60	63	Fully Clipped
1602-869	20" x 156" x 1.25"		80	67	Fully Clipped

UTILITY (2.86 P)

2602-358	20" x 154" x 1.375"	(Single-Ply)	80/70	58	Every 3rd
2602-639	20" x 154" x 1.375"	Utility (Single-Ply)	80/70	58	Every 3rd

ICE TECH SERIES (2.52 P)**

2602-376	15" x 128" x 1.25"	ICE Ripper (272) (Single-Ply)	70	42	Every 3rd
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ICE TECH SERIES (2.86 P)**

2602-598	15" x 129" x 1.25"	ICE Ripper (240)	80/70	42	Every 2nd
2602-672	15" x 137" x 1.22"	ICE Attack XT (Single-Ply) (256)	70	42	Every 2nd

13.5" TRACKS (2.52 P) (2006 and prior only)

*1602-502	128" x 1.00"	B (Every 3rd Window Closed)	80/60	33	Every 3rd
*1602-503	128" x 1.375"	B	80/60	39	Fully Clipped
1602-657	128" x 1.70"		80		Every Other
1602-750	144" x 1.25"	A	80/60	34	Every 3rd

MISC. TRACKS

2602-476	120 (10" x .688")				
0602-927	Kitty Cat				

- * ACT Quiet Tracks are for use on '03 and newer models only.
- ** To protect the tunnel from possible stud damage, Tunnel Protector Kit (page 60) should be installed on models not equipped.
- *** Cobra 1.352" tracks have a standard lug height of 1.25". The overall lug height including the extended "towers" is 1.352".
- **** Can be installed on '14-'15 ZR; '13 F models but should not be studded. The track will contact the tunnel protectors.
- † 3.00" tracks are for use on '12 and newer M models. Requires 7-tooth track drive kit (see page 75).

■NOTE: A Rail Cap Wheel Kit (6639-213) is recommended for '12-'14 M models when lowering the skid frame for a 2.60" or taller track.

■NOTE: When installing a 2.60" or taller track on '12 M models, it is necessary to lower the skid frame which will require drilling the front mounting holes. A template is available on Cat Quest (Solution #K68201226).

Wearbars

Ski Applications					
	A	B	C	D	E
Standard Wearbars	'05-'15 Saddleless Skis '03-'06 FC, SC '02-'06 ZR	ZR-Style, Parabolic, Deep Snow, Universal Plastic Ski	Blow-Molded Plastic Ski	SLP Powder Pro, Mohawk	C&A Pro Razor, BX, MTX
7/16" Diameter Round Host Bar (Pair)	p/n	p/n	p/n	p/n	p/n
Hardweld Wearbar (No Carbide Inserts)	3639-309	0639-198	1639-744		6639-851
4" Carbide With Hardweld			1639-527		6639-852
6" Carbide With Hardweld			1639-528		
1/2" Diameter Round Host Bar (Pair)					
4" Carbide With Hardweld	3639-310	3639-978		3639-420	
6" Carbide With Hardweld	3639-311	1639-521		3639-421	5639-604
8" Carbide With Hardweld	3639-312	0639-378			5639-605
10" Carbide With Hardweld	3639-313				
5/8" Diameter Round Host Bar (Pair)					
8" Carbide With Hardweld	3639-314				
10" Carbide With Hardweld	3639-315				5639-606
10" Competition Carbide	3639-318				
Ace™ Wearbars (Pair)					
6" Carbide	6639-850				
8" Carbide	6639-799				
Shaper Wearbars					
4.5" Carbide (Pair)	4639-949				
6" Carbide (Pair)	4639-950				
7.5" Carbide (Pair)					4639-952
9" Carbide (Pair)	4639-951				4639-953

■NOTE: The accessory Saddleless Ski wearbars listed use a 4-bolt stud pattern. When using accessory wearbars on Saddleless Skis with a 3-bolt stud pattern, it will be necessary to drill another mounting hole in the ski.

Dual Wearbars	'05-'15 Saddleless Ski '03-'06 FC, SC '02-'06 ZR	ZR-Style, Para- bolic, Deep Snow, Universal Plastic Ski
Dooly™ Twin Carbide Wearbars (Each)		
Hardweld Wearbar	5639-879	
4" Carbide With Hardweld	3639-343	3639-346
6" Carbide With Hardweld	3639-344	3639-347
8" Carbide With Hardweld	3639-345	3639-348
Deuce™ Twin Carbide Wearbars (Each)		
4.5" Carbide	5639-251	
6" Carbide	5639-252	
9" Carbide	5639-253	
Staggered Wearbars (Each)		
4" Carbide (RH) 3-Bolt (Standard)	2703-598	
4" Carbide (LH) 3-Bolt (Standard)	2703-599	
4" Carbide (RH) 3-Bolt (Aggressive)	2603-988	
4" Carbide (LH) 3-Bolt (Aggressive)	2603-989	
4" Carbide (RH) 4-Bolt (Aggressive)	2603-930	
4" Carbide (LH) 4-Bolt (Aggressive)	2603-931	
Steel Ski Wearbars	AFS (4-Bolt)	AWS (3-Bolt)
7/16" Diameter Round Host Bar (Pair)		
Hardweld Wearbar		1639-784
4" Carbide With Hardweld	0638-399	4639-013
6" Carbide With Hardweld	0638-520	

Bulk Pack Wearbars

Our most popular 4", 6", and 8" accessory carbide wearbars are available in bulk packaging, 10 pairs with nuts to a box. These are the same wearbars that we offer in Arctic Cat packaging.

Description	p/n
Wearbars For Arctic Cat '05-'15 Saddleless Skis; '03-'06 FC, SC; '02-'06 ZR	
10 Pairs 3639-310 - 4" Carbide With Hardweld	2639-184
10 Pairs 3639-311 - 6" Carbide With Hardweld	2639-185
10 Pairs 3639-312 - 8" Carbide With Hardweld	2639-186
Wearbars for ZR Style, Parabolic, and Deep Snow Plastic Skis	
10 Pairs 3639-978 - 4" Carbide With Hardweld	3639-979
10 Pairs 1639-521 - 6" Carbide With Hardweld	2639-189

Stud Quantity/Inches of Turning Carbide

Sled	Trail	Performance
50-75 HP	48/4 in.	48/6 in.
75-125 HP	102/6 in.	153/8 in.
125-150 HP	153/8 in.	153/10 in.
150-170 HP	153/8 in.	153/10 in.



STEEL SKI WEARBAR APPLICATIONS

HARDWELD WEARBAR

Application	Year	p/n
4-Stroke Trail	'02	1639-744
4-Stroke Touring	'02	1639-744
BC 340	'97-01	0639-198
	'00	1639-744
	'95-99	1639-784
BC 440	'99-00	0639-198
	'97-98	1639-784
BC 550	'98-02	0639-198
Cheetah Touring	'92-93	1639-784
Cheetah 340, 440, 550	'94	1639-784
Cougar, Cougar 2-Up	'92-98	1639-784
Cougar Dlx	'98	0639-198
EXT	'91-98	1639-784
EXT Dlx	'98	0639-198
EXT Special	'91	1639-784
EXT 600	'97-98	1639-784
EXT 600 Touring	'98	0639-198
FC	'03	3639-309
Jag	'92-99	1639-784
Jag AFS L/T	'92-93	1639-784
Jag Liquid	'96	1639-784
Jag Special	'91	1639-784
Lynx	'92-93	1639-784
MC	'01-04	0639-198
PTA 550	'02-03	1639-744
PTA 660	'02-03	0639-198
PTA 800	'02	0639-198
PTA	'91-01	0639-198
	'91-96	1639-784
PA	'00-05	1639-744
	'92-99	1639-784
PE	'97-98	0639-198
PS	'96-00	0639-198
Prowler	'91-95	1639-784
	'90	1639-784
Prowler Special	'91	1639-784
Puma	'94-97	1639-784
TC	'97-02	0639-198
	'93-95	1639-784
WC	'95-96	1639-784
	'91	1639-784
WC EFI (AFS)	'91-92	1639-784
Z 370	'99-05	1639-744
Z 440	'00-02	1639-744
	'97-99	0639-198
Z 570	'02-05	1639-744
ZL	'97-03	0639-198
ZR	'97-01	0639-198
ZR 440	'96-99	0639-198
ZRT	'96-02	0639-198

Application	Year	4" Carbide With Hardweld p/n	6" Carbide With Hardweld p/n
AFS	'91 & older	0638-399	0638-520
BC 340	'95-'99	0638-399	0638-520
BC 440	'95-'98	0638-399	0638-520
BC 550	'95-'97	0638-399	0638-520
Cheetah Touring	'86-'91	0638-399	0638-520
	'92-'93	4639-013	
Cheetah	'94	4639-013	
Cougar	'86-'91	0638-399	0638-520
Cougar, Cougar MC	'92-'97	4639-013	
El Tigre	'86-'89	0638-399	0638-520
EXT, EXT MC	'89-'91	0638-399	0638-520
	'92-'97	4639-013	
EXT Special	'91	4639-013	
	'92	0638-399	0638-520
EXT MC	'94-'96	0638-399	0638-520
EXT 580 Z	'93	0638-399	0638-520
EXT 600	'97-'98	4639-013	
Jag, Jag Deluxe	'92-'97	4639-013	
Jag AFS	'89-'91	0638-399	0638-520
Jag AFS LT	'90-'91	0638-399	0638-520
Jag Special	'91	4639-013	
	'92	0638-399	0638-520
Jag Z	'93-'94	0638-399	0638-520
Lynx	'91	0638-399	0638-520
	'92-'93	4639-013	
PTA	'86-'90	0638-399	0638-520
	'91-'96	4639-013	
PA	'90-'91	0638-399	0638-520
	'92-'99	4639-013	
Prowler, Prowler MC	'90	0638-399	0638-520
	'91-'95	4639-013	
Prowler Special	'91	4639-013	
	'92	0638-399	0638-520
Puma, Deluxe, 2-Up	'94-'97	4639-013	
TC	'93-'96	4639-013	
TC MC	'94-'95	4639-013	
WC, WC MC	(AFS) '91-'92	4639-013	
	(AWS) '92-'94	0638-399	0638-520
	'95-'96	4639-013	
Z 440	'95-'96	0638-399	0638-520
ZR 440	'93-'94	0638-399	0638-520
ZR 580, 700 (Steel Ski)	'93-'96	0638-399	0638-520

4 Bolt Wearbar; 0638-399, 0638-520

3 Bolt Wearbar; 4639-013

Traction & Control

2015 TRACK LUG HEIGHTS AND RECOMMENDED STUD LENGTH

Model	Track Length/ Lugs	Woody's Stud Length	Stud Boy Stud Length	Model	Track Length/ Lugs	Woody's Stud Length	Stud Boy Stud Length
Single-Ply Tracks				2-Ply Tracks			
BC 2000 LT	151" x 1.250"	1.325	1.375	ZR 4000	129" x 1.000"	1.075	1.080
BC 2000 XT, 5000 XT, 5000 XT GS	154" x 1.375"	1.450	1.500	ZR 4000 RR	129" x 1.352"	*1.325	1.375
XF 6000, 7000, 8000, 9000 CC	141" x 1.600**	1.575	1.625	ZR 5000 LXR	129" x 1.000"	1.075	1.080
XF 6000, 7000, 8000, 9000 CT	141" x 1.352"	*1.325	1.375	ZR 6000, 7000, 8000, 9000 LXR, SP, RR	129" x 1.250"	1.325	1.375
				XF 6000, 7000, 8000, 9000 LXR, SP	137" x 1.250"	1.325	1.375
				Lynx 2000	128" x 1.000"	1.075	1.080
				Lynx 2000 LT	144" x 1.000"	1.075	1.080
				PTA 7000	146" x 1.250"	1.325	1.375

* Cobra 1.352" tracks have a standard lug height of 1.25". The overall lug height including the extended "towers" is 1.352". Because the "towers" will flex, Cobra 1.352" tracks use the same length studs as a 1.25" track.

CAUTION

- To protect the tunnel from possible damage from the studs, install a Tunnel Protector Kit (see page 60) on models not so equipped. Do not use longer than recommended studs. Use only Arctic Cat approved Stud Templates shown on page 59.
- For Stud Length 1.325" and longer, we recommend the use of a Big Nut or Power Tower Support Nut.
- A short snowflap is required when installing studs on '07-'09 F Series, JR, Z1, and '11 CF (see page 60).
- Do not stud the original 1.250" track on the '06-'08 BC WT Turbo. Damage to the heat exchangers may occur. If you wish to install studs on '06-'08 BC WT Turbo track, the original 1.250" track must be replaced with a 1.00" track.

Single-Ply Track Application

■NOTE: '09-'15 Track applications shown on page 51.

⚠ WARNING

When installing studs on a single-ply track, it is important to use Arctic Cat-approved studs (proper head diameter). If approved studs (proper head diameter) are not used, studs could tear free of the track causing possible injury or even death.

■NOTE: A Rear Wheel Kit is recommended when installing studs on '12-'13 F; '12-'15 XF; '14-'15 ZR Models (See page 34).

Woody's

A. Page 150

GRAND MASTER™ TRACTION KITS

60° Carbide Tip, 5/16" Thread, 1.20" Head.

Application	Qty	p/n
'13-'15 XF CT; '12-'13 XF LXR 141" x 1.352" 3.0 P		
1.325" Studs	94/Pk	5639-144
'14-'15 XF CC; '12-'13 XF SP 141" x 1.60" 3.0 P		
1.575" Studs	94/Pk	6639-198
'11-'15 BC XT 154" x 1.375" 2.86 P		
1.450" Studs	108/Pk	5639-626
'09 F SP, Z1 Turbo LXR, SP; '10 SP 500 128" x 1.25"		
1.325" Studs	102/Pk	5639-230
1.325" Studs	153/Pk	5639-231

WOODY'S TORQUE SPECIFICATION

Grand Master	30 ft. lbs.
Gold Digger Traction Master	15 ft. lbs.
Signature Series	15 ft. lbs.

Torque should be checked after each ride.

GRAND MASTER™ STUDS

60° Carbide Tip, 5/16" Thread, 1.20" Head.

Description	Qty	p/n
1.325" With Big Nut	500/Pk	5639-426
1.575" with Big Nut	500/Pk	6639-492

GRAND MASTER™ SUPPORT PLATES

Description	Qty	p/n
Single, Square 1.50"	500/Pk	5639-427
Double	51/Pk	5639-486

2-Ply Track Application



B. Page 151

GOLD DIGGER® TRACTION MASTER®

60° Carbide Tip, 5/16" Threads, 1" Head. Support Plates sold separately.

Description	Qty	p/n
1.075 Stud With Nyloc Nut	90/Pk	6639-125
	96/Pk	6639-486
	102/Pk	3639-067
	135/Pk	6639-126
	144/Pk	6639-487
	153/Pk	4639-748
1000/Pk	1639-118	
1.175 Stud With Nyloc Nut	90/Pk	6639-127
	96/Pk	6639-488
	102/Pk	3639-069
	135/Pk	6639-128
	144/Pk	6639-489
	153/Pk	4639-749
1000/Pk	1639-958	
1.325 Stud With Big Nut	90/Pk	6639-129
	96/Pk	6639-490
	102/Pk	3639-362
	135/Pk	6639-130
	144/Pk	6639-491
	153/Pk	4639-750
1000/Pk	1639-519	
1.450 Stud With Big Nut	102/Pk	5639-913
	153/Pk	5639-914
	1000/Pk	5639-915



C. Page 151

SIGNATURE SERIES STAINLESS STEEL

60° Carbide Tip, 5/16" Threads, 15/16" Head. Support Plates sold separately.

Description	Qty	p/n
1.075 Stud With Nyloc Nut	90/Pk	6639-119
	96/Pk	6639-480
	102/Pk	3639-915
	135/Pk	6639-120
	144/Pk	6639-481
	153/Pk	4639-739
1000/Pk	3639-917	
1.175 Stud With Nyloc Nut	90/Pk	6639-121
	96/Pk	6639-482
	102/Pk	3639-919
	135/Pk	6639-122
	144/Pk	6639-483
	153/Pk	4639-740
1000/Pk	3639-921	
1.325 Stud With Big Nut	90/Pk	6639-123
	96/Pk	6639-484
	102/Pk	3639-923
	135/Pk	6639-124
	144/Pk	6639-485
	153/Pk	4639-741
1000/Pk	3639-925	
1.450 Stud With Big Nut	102/Pk	3639-927
	153/Pk	4639-742
	1000/Pk	3639-929

Page 150

SIGNATURE SERIES TRACTION KITS

Includes Signature Series Studs, Support Plates, Standard or Big Nuts, Template, Drill, and Track Marker.

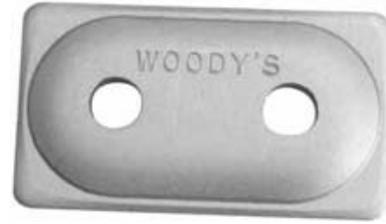
Application	Qty	p/n
'14-'15 XF LXR, XF SP		
137" x 1.25" 2.86 P		
1.325" Studs, Square Plates	96/Pk	6639-454
1.325" Studs, Square Plates	144/Pk	6639-455
1.325" Studs, Round Plates	96/Pk	6639-856
1.325" Studs, Round Plates	144/Pk	6639-857
'14-'15 ZR LXR (Excludes 5000), ZR SP, ZR RR; '13 F SP		
129" x 1.25" 2.86 P		
1.325" Studs, Square Plates	90/Pk	6639-133
1.325" Studs, Square Plates	135/Pk	6639-134
1.325" Studs, Round Plates	90/Pk	6639-858
1.325" Studs, Round Plates	135/Pk	6639-859
'15 ZR 4000; '14-'15 ZR 5000 LXR; '13 F 800 LXR, F 1100 LXR		
129" x 1.00" 2.86 P		
1.075" Studs, Square Plates	90/Pk	6639-131
1.075" Studs, Square Plates	135/Pk	6639-132
1.075" Studs, Round Plates	90/Pk	6639-860
1.075" Studs, Round Plates	135/Pk	6639-861
'14 SP 500; '12 F 800 SP, 1100 SP, 1100T LXR, SP; '10-'11 F SP, Z1 Turbo LXR, SP		
128" x 1.25" 2.52 P		
1.325" Studs, Square Plates	102/Pk	5639-781
1.325" Studs, Square Plates	153/Pk	5639-782
'12 F 800, 1100 LXR; '07-'11 F; '09-'11 CFR, Z1, Z1 Turbo; '11-'14 SP 500		
128" x 1.00" 2.52 P		
1.075" Studs, Square Plates	102/Pk	4639-550
1.075" Studs, Square Plates	153/Pk	4639-551
'06-'08 CF		
136" x 1.25" 2.52 P		
1.325" Studs, Square Plates	108/Pk	4639-340
1.325" Studs, Square Plates	162/Pk	4639-341
'14 ZR 6000 R; '11-'13 SP 600 SX		
129" x 1.70" 2.86 P		
1.860" Studs, Square Plates	90/Pk	5639-637



Page 151

DIGGER SUPPORT PLATES

Description	Color	Qty	p/n
1.250" Square	Unpainted	90/Pk	6639-164
		96/Pk	6639-497
		102/Pk	3639-093
		135/Pk	6639-165
		144/Pk	6639-498
		153/Pk	4639-752
1.250" Square	Black	1000/Pk	0639-907
		90/Pk	6639-168
		96/Pk	6639-501
		102/Pk	4639-257
		135/Pk	6639-169
		144/Pk	6639-502
1.250" Square	Green	153/Pk	4639-753
		1000/Pk	4639-259
		90/Pk	6639-170
		96/Pk	6639-503
		102/Pk	3639-388
		135/Pk	6639-171
1.250" Square	Orange	144/Pk	6639-504
		153/Pk	4639-754
		1000/Pk	2639-857
		90/Pk	6639-172
		96/Pk	6639-505
		102/Pk	3639-390
1.375" Round	Unpainted	135/Pk	6639-173
		144/Pk	6639-506
		153/Pk	4639-755
		1000/Pk	2639-861
		90/Pk	6639-166
		96/Pk	6639-499
1.375" Round	Black	102/Pk	3639-091
		135/Pk	6639-167
		144/Pk	6639-500
		153/Pk	4639-751
		1000/Pk	3639-005
		90/Pk	6639-552
1.375" Round	Green	96/Pk	6639-553
		102/Pk	6639-554
		135/Pk	6639-555
		144/Pk	6639-556
		153/Pk	6639-557
		1000/Pk	6639-558
1.375" Round	Orange	90/Pk	6639-559
		96/Pk	6639-560
		102/Pk	6639-561
		135/Pk	6639-562
		144/Pk	6639-563
		153/Pk	6639-564
1.375" Round	Unpainted	1000/Pk	6639-565
		90/Pk	6639-566
		96/Pk	6639-567
		102/Pk	6639-568
		135/Pk	6639-569
		144/Pk	6639-570
1.375" Round	Unpainted	153/Pk	6639-571
		1000/Pk	6639-572



Page 151

DOUBLE DIGGER™ SUPPORT PLATES

Description	Qty	p/n
5/16"	12/Pk	2639-134
	48/Pk	2639-135

Woody's Limited Warranty

International Engineering & Manufacturing, Inc. warrants each product manufactured by it to be free from defects in material and workmanship under use for the purpose for which it is intended. The Company shall not be liable for damage or delays caused by defective materials or workmanship; is limited to the repair or replacement at its factory of defective article or part thereof, which may be returned to the factory, transportation charges, prepaid within one (1) year after delivery to the original purchaser. Proof of purchase is also required. The Company shall be the sole judge of the existence of any defect in the article so returned. No claims for charges incurred in the removal, disassembly or reinstallation of such article shall be allowed. Product manufactured for consumer use on snowmobiles is designed for snow or ice only, use on any other surface voids warranty.

This Warranty shall not cover any article which has been misused or neglected or damaged by accident or any article which has been altered outside the Company's factory. The Warranty for studs is void unless the studs are installed with Woody's installation tools, support plates and lock nuts; according to the recommendations set forth in Woody's Instructions and Template Patterns. This Warranty does not cover bending, chipping, flaking or carbide pin breakage or pin loss from stud wear, stud replacement labor or shipping.

The Company shall, in no event be liable for consequential damage or contingent liability arising out of any total or partial failure to function of any article manufactured by it or of any equipment on or in which it is used. Failure of a user to give notice to claim as to defect claimed under the provisions of the Warranty within one (1) year after delivery to original use, such claim shall constitute a waiver by consumer of all claims with respect to goods and equipment.

No express, implied, or statutory warranty other than that herein set forth is made or authorized to be made by the Company. All returned warranties will not be accepted without a return authorization number.

Call our customer service department for a Return Authorization Number. This number must be visible on the outside of the box. The product must be inspected by a Woody's technician to determine if the product is defective due to material, quality or workmanship before a final warranty determination is made. Proof of purchase is required. All returns to the manufacturer are for exchange only.



Page 151

BIG NUT

Recommended when using studs 1.325" and longer.

Description	Qty	p/n
Short - 1.325" Studs	90/Pk	6639-160
	96/Pk	6639-509
	102/Pk	4639-736
	135/Pk	6639-161
	144/Pk	6639-510
	153/Pk	4639-737
Tall - 1.450" and longer Studs	1000/Pk	4639-738
	90/Pk	6639-162
	96/Pk	6639-511
	102/Pk	4639-794
	135/Pk	6639-163
	144/Pk	6639-512
	153/Pk	4639-795
	1000/Pk	4639-796



STUD BOY TORQUE RECOMMENDATION

Tighten the stud assembly until the stud and backer plate bottom out against each other. Be careful not to over-tighten the lock nut. This will strip the threads. Studs should be checked after each ride.

2-Ply Track Application

Page 151

POWER POINT™ TRACTION KITS

Application	Qty	p/n
'14-'15 XF LXR, XF SP 137" x 1.25" 2.86 P	1.375" Studs	96/Pk 6639-458
	1.375" Studs	144/Pk 6639-459
'14-'15 ZR LXR (Excludes 5000), ZR SP, ZR RR; '13 F SP 129" x 1.25" 2.86 P	1.375" Studs	90/Pk 6639-141
	1.375" Studs	135/Pk 6639-142
'15 ZR 4000; '14-'15 ZR 5000 LXR; '13 F 800 LXR, F 1100 LXR 129" x 1.00" 2.86 P	1.080" Studs	90/Pk 6639-139
	1.080" Studs	135/Pk 6639-140
'14 SP 500; '12 F 800 SP, 1100 SP, 1100T LXR, SP; '10-'11 F SP, Z1 Turbo LXR, SP 128" x 1.25" 2.52 P	1.375" Studs	102/Pk 5639-783
	1.375" Studs	153/Pk 5639-784
'12 F 800, 1100 LXR; '07-'11 F; '09-'11 CFR, Z1, Z1 Turbo; '11-'14 SP 500 128" x 1.00" 2.52 P	1.080" Studs	102/Pk 5639-099
	1.080" Studs	153/Pk 5639-100
'15 Lynx 2000 LT; '08-'14 T570, TZ1, TZ1 LXR 144" x 1.00" 2.52 P	1.080" Studs	114/Pk 5639-146
'14 ZR 6000 R; '11-'13 SP 600 SX 129" x 1.70" Track 2.86 P	1.875" Studs	90/Pk 5639-636



Page 151

POWER POINT™

60° Carbide Tip, 5/16" Thread, 1" Head. Support Plates sold separately.

Description	Qty	p/n
1.080 With Nyloc Nut	90/Pk	6639-135
	96/Pk	6639-493
	102/Pk	5639-072
	135/Pk	6639-136
	144/Pk	6639-494
	153/Pk	5639-073
1.375 With Nyloc Nut	90/Pk	6639-137
	96/Pk	6639-495
	102/Pk	5639-078
	135/Pk	6639-138
	144/Pk	6639-496
	153/Pk	5639-079
1.500 With Nyloc Nut	102/Pk	5639-081
	153/Pk	5639-082



Page 151

POWER PLATE™ BACKERS

Description	Qty	p/n
1.270"	90/Pk	6639-174
	96/Pk	6639-507
	102/Pk	5639-093
	135/Pk	6639-175
	144/Pk	6639-508
	153/Pk	5639-094
	1000/Pk	5639-095



Page 152

POWER TOWER SUPPORT NUTS

Recommended when using studs 1.375" and longer.

Description	Qty	p/n
.750"	90/Pk	6639-176
	96/Pk	6639-513
	102/Pk	5639-096
	135/Pk	6639-177
	144/Pk	6639-514
	153/Pk	5639-097
	1000/Pk	5639-098

Stud Boy Limited Warranty

Liberty Products, Inc. warrants each product manufactured by it to be free of defects in workmanship and material while used for the purpose for which it is designed. Liberty Products, Inc. shall not be liable for damages or delays as a result of defects caused by defective workmanship or materials. Warranty is limited to the repair or replacement at Liberty Products of any defective part or product, within one (1) year of the delivery to the original purchaser, proof of purchase must accompany the product returned (freight prepaid). Liberty Products, Inc. shall be the sole judge of any defect, which might be claimed on the returned product. No other charges may be claimed in conjunction with the removal, reinstallation of such product. These products are designed and manufactured for use on snowmobiles on snow and ice only, use on other surfaces voids warranty. Warranty will be void if product has been misused, neglected, damaged or modified outside of Liberty Products, Inc. Does not cover bending, chipping, flaking or carbide breakage or loss from wear. Liberty Products, Inc. will not be liable for consequential damage or contingent liability arising from any total or partial failure to function of any product manufactured by it or any equipment on or in which it is used. No further warranty of any type is intended or implied or will be authorized to be made by Liberty Products, Inc.



Page 152

STUD DRILL

Description	p/n
5/16"	1639-629



Page 152

TRACK MARKER

Description	p/n
Track Marker	1639-520



Page 152

STUD TEMPLATES

Application	p/n
'14-'15 ZR 129", XF 137"; '13 F 129" 2.86 P (2-Ply)	6639-532
'15 Lynx 2000; '12-'14 F5, F570; '12 F 128"; '11-'14 SP 500; '07-'11 F; '09-'11 CFR, Z1 128" 2.52 P (2-Ply)	4639-443
'14-'15 XF CC, XF CT; '13 XF CT; '12-'13 XF 141" 3.0 P (Single-Ply)	4639-991
'15 Lynx 2000 LT; '08-'14 T570, TZ1, TZ1 LXR; '10-'11 Z1 Turbo EXT; '11 F8 EXT 144" 2.52 P (2-Ply)	5639-160
'11-'15 BC XT 154" (Single-Ply)	5639-609
'15 BC 2000 LT; '09-'10 BC XT 156" (2-Ply); '10-'14 BC 570 151" (Single-Ply)	5639-461
'09 F SP, Z1 Turbo LXR, SP; '10 SP 500 128" (Single-Ply)	5639-428
'06-'08 CF 136" (2-Ply)	4639-344



Page 152

TUNNEL PROTECTOR KIT

Required when installing studs on the models listed below. On liquid-cooled models not listed, the heat exchanger acts as a tunnel protector.

Application	p/n
'15 ZR 4000; '14-'15 ZR 5000, 6000, 8000, 9000; '13 F 800, 1100, 1100T	6639-075
'12 F 800, 1100, 1100T*	6639-178
'14-'15 XF, XF CC, XF CT 6000, 8000, 9000; '13 XF, XF CT 800, 1100, 1100T	6639-118
'12 XF 800, 1100, 1100T*	6639-179
'12-'15 M HCR	6639-207
'15 Lynx 2000, Lynx 2000 LT, BC 2000 LT; '08-'14 F570, T570; '09-'14 BC 570	4639-771
'15 BC 5000 XT, BC 5000 XT GS; '09-'14 BC Z1 XT; '12-'14 BC Z1 XT GS	5639-143
'09-'11 CF, CFR	4639-968
'06-'08 CF	4639-338

*'12 F, XF application includes models with a Tunnel Upgrade Kit installed.

'14-'15 ZR 7000 and XF 7000 models have Standard Tunnel Protectors.

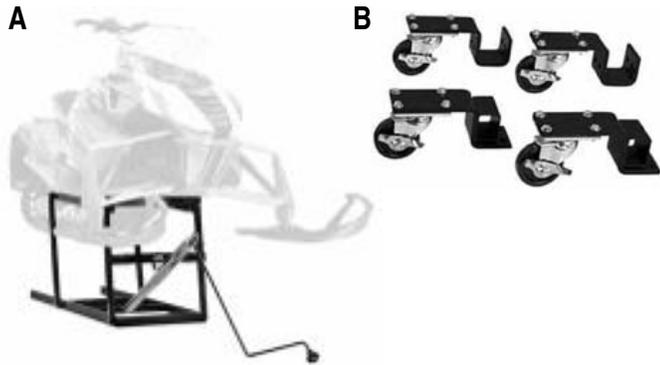


SHORT SNOWFLAP

Required when installing studs on the models listed below.

Application	p/n
(A) '09-'11 CF	5639-232
(B) '07-'08 JR; '07-'09 F Series; '09 Z1, Z1 Turbo	4706-462

General Maintenance



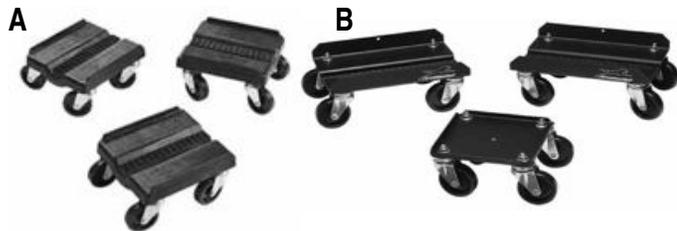
Page 153

SLED LIFT

Maximum lift capacity 625 lbs.

Description

Description	p/n
(A) Sled Lift (Ship wt. 65 lb)	4639-992
(B) Wheel Kit (Ship wt. 15 lb)	4639-993
Replacement Jack	5639-926



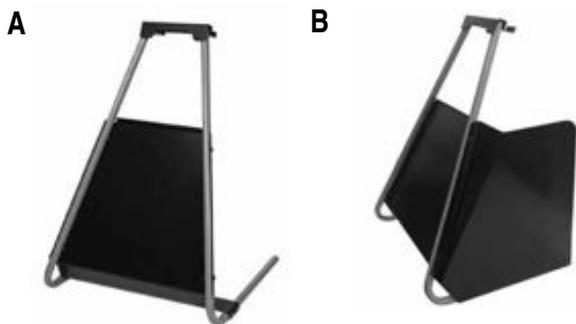
Page 153

CAT CADDY

Set of 3.

Description

Description	p/n
(A) Plastic - Black	5639-873
(A) Plastic - Green	5639-874
Replacement Wheel - Push-in (Each)	0641-264
(B) Aluminum - Black	4639-766
Replacement Wheel - Threaded (Each)	0641-535

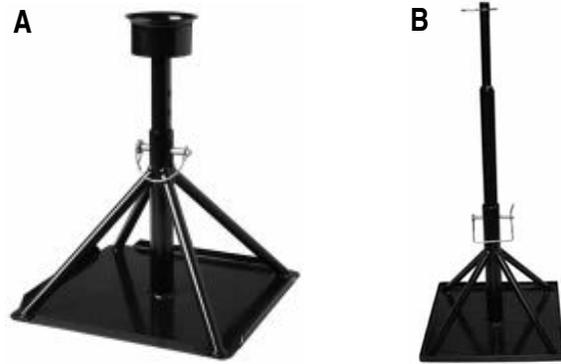


Page 153

JACK STAND

Description

Description	p/n
(A) 31" High Black/Green	6639-208
(B) Side Plates, Pair	6639-209



Page 154

SLED STANDS

Description

Description	p/n
(A) Handlebar Stand	5639-152
(B) Steering Post Stand	5639-946



Page 154

FRONT END LIFT

Description

Description	p/n
Front End Lift	5639-151



Page 154

SHOP DOLLY

Added freight charges may apply.

Description

Description	p/n
Shop Dolly	5639-373
(Shipping: 46L x 25W x 11H, 70 lb)	
Replacement Strap	5639-446
Replacement Wheel (Each)	5639-514



SUPERCLAMP II - FRONT

A quick and easy trailer tie-down system. Fully adjustable for ski height or clamp tension. Includes screw-style deck hook. Sold individually.

Description Front Clamp w/Deck Hook **p/n** 6639-923



Replacement Parts **p/n**
 (A) Deck Hook, Screw-Style - 1/2" Thread (Each) 6639-925
 (B) Deck Hook, Channel-Style (Each) 6639-926



SUPERCLAMP II - REAR

Clamps on the slide rail to secure the rear of your snowmobile. Fully adjustable for rail height. Includes screw-style deck hook. Sold individually.

Description Rear Clamp w/Deck Hook **p/n** 6639-924



SUPERGLIDES

Plastic glide plates attach to your trailer deck. Exclusive design allows skis to slide while grips provide traction. Includes eight 29" plates with mounting hardware.

Description Superglides w/Hardware (8/pk) **p/n** 6639-927



Page 155

A. STANDARD TIE-DOWNS

1" x 69", 1,000-lb Rating

Sold in pairs.

Description Black **p/n** 5639-411
 Green 5639-415

B. DELUXE TIE-DOWNS

1.125" x 78", 1,200-lb Rating

Sold in pairs.

Description Black **p/n** 5639-423
 Black/Green 6639-806

C. RATCHET TIE-DOWNS

1.125" x 102" 1,200-lb Rating. Sold in pairs.

Description Black **p/n** 5639-424
 Black/Green 6639-807



Page 155

A. TOW STRAP

Description Tow Strap **p/n** 4639-247

B. TOW ROPE

Description Tow Rope **p/n** 0636-577



Page 155

HEATED SHIELD ADAPTER

Application Models with accessory outlet **p/n** 5639-645
 Replacement fuse (F10AL250V) 1641-070



Page 155

RACING TAPE

2" x 60-yd. rolls.

Description

Black
Green
Orange

p/n

4639-579
4639-580
5639-103



Page 155

TOUCH-UP PAINT

		1/2 oz.	12 oz.
Hood Paint	Application		
Black, Gloss	Hood, Gloss	0652-100	0652-022
Black, Flat	'13 F, M, XF, TZ1, TZ1 Turbo, BC Z1 XT Ltd	0652-187	0652-188
Black Metallic (Base Coat)+	'15 BC XT Ltd	0652-156	0652-157
Apple Green Metallic	'10 F Series LE, TZ1 Turbo LE, Z1 Turbo LE	0652-152	0652-153
Cat Green	'00-'04 ZR; '01-'04 Z; '03-'04 FC; '04 MC	0652-099	0652-067
Desert Red Metallic	'11-'12 TZ1 LXR, TZ1 Turbo LXR, BC Z1 XT Ltd	0652-160	0652-161
Orange (Top Coat Only)*	'11 CF SP; '07-'08 F; '06-'08 CF; '05-'08 M; '06-'07 Z; '05-'06 FC; '04-'06 KC	0652-105	0652-106
Pearl Cat Green	'05-'06 FC, SC, Z, ZR; '05-'07 M; '06-'07 CF; '09-'11 M8 HCR	0652-115	0652-117
Pearl White (Top Coat Only)***	'12 F, M, XF Ltd	0652-175	0652-176
Pearl White (Base Coat)	'12 F, M, XF Ltd	0652-181	0652-182
Sublime Green (Base Coat)**	'11 M8 Ltd, CF Ltd, F8 Ltd, Z1 Turbo Ltd	0652-164	0652-165
Sunset Orange	'14 TZ1	0652-148	0652-149
White Metallic (Top Coat Only)*	'08-'11 M Series SP; '11 CFR, TZ1 LXR, TZ1 Turbo LXR	0652-133	
Gold Metallic (Top Coat Only)	Hood	0652-173	0652-174
Clear Metallic Top Coat	Hood	0652-158	0652-159
White (Base Coat)	Hood	0652-119	0652-120
Clear (Top Coat Only)	Hood (12 oz. Overspray Leveler)	0652-109	0652-166
Metal Paint		1/2 oz.	12 oz.
Black	Metal Parts	0652-110	0652-024
Bearcat Blue	'14 BC	0652-203	0652-204
Cat Green	'98-'11	0652-111	0652-077
Orange	'08-'15	0652-141	0652-142
Orange Metallic (Top Coat Only)****	'12 F, M, XF Ltd	0652-183	0652-184
Orange Metallic (Base Coat)	'12 F, M, XF Ltd	0652-179	0652-180
Pearl Cat Green	'08-'13	0652-144	0652-145
Pearl White (Top Coat Only)***	'12 F, M, XF Ltd	0652-177	0652-178
Pearl White (Base Coat)	'12 F, M, XF Ltd	0652-181	0652-182
Platinum	'02-'11	0652-112	0652-096
Sunset Orange	'14 TZ1	0652-148	0652-149
Team Arctic Green	'14-'15 ZR, M, XF	0652-199	0652-200
White	'14-15 ZR, M, XF; '13 F, M, XF Ltd	0652-189	0652-190
Black	High Temp		0652-052

* You must first apply White (Base Coat) before applying color.

** Sublime Green (Base Coat) requires the use of Gold Metallic (Top Coat)

*** You must first apply Pearl White (Base Coat) before applying color.

+ Black Metallic (Base Coat) requires the use of Clear Metallic (Top Coat)

**** You must first apply Orange Metallic (Base Coat) before applying color.

NOTE: Models not listed have non-paintable, color-molded plastic

Oil & Care

■ **NOTE:** Visit www.arcticcatlubricants.com for more oil information.

2015 MODEL OIL APPLICATION CHART

Model	C-Tec2	C-Tec4	APV	Formula 50	Capacity
ZR 120		X			0.6L (20.3 US oz.)
2000 Models	X		X	X	3.9 L (4.2 US qt)
4000 Models	X		X		3.7 L (3.9 US qt)
5000 Models		X			3.1 L (3.28 US qt)
6000 Models	X				3.1 L (3.6 US qt)
7000 Models		X			3.8 L (4.1 US qt.)
8000 Models	X		X		3.7 L (3.9 US qt)
9000 Models		X			3.1 L (3.28 US qt)

2015 GEARCASE/CHAINCASE FLUID APPLICATION CHART

Model	Capacity
Lynx/Bearcat Models	15 fl oz
6000/8000 Models	15 fl oz
4000/5000/7000/9000 Models	12 fl oz



Page 156

APV SYNTHETIC OIL

Description	p/n
Quart	4639-349
Gallon	5639-469
2.5 Gallon	4639-347
16 Gallon Drum	2639-510
55 Gallon Drum	2639-509



Page 156

FORMULA 50 OIL

Description	p/n
Quart	5639-475
Gallon	5639-476
2.5 Gallon	5639-477
16 Gallon Drum	5639-478
16 Gallon Drum (50th Anniversary)	5639-910
55 Gallon Drum	5639-479



Page 156

C-TEC2 SYNTHETIC OIL

Application	p/n
48 oz.	6639-520
2.5 Gallon	6639-521
16 Gallon Drum	6639-522
55 Gallon Drum	6639-523



Page 157

C-TEC4 SYNTHETIC OIL

Description	p/n
Quart	6639-524
Gallon	6639-525
16 Gallon Drum	6639-526
55 Gallon Drum	6639-527



Page 159

C-TEC Oil Change Kit

Description	p/n
1100 cc Twin Engine	6639-528
1049 cc Triple Engine	6639-529



Page 158

SYNTHETIC CHAIN LUBE

Description	p/n
8 oz.	5639-038
15 oz.	6639-539
2.5 Gallon	6639-117



Page 158

ARCTIC CAT CHAIN LUBE

Description	p/n
8 oz.	4639-363
15 oz.	6639-538
2.5 Gallon	1639-247



Page 158

SEMI-SYNTHETIC SHOCK OIL

Description	p/n
Quart	5639-530



Page 158

SYNTHETIC ACT REVERSE GEARCASE FLUID

Description	p/n
3 oz. ACT Non-Reverse	4639-361
12 oz. ACT w/Reverse	4639-628
15 oz. ACER (Engine) Reverse	5639-219
Gallon	5639-632

■NOTE: ACT Drive Gasket Sets (See pg. 71)



Page 158

ARCTIC CAT SHOCK OIL

Description	p/n
Quart	4639-366



Page 158

ACT FLUSH FLUID

Description	p/n
6 oz.	4639-333
Gallon	5639-847



Page 159

ARCTIC CAT ANTIFREEZE

Description	p/n
Gallon	0436-909



Page 158

SYNTHETIC SHOCK OIL

Description	p/n
Lt Wt - Quart	4639-367
Med/Lt Wt - Quart	4639-369
Med Wt - Quart	4639-368



Page 159

FUEL DE-ICER

Description	p/n
12 oz.	0436-906



Page 159

FUEL STABILIZER

Description
8 oz.

p/n
0436-907



Page 159

SPRAY AND RINSE CLEANER

Description
24 oz.
Gallon

p/n
5639-872
5639-789



Page 159

DOT 4 BRAKE FLUID

Description
12 oz.

p/n
5639-848



Page 159

INSTANT DETAILER

Description
16 oz.

p/n
5639-849



Page 159

FUEL INJECTOR & CARBURETOR CLEANER

Description
12 oz.

p/n
0436-904



FOX FLOAT FLUID

Specially made for use in the air chamber of FOX FLOAT Air Shox.

Description
8 oz.

p/n
4639-012



Page 159

ENGINE PRESERVER

Description
12 oz.

p/n
0436-888



Page 159

ARCTIC CAT ALL-TEMP GREASE

Description
14 oz.

p/n
4639-365

MISCELLANEOUS GREASE

Description	p/n
Throttle Cable Lube .5 oz.	1056-053
Electric Start 2 cc	1056-272
High Temperature .5 oz.	1056-077
Dielectric 2.7 oz.	1056-287



Page 159

CAT CLEANER

Description	p/n
22 oz.	4639-371



CHAIN LUBRICANT

Description	p/n
12 oz.	0436-903



HIGH OCTANE RACE FUEL

Description	p/n
110 Fuel	
5 Gallon Pail	6639-821
54 Gallon Drum	6639-822
114 Plus Fuel	
5 Gallon Pail	6639-823
54 Gallon Drum	6639-824

DRUM PUMP (NOT SHOWN)

Application	p/n
16 to 55 Gallon Drums	1639-249



VEHICLE WASH/CLEANER

Description	p/n
Gallon	4639-631
5 Gallon	4639-630
30 Gallon	4639-629



ALL PURPOSE CLEANER

Description	p/n
Gallon	4639-634
5 Gallon	4639-633
30 Gallon	4639-632



HEAVY DUTY CLEANER/DEGREASER

Description	p/n
Gallon	4639-637
5 Gallon	4639-636
30 Gallon	4639-635

CLEANING KIT

Kit includes two gallons each of the following cleaners: Vehicle Wash/Cleaner, All Purpose Cleaner, Heavy Duty Cleaner/Degreaser.

Description	p/n
Cleaning Kit	4639-666



WATER/STAIN REPELLENT

Description	p/n
Water/Stain Repellent	4912-152

Misc Accessories



Page 160

CTEK BATTERY MAINTAINER

Description

12V 800 mA (Includes leads A, B, & D on this page)

p/n

5639-418



Page 160

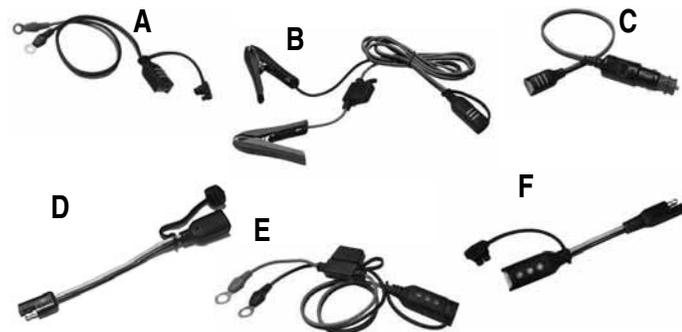
CTEK BATTERY CHARGER/MAINTAINER

Description

12V 3.3 amp (Includes leads A, B, & D on this page)

p/n

5639-419



Page 160

CTEK BATTERY LEADS

NOTE: Comfort Indicators feature a three LED battery condition indicator.

Description

- (A) Ring Terminals
- (B) Alligator Clips
- (C) Outlet
- (D) Style 21 Adapter
- (E) Comfort Indicator - Ring Terminals
- (F) Comfort Indicator - Style 21

p/n

- 5639-420
- 5639-421
- 5639-422
- 5639-484
- 5639-485
- 5639-397



YUASA BATTERY MAINTAINER

3 color LED displays your charge status at a glance. Includes quick connect adapter and alligator clips.

Description

12V 1 amp

p/n

6639-862



YUASA BATTERY LEADS

Description

Ring Terminals

p/n

5639-162



ACCESSORY ADAPTER

Description

2-Outlet
3-Outlet

p/n

1639-623
1639-624



DRIVE BELT HOLDER

Description

Drive Belt Holder

p/n

0636-659



SPARK PLUG HOLDER

Description
Plug Holder

p/n
4639-549



SPARK PLUG CADDY

Description
Green

p/n
1639-618



TEMPERATURE GAUGE

Application
'99-'07 LC Models Except CF, F, FC, JR, M, SC, 4-Stroke

p/n
1639-217



RAIL BRACE KIT

Includes RH & LH rail braces and mounting hardware.

Application
'12-'14 M 153" & 162", XF 141"

'14-'15 M HCR 153"
'12-'13 M HCR 153"
'12-'13 M HCR 162"

Color
Black 5639-981
Unpainted 5639-983
Unpainted 6639-827
Unpainted 5639-997
Unpainted 6639-086

SPEEDOMETER

Application
'12-'13 Sno Pro 600

p/n
5639-993



SNO PRO HANDLEBARS

Includes grips and heating elements.

Application	Color	p/n
Heavy-Duty .095 Wall		
'14 ZR 6000 R; '05-'13 Sno Pro	Black	1705-451
	Green	1705-155
Standard .083 Wall		
'05-'13 Sno Pro	Black	1705-450
	Green	1705-042
'11-'14 Sno Pro 500	Black	1705-482

THROTTLE LIMITER KITS

Application	p/n
'15 ZR 4000 RR - 50%	0709-094
'10-'14 Sno Pro 500 - 50%	0709-089
'08-'13 Sno Pro 600	1705-359

ALUMINUM THROTTLE BLOCK

Application	p/n
'10-'14 Sno Pro 500	0709-084



SWAY BAR KIT

Application	p/n
'09-'14 BC 570 XT; '10-'14 BC Z1 XT	5639-441



HOOD LATCH REPAIR KIT

Includes two pins.

Application
'05-'11 CF, CFR, M Series

p/n
5639-498

FUEL TANK, NATURAL

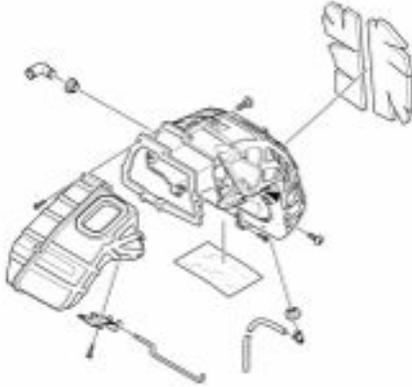
For competition use.

Application

'14-'15 ZR, M, XF 7000 Models

p/n

6639-832



SPLIT AIRBOX KIT

Two-piece design provides easier access to engine components.

Application

'07-'08 JR; '08-'11 TZ1; '09-'11 BC Z1 XT, Z1

p/n

5639-934



SPARK PLUG CAPS

Description

(A) Silicone Rubber - Black
(B) Standard Type - Black

p/n

3006-367
3003-175



TOOL BAG

Description

Tool Bag

p/n

5639-834



NGK® SPARK PLUGS

Iridium Spark Plugs

NGK p/n	AC p/n	NGK p/n	AC p/n
BR10EIX	0217-804	CR7EIX	0217-734
BR8EIX	0217-735	DR7EIX	0217-736
BR9EIX	0217-729	MR8AI-9 (SOLID)	0217-806
CR6EIA-9	0217-733		

Standard Spark Plugs

NGK p/n	AC p/n	NGK p/n	AC p/n
AB8	0217-808	BR8HS-10	0217-743
AB7	0217-728	BR9ECS-5	0217-786
B2LM	0217-778	BR9ES	0217-035
B4LM	0217-770	BR9ES	0217-700
B6L	0217-789	BR9EYA	0217-709
B6S	0217-765	BR9HS-10	0217-756
B7HS	0217-044	BU8H	0217-744
B8ES	0217-029	BUHW	0217-751
B8HS	0217-043	BUHW-2	0217-750
B9ES	0217-015	CMR7A	0217-776
B9HS-10	0217-791	CPR8EA	0217-799
BKR6EKU	0217-793	CR10EK	0217-787
BM7A	0217-781	CR6E	0217-632
BMR4A	0217-767	CR6HS	0217-792
BMR6A	0217-753	CR6HSA	0217-725
BP4HS	0217-761	CR7E	0217-708
BP5HS	0217-783	CR7HS	0217-788
BP8H-N-10	0217-746	CR7HSA	0217-726
BPM6A	0217-763	CR8E	0217-705
BPM7A	0217-749	CR8EB	0217-813
BPM7Y	0217-764	CR8EK	0217-711
BPM8Y	0217-752	CR9E	0217-738
BPMR4A	0217-772	CR9EH-9	0217-766
BPMR6A	0217-773	CR9EK	0217-755
BPMR7A	0217-741	D7EA	0217-795
BPR2ES	0217-747	D8EA	0217-796
BPR4HS	0217-785	D8HA	0217-794
BPR4ES	0217-809	D9EA	0217-784
BPR5ES	0217-704	DCPR6E	0217-779
BPR5HS	0217-702	DCPR7E	0217-717
BPR6EFS	0217-748	DCPR8E	0217-774
BPR6ES	0217-703	DP8EA-9	0217-782
BPR6HS	0217-777	DPR6EA-9	0217-754
BPR7HS	0217-716	DPR7EA-9	0217-730
BPR9ES	0217-762	DPR8EA-9	0217-737
BPZ8H-N-10	0217-769	DPR8Z	0217-775
BPZ8HS-10	0217-757	DPR9EA-9	0217-790
BR10ES	0217-634	DR7EA	0217-713
BR10EYA	0217-714	DR8EA	3304-919
BR6FS	0217-742	DR8ES	0217-771
BR6HS	0217-027	DR8ES-L	0217-740
BR7ES	0217-745	IZFR5G	0217-759
BR7HS	0217-768	KR8AI	0217-719
BR7HS-10	0217-758	LFR5A-11	0217-760
BR8ES	0217-034	LFR6A-11	0217-780
BR8ES	0217-701	PZFR6H	0217-641
BR8HS	0217-739		



FUEL PUMP REPAIR KITS

Description	p/n
Rectangular Mikuni	0636-272
Round Mikuni	0636-276
Pentagon Mikuni	1639-191

SILICONE GASKET MAKER

Excellent for sealing around belly pan area and air box seams.

Description	p/n
Ultra Black Silicone Gasket Maker 70 ml	1639-834

HIGH TEMP SILICONE SEALANT

This sealant is recommended for sealing exhaust flanges, gaskets and crankcase halves of all Arctic Cat liquid-cooled engines.

Description	p/n
High Temperature Silicone 90 ml	0636-069

LOCTITE

Description	p/n
Loctite 242 Blue 10 ml	0641-466
Loctite 242 Blue 50 ml	0641-467
Loctite 263 Red 10 ml	0641-262
Loctite 263 Red 50 ml	0641-263
Loctite 271 Red 10 ml	0641-471
Loctite 271 Red 50 ml	0641-472
Loctite 290 Green Wicking 50 ml	1639-824
Loctite 609 Green Retaining 50 ml	0641-475
Loctite 620 Green Ret Hi Temp 10 ml	1639-826
Loctite 620 Green Ret Hi Temp 50 ml	1639-822

HANDLEBAR GRIP ADHESIVE

Description	p/n
Loctite 498 1 oz.	1048-058
Grip-It Glue 1 oz.	0441-510

CRANKCASE SEALANT

This sealant is recommended for sealing all Arctic Cat fan-cooled engine crankcase halves.

Description	p/n
Three-Bond Gasket Sealant	0636-070

CRANKCASE SEALANT

This sealant is recommended for Arctic Cat 2-Stroke liquid-cooled and 4-Stroke engines.

Description	p/n
Sealant, 100 gram tube	1048-070



GASKET SETS

Application	Year	p/n
340 F/C Twin	'79-'00	0636-128
370 F/C Twin	'99-'08	1639-123
440 F/C Twin (Except those listed below)	'97-'06	0639-441
440 F/C Twin ('99 Z 440; '00-'03 Z 440 SP)	'99-'03	1639-605
440 F/C Twin	'80-'96	0636-095
440 L/C Twin	'90-'00	0636-635
440 L/C Twin w/Reed	'97-'00	0639-224
500 F/C Twin (56 H.P.)	'86-'91	0636-093
500 F/C Twin (48 H.P.)	'85-'87	0636-094
500 L/C Twin, Non-APV "Laydown" (SP 500, ZR 4000)	'04-'15	3639-539
500 L/C Twin, APV "Laydown"	'03-'06	2639-972
500 L/C Twin, APV	'01-'02	1639-988
500 L/C Twin, Non-APV	'98-'02	0639-115
530 L/C Twin	'87-'91	0636-097
	'80-'85	0636-098
550 L/C Twin	'91-'05	0636-812
570 F/C Twin	'02-'15	2639-147
580 L/C Twin	'91-'04	0636-812
600 L/C Twin, C-Tec2 (Top End)	'14-'15	6639-613
600 L/C Twin, C-Tec2 (Complete)	'14-'15	6639-614
600 L/C Twin, APV "Laydown"	'04-'09	3639-538
600 L/C Twin, APV	'01-'03	1639-989
600 L/C Twin, Non-APV	'98-'02	0639-115
600 L/C Triple, APV	'01-'02	1639-990
600 L/C Triple	'95-'00	0638-938
650 L/C Twin	'88-'90	0636-409
660 L/C Triple (4-Stroke)	'02	3006-296
660 L/C Triple (4-Stroke) Turbo	'05-'07	3006-961
700 L/C Twin, APV "Laydown"	'03-'06	2639-973
700 L/C Twin	'91-'96,	0636-813
	'99-'00	
800 L/C Twin, APV "Laydown" (Complete)	'10-'15	5639-520
800 L/C Twin, APV "Laydown" (Top End)	'10-'15	6639-848
	'07-'09	4639-664
800 L/C Twin, APV	'01-'04	1639-991
800 L/C Triple	'95-'01	0638-205
900 L/C Twin, APV	'03-'06	1639-991
900 L/C Triple	'93-'97	0638-205
1000 L/C Twin, APV "Laydown"	'07-'11	4639-663
1000 L/C Triple	'98-'02	0638-205
1049 L/C Triple (4-Stroke)	'14-'15	6639-881
1100 L/C Twin (4-Stroke)	'07-'15	4639-619
1100 L/C Twin (4-Stroke Turbo)	'09-'15	5639-269

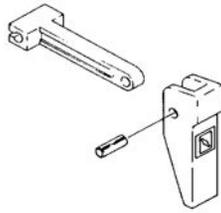
ACT DRIVE GASKET SETS

Application	Year	p/n
CF, M Series	'08	2602-267
	'07	2602-191
F Series	'07-'08	2602-192

ACT DRIVE CASE SEALANT

This sealant is recommended for ACT drive cases.

Description	p/n
Sealant, 70 ml	1048-063



CHOKE LEVER REPAIR KIT

Application
Single or Dual Carburetor
Triple Carburetor
'01-'02 Triple Models

p/n
0636-062
0638-630
1639-835



OVERLOAD SPRING TOOL

Description
Overload Spring Tool

p/n
0744-022



TRACK CLIP TOOL

Description
Track Clip Tool

p/n
0744-068

FOX SHOCK REBUILD KITS

Description
IFP Shock
Front Arm Adjustable Shock
Clicker Shock
Float w/o Reservoir
Float w/Reservoir

p/n
1639-769
1639-770
1639-771
2604-796
2603-498



EXHAUST SPRING TOOL

Description
Spring Tool - 16"

p/n
6639-904

120



HAND WARMER KIT

Includes external hand warmer elements, wiring, and switch.

Application	p/n
'01-'15 120 Models	2639-019

A



B



WHEEL KITS

Description	Year	p/n
(A) Ski Wheel Kit (includes two 8" wheels and mounting hardware)	'01-'15	1639-795
(B) Rear Suspension Wheel Kit (Black) (includes six idler wheels and mounting hardware)	'01-'15	5639-346



120 PERFORMANCE UPGRADE KIT

Includes camshaft, valve springs, carburetor jets, and gaskets. Complies with ISR stock class rules.

Application	p/n
'10-'15 120 Models (Yamaha)	6639-883



HEAVY DUTY SHOCK KIT

Includes two shock assemblies with springs.

Application	p/n
'01-'05 120 Models	4639-137

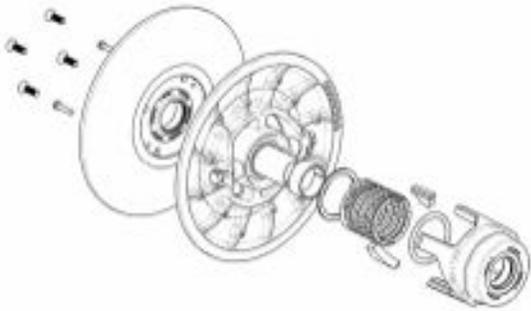


120 REV LIMITER

Electronically restricts engine RPM to 6,800 RPM. Complies with ISR stock class rules.

Application	p/n
'10-'15 120 (Yamaha)	6639-920
'00-'09 120 (Suzuki)	6639-919

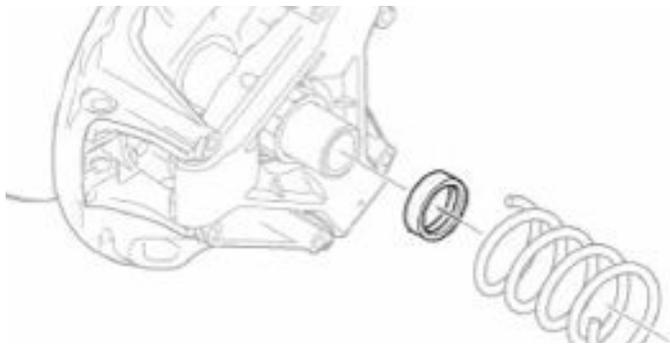
Upgrade Kits



DRIVEN CLUTCH KITS

Includes "Big Fin" driven clutch assembly.

Application	p/n
'12-'13 F 800; '13 F 800 RR	0637-444
'12-'13 F 1100T, XF 1100T; '13 F 1100T RR	0637-445
'12-'13 M 800, XF 800 HC	0637-442
'12-'13 M 1100T, XF 1100T HC	0637-446
'12-'13 XF 800	0637-443



DRIVE CLUTCH SPACER

Improved belt durability can be achieved by decreasing the tension and pinch on the belt as RPMs rise after full shift is reached with the clutches.

Application	p/n
'14-'15 9000; '12-'13 1100T All Models	0646-861



CLUTCH GUARD KITS

Includes one-piece clutch guard and brake disc cover.

Application	p/n
'12-'13 F 800, M 800, XF 800	0637-428
'12-'13 F1100, 1100T, M 1100, 1100T, XF 1100, 1100T; '14 ZR 9000, M 9000, XF 9000	0637-435



Page 125

SIDE PANEL VENT KIT

Ducts air onto the clutches, reducing operating temperatures. Includes inner and outer ducts with a stainless steel snow screen. Requires a one-piece clutch guard.

Application	p/n
'14 ZR; '12-'14 M, XF; '12-'13 F (Excludes 7000)	6639-817

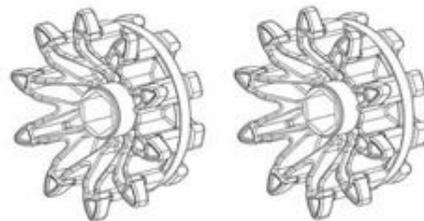


GEARING KITS

Lower gear ratios are recommended for aggressive riders. Lower gearing increases belt speed decreasing the load on the drive belt.

Application	p/n
'12-'13 F 800 LXR, SP	1702-332*
'12-'13 F 1100T LXR, SP	1702-327
'12-'13 M 800	1702-335
'12-'13 XF 1100T LXR, SP	1702-336*
'12-'13 XF 800 HC	1702-335
'12-'13 XF 1100T HC	1702-337
'13 F 800 RR	1702-332
'13 F 1100T RR	1702-327
'13 XF 800 LXR, SP	1702-331*
'13 XF 800 CT	1702-331*
'13 XF 1100T CT	1702-336*

*Includes drive chain



EXVOLUTE TRACK DRIVE AND SLIDE RAILS

High horsepower, modified, or traction-improved models can realize improved performance and durability with the addition of the exvolute track drive. Includes a complete track drive assembly and unpainted suspension rails.

Application	p/n
'12 F 800, F 1100T (2.52 Pitch)	0637-457
'13 F800, F 1100T (2.86 Pitch)	0637-447
'13 F 800 RR, F 1100T RR (2.86 Pitch)	0637-448



7-TOOTH TRACK DRIVE KITS

Required for use of 3.0" tracks.

Application

'12-'13 M 800; '14 M 8000
'15 M 8000
'12-'13 M 1100T; '14 M 9000

p/n

6639-898
6639-899
0637-463



TUNNEL KITS

Converts '12 F and XF models to a '13 style flat-top tunnel. Includes rear tunnel, bumper, taillight housing, and snow-flap.

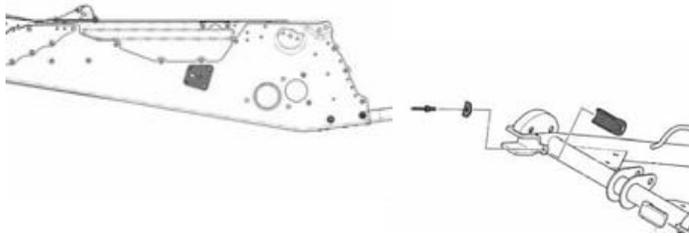
Application

'12 F 800, F 1100, F 1100T

'12 XF 800, XF 1100, XF 1100T

Color

Unpainted 0637-387
Black 0637-388
Pearl White 0637-389
Unpainted 0637-391
Black 0637-392
Pearl White 0637-393



FRONT ARM REINFORCEMENT

Includes two tunnel reinforcement brackets and two front arm bumpers with retaining plates.

Application

'13 F, M, XF All Models

p/n

0637-467



DEEP SNOW KIT

Reinforces the side panel and belly pan to reduce snow ingestion. Includes side panel screen.

Application

'12 F 800, F 1100, F 1100T, M 800, M 800 HCR, M 1100,
M 1100T, M 1100T HCR, XF 800, XF 800 HC, XF 1100,
XF 1100T, XF 1100T HC

p/n

0637-379



STEERING POST MOUNTING BRACKET

Includes steering stop bracket with reinforcement, and steering post brace.

Application

'14 ZR; '12-'14 M, XF; '12-'13 F All Models

p/n

2707-496

Helmet Parts

HELMET PART APPLICATION CHART

Helmet	Visor p/n	Breath Deflector	Chin Curtain/Vent	Ratchet Components
Modular 		Breath Box XS-M 5252-561 L-2XL 5252-553  Breath Box Straps (pair) XS-M 5252-574 L-2XL 5252-575 	Chin Curtain XS-M 5252-562 L-2XL 5252-554 	Ratchet Kit 5252-560 
TXI 	Black (Gloss) 4212-101  Visor Screws (12/pkg) 4222-803		Chin Curtain 4212-290  Chin Vent 4222-801  Chrome Chin Vent 4252-032 	Ratchet Kit 4212-919  Ratchet Shield Screws (10/pkg) 4212-801
PFP & PFP Youth 		4982-765 		Ratchet Kit 4912-122  Ratchet Shield Screws (10/pkg) 4212-801
PFP II 				Ratchet Kit 4982-762  Ratchet Shield Screws (10/pkg) 4212-801
Crosstec 	Black (2007-2009) 4272-999 	(XS-M) 4282-860 (L-2XL) 4282-861 	Standard 4262-912  Extended 4282-900 	Ratchet Kit 4262-911  Ratchet Disc Set 4282-901 Top Ratchet Bar 4282-902 

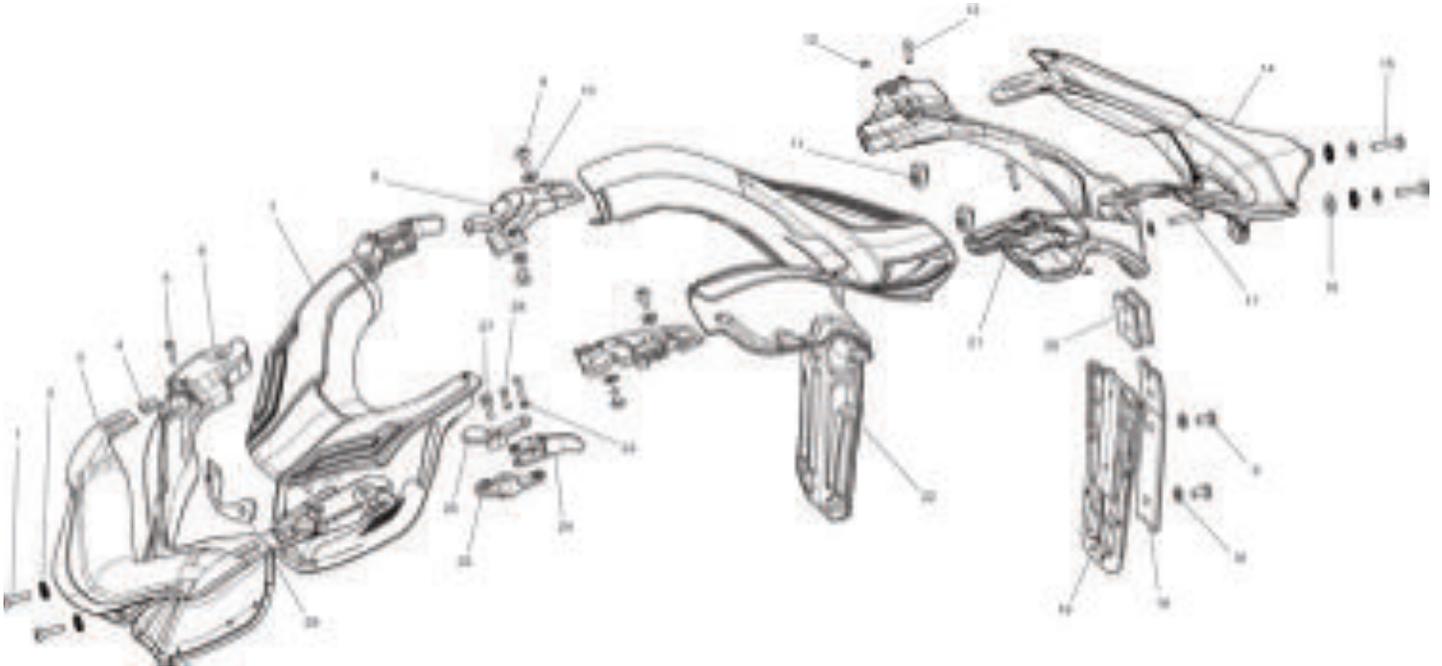
HELMET PART APPLICATION CHART

Misc.	Shield	Electric Shield/Cords
	Repl. Sunshield - Orange 5252-558 	Elec. Shield Kit  Repl. Elec. Shield Only 5252-552 Repl. Elec. Coil Cord 4202-922 Repl. Elec. Dash Cord 4202-923
Vent Cover Kit 4222-800  Chrome Vent Cover Kit (Side Vents Only) 4252-033 '02-'15 Eyeport Foam Piece 4212-292 	Clear 4212-845 Smoke 4212-846 Yellow 4212-847 Chrome Frame/Clear 4232-880 Chrome Frame/Smoke 4232-881 Chrome Frame/Yellow 4232-882 Chrome Frame/Silver Mirror 4232-883 	Elec. Shield Kit 4212-848  Repl. Elec. Shield Only 4212-849 Repl. Elec. Coil Cord 4202-922 Repl. Elec. Dash Cord 4202-923 Elec. Shield Cord Converter (TXi coil cord to PFP dash) 4222-511 Accessory Ext. Harness - 24" 1686-457 Accessory Ext. Harness - 66" 1436-643
Chin Vent 4992-735 	Clear 4212-810 Smoke 4212-811 Amber/Yellow 4212-812 	Elec. Shield Kit 5222-500  Repl. Elec. Shield Only 5222-501 Repl. Elec. Coil Cord 4202-922 Repl. Elec. Dash Cord 4202-923 Elec. Shield Cord Converter (TXi coil cord to PFP dash) 4222-511 Accessory Ext. Harness - 24" 1686-457 Accessory Ext. Harness - 66" 1436-643
	Clear 4972-463 Smoke 4972-464 	
Front Light Lens 4282-904  Front Light Button 4282-903  Repl. Chinbar 4272-998 Chinbar Lock Plate 4282-223 Chin Pad 4262-933 Rear LED Assembly 4262-901  Rear LED Cover 4262-902 	Clear Repl. Shield 4282-859  Sun Shield - Smoke 4262-713 Sun Shield - Yellow 4262-714 Sun Shield - Orange 4262-715 Sun Shield Knob w/screw 4272-997	Elec. Shield Kit ('02-'09) 4282-869 Elec. Shield Only ('02-'09) 4282-865  Elec. Shield Coil Cord 4202-922 Elec. Shield Power Cord 4202-923 VRE Music Adapter Cord 4262-906 Cat Comm MP3/Satellite Radio Cord - 80" 4292-950 VRE Mic. Assy 4262-903 VRE Mic. Foam Assy 4262-904 Headset Speaker (Each) 4262-905 Accessory Ext. Harness - 24" 1686-457 Accessory Ext. Harness - 66" 1436-643 Magnetic Power Cord 4262-907 Crosstec/TXI Retrofit Headset Elec. Shield Cord 4262-716 VRE Headset Elec. Shield Cord 4262-717

HELMET PART APPLICATION CHART

Helmet	Visor p/n	Misc.	Rear LED Light
Sno Pro MX (2014-2015) 	Black (Gloss, No Graphics) 5242-379	Breath Deflector 5242-620	
Team Arctic MX (2014-2015) 	Black (Gloss, No Graphics) 5242-609 Black (Flat, No Graphics) 5242-600 Team Arctic Green Graphics - Flat 2014 5242-410 Team Arctic Orange Graphics - Flat 2014 5242-400 Team Arctic Black Graphics - Flat 2014 5242-390	Breath Deflector 5242-621	
Sno Pro MX (Pro-X 2010-2013) 	Black (Gloss, No Graphics) 5212-600	Vent, Mouth 5232-409	
Team Arctic MX (Moto X 2010-2013) 	Black (Gloss, No Graphics) 5212-601 Team Arctic Green Graphics (2013) 5232-390 Team Arctic Black Graphics (2013) 5232-370 Team Arctic Orange Graphics (2013) 5232-380	Breath Deflector 5212-599	

Neck Brace Parts



Parts/Components List		QTY
1	BHCS M4 18	2
2	Serrated Washer	2
3	Front Top Plastic	1
4	Front Top Screwplate	2
5	M3 Bolt	2
	Front Lower Plastic	
7	5232-812 / 5232-813	1
8	5232-808 / 5232-809 / 5232-810 / 5232-811	2
9	5232-808 / 5232-809 / 5232-810 / 5232-811	6
10	5232-808 / 5232-809 / 5232-810 / 5232-811	5
11	5232-814 / 5232-815	2
12	5232-814 / 5232-815	2
13	5232-814 / 5232-815	2
14	5232-814 / 5232-815	1
15	5232-814 / 5232-815	2

Parts/Components List		QTY
16	5232-814 / 5232-815	4
17	5232-814 / 5232-815	1
18	10° Strut	1
19	Thoracic	1
20	Shim	2
21	5232-814 / 5232-815	1
22	5232-812 / 5232-813	1
23	5232-807	2
24	5232-807	2
25	5235-807	2
26	5232-807	2
27	5232-807	2
28	5232-807	2
29	Front Screw Plate	1

High Altitude Kits

Models	Altitude	p/n	Components
Lynx Lynx LT Bearcat 2000	5-9000 ft.	5639-489	(2) 6505-029 Pilot Jet 35 (3) 0746-695 Cam Arm - Wide - 67g** (1) 0748-700 Driven Cam - 36° (N)*
	Over 9000 ft.	5639-490	(2) 6505-029 Pilot Jet 35 (3) 0746-669 Cam Arm - Wide - 60g** (1) 0748-700 Driven Cam - 36° (N)*
Bearcat 2000 XT Bearcat 2000 XTE	5-9000 ft.	5639-627	(2) 6505-029 Pilot Jet 35 (3) 0746-670 Cam Arm - Wide - 65g** (1) 0748-700 Driven Cam - 36° (N)*
	Over 9000 ft.	5639-490	(2) 6505-029 Pilot Jet 35 (3) 0746-669 Cam Arm - Wide - 60g** (1) 0748-700 Driven Cam - 36° (N)*
Bearcat 5000 XT Bearcat 5000 XT LTD/GS	5-9000 ft.	5639-935	(3) 0746-828 Cam Arm** - 57g
	Over 9000 ft.	5639-936	(3) 0746-829 Cam Arm** - 52g (1) 0646-433 Clutch Spring - Gold Stripe - 75/275 lb
ZR 4000	5-9000 ft.	4639-639	(3) 0746-663 Cam Arm - Wide - 52g** (1) 0748-662 Driven Cam - 36°**
	Over 9000 ft.	4639-640	(3) 0746-792 Cam Arm - Wide - 47g** (1) 0748-662 Driven Cam - 36°**
Pantera 7000	5-9000 ft.	4639-687	(3) 0746-678 Cam Arm - Wide - 55g** (1) 0748-662 Driven Cam - 36°**
	Over 9000 ft.	4639-639	(3) 0746-663 Cam Arm - Wide - 52g** (1) 0748-662 Driven Cam - 36°**
ZR 5000	5-9000 ft.	5639-978	(3) 0746-663 Cam Arm - 52g
	Over 9000 ft.	5639-979	(3) 0746-705 Cam Arm - Wide - 49g**
ZR 6000	5-9000 ft.	6639-608	(1) 0746-842 Cam Arm - 61.5g** (1) 0748-770 Driven Cam - 36°
	Over 9000 ft.	6639-609	(3) 0746-843 Cam Arm - 56.5g** (1) 0748-770 Driven Cam - 36°
ZR 7000	5-9000 ft.	6639-610	(3) 0746-844 Cam Arm - 53g**
	Over 9000 ft.	6639-611	(3) 0746-845 Cam Arm - 48g**
ZR 8000	5-9000 ft.	6639-586	(3) 0746-703 Cam Arm - Wide - 68g** (1) 0748-770 Driven Cam - 36°
	Over 9000 ft.	6639-588	(3) 0746-670 Cam Arm - Wide - 65g** (1) 0748-770 Driven Cam - 36°
ZR 9000	5-9000 ft.	5639-978	(3) 0746-663 Cam Arm - 52g
	Over 9000 ft.	5639-979	(3) 0746-705 Cam Arm - Wide - 49g**
XF 7000	3-6000 ft.	6639-625	(3) 0746-678 Cam Arm - Wide - 55g**
	6-9000 ft.	6639-610	(3) 0746-844 Cam Arm - 53g**
	Over 9000 ft.	6639-611	(3) 0746-845 Cam Arm - 48g**
XF 8000 LXR, SP	3-6000 ft.	6639-603	(3) 0746-671 Cam Arm - Wide - 70g** (1) 0748-770 Driven Cam - 36°
	6-9000 ft.	6639-586	(3) 0746-703 Cam Arm - Wide - 68g** (1) 0748-770 Driven Cam - 36°
	Over 9000 ft.	6639-588	(3) 0746-670 Cam Arm - Wide - 65g** (1) 0748-770 Driven Cam - 36°
XF 9000	Over 6000 ft.	6639-612	(1) 0748-772 Driven Cam - 42/40°
M 6000	0-3000 ft.	6639-632	(3) 0746-847 Cam Arm - Wide - 64g** (1) 0748-772 Driven Cam - 42/40° (1) 0646-252 Clutch Spring - Green
	3000-6000 ft.	6639-633	(3) 0746-694 Cam Arm - Wide - 63g** (1) 0648-813 Clutch Spring - Blue
	Over 9000 ft.	6639-634	(3) 0746-843 Cam Arm - 56.5g**
M 8000 XF 8000 HC	0-3000 ft.	6639-589	(3) 0746-672 Cam Arm - Wide - 75g** (1) 0748-772 Driven Cam - 42/40°
	3000-6000 ft.	4639-641	(3) 0746-671 Cam Arm - Wide - 70g**
	Over 9000 ft.	4639-318	(3) 0746-694 Cam Arm - Wide - 63g**

* w/bearing assembly ** w/set screw

■NOTE: M 6000, M 8000, and XF 8000 HC are set up at the factory for an altitude of 6-9000 ft.

■NOTE: For more information on the High Altitude Kit Exchange Program, see page 1.

Optional Rear Suspension Springs (2015)

Model	Standard	Optional	Spring Type
BC 2000, Lynx LT, Pantera 7000	1704-146/147	L 1704-678/679 H 1704-360/361	SQUARE SQUARE
ZR 4000/Lynx	1704-504/505	L 1704-576/577 H 1704-710/711	SQUARE SQUARE
ZR 8000 ZR 9000 RR/Sno Pro	1704-576/577	L 1704-354/355 H 1704-560/561	SQUARE SQUARE
BC 5000 GS	1704-842/843	L 1704-852/853 H 2704-556/557	SQUARE SQUARE
BC 2000 XT/BC 5000 XT	1704-852/853	L 1704-562/563 H 1704-842/843	SQUARE SQUARE
XF 7000 LXR (141)/XF 9000 LXR/XF 8000 LXR (141)	2703-502	L 2703-386* H 2704-010*	COIL COIL

* Coil over shock

■NOTE: For prior model-year applications, see Springs (Rear Suspension) on page 81.

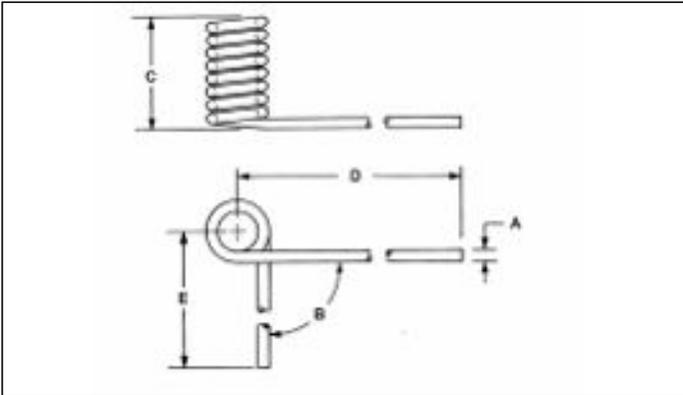
Springs (Rear Suspension Front Arm)

P/N	Wire Diameter	Free Length	Rate Lb/Inch	Coils	I.D.	Tab
0603-860	0.336	9.5	110	8.5	2.2/2.8	Yes
0604-587	0.375	7.0	250	8.0	2.3/2.4	No
0604-624	0.312	5.0	130	7.0	2.3/2.4	Yes
0604-740	0.331	7.0	170	8.0	2.3/2.4	No
0704-523	0.283	8.0	110	10.0	1.875	Yes
0704-855	0.360	7.0	180	6* / 8**	1.908	Yes
1603-018	0.336	9.5	90	10.0	2.2/2.4	Yes
1603-267	0.312	8.0	110	7.5	2.2/2.4	Yes
1603-527	0.295	8.95	110	11.8**/9.8*	1.87	Yes
1604-788	0.306	7.0	110	7.0	2.48	No
1703-072	0.343	9.5	140	7.7*/9.7**	1.9	Yes
1703-801	0.343	9.5	140	7.58*/9.58**	1.87	Yes
1703-894	0.343	9.5	140	10.02**/8.02*	1.85/1.90	No
1704-158	0.343	7.0	160	8.5**/6.5*	1.875	Yes
1704-170	0.375	6.15	250	7.62**/5.62*	1.875	No
1704-236	0.295	7.75	110	5.0*/7.0**	1.87	No
1704-259	0.283	7.38	110	7.94**/5.94*	1.870	Yes
1704-461	0.312	7.75	135	7**/5*	1.870	No
1704-465	0.331	9.0	125	9.26**/7.26*	1.85 - 1.90	No
1704-491	0.343	8.0	190	7.8**/5.8*	1.870	No
1704-736	0.312	8.3	90	9.8**/7.8*	2.350	No
1704-737	0.331	8.25	100	9.1*/11.1**	1.870	No
2604-059	0.360	7.5	180	8.5	1.9	Yes
2604-565***	0.316	8.0	110	8.0	1.870	No
2704-228	0.312	7.75	90	9.8**/7.8*	1.870	No
2704-229	0.331	7.75	160	9.6**/7.6*	1.870	No

* Active Coils ** Total Coils *** Titanium

Springs (Rear Suspension)

The wire diameter and length of the spring have a large influence over the valving of the shock. A longer spring in areas (D) and (E) can be selected if cut off to match the original spring. The replacement springs must match the original spring in areas (D) and (E).



(A) Long spring leg is bent inward (B) Short spring leg is bent inward
 (C) Cut to correct length (D) Coil over shock (E) Titanium (F)
 Requires Plastic Sleeves (p/n 2604-379) and cannot be used on '07-
 '08 models

P/N	Wire Diameter (A)	Angle (B)	Coils	Coil Width (C)	Length (D)	Length (E)	Spring Type
0604-288/289	.460	60°	9.00	4.75	17.5	4.5	Round
0604-314/315 (B)	.460	90°	9.00	5.03	17.5	5.5	Round
0604-492/493	.406	90°	8.75	4.32	15.75	5.5	Round
0604-592/593	.460	83°	8.75	4.80	15.75	5.5	Round
0604-970/971 (A)	.421	90°	8.75	4.43	15.9	5.7	Round
0704-822/821	.452	90°	8.75	4.45	18.75	5.5	Round
0704-856/857 (B)	.437	90°	8.75	4.59	20.0	5.7	Round
0704-886/887 (B)	.460	77°	8.75	4.85	20.0	5.5	Round
0704-888/889 (B)	.437	75°	8.75	4.60	18.0	5.5	Round
0704-890/891	.359	90°	5.75	3.00	15.62	5.12	Square
0704-892/893	.405	75°	8.75	4.32	19.0	5.5	Square
0704-902/901	.405	80°	7.75	3.92	19.0	5.5	Square
0704-908/909	.437	75°	8.75	4.60	18.5	5.5	Round
0704-926/927 (F)	.375	80°	5.75	3.00	18.5	5.12	Square
0704-934/935 (F)	.405	90°	5.75	3.00	18.5	5.12	Square
0704-938/939	.452	90°	8.75	4.53	16.0	5.7	Round

P/N	Wire Diameter (A)	Angle (B)	Coils	Coil Width (C)	Length (D)	Length (E)	Spring Type
0704-944/945 (B)	.452	75°	8.75	4.62	18.75	5.5	Round
0704-986/987	.406	90°	8.75	4.32	18.1	5.7	Round
0704-994/995 (B)	.452	75°	8.75	4.60	18.0	5.5	Round
1604-064/065	.421	75°	8.75	4.45	18	5.50	Round
1604-739/740 (B)	.437	75°	8.75	4.60	16.00	5.5	Round
1704-044/045	.405	75°	8.75	4.32	18.50	5.5	Square
1704-072/073	.406	90°	7.75	3.88	17.50	4.50	Round
1704-074/075	.460	83°	8.75	4.53	16.0	5.70	Round
1704-083/082	.460	75°	8.75	4.83	18.00	5.50	Round
1704-088/089	.460	90°	8.75	4.53	16.00	6.70	Round
1704-135/134	.452	77°	8.75	4.97	22.00	8.00	Round
1704-146/147	.405	70°	8.75	4.32	18.50	5.5	Square
1704-148/149	.437	75°	7.75	4.25	18.50	5.5	Square
1704-182/183	.406	90°	8.75	4.32	17.50	5.50	Round
1704-184/185	.421	90°	8.75	4.43	18.10	5.70	Round
1704-260/261	.405	70°	7.75	3.85	18.50	5.5	Square
1704-289/288	.460	77°	8.75	4.84	22.00	8.00	Round
1704-290/291	.460	83°	8.75	4.53	21.00	5.70	Round
1704-292/293	.437	83°	8.75	4.59	16.00	5.70	Round
1704-302/303	.437	77°	8.75	4.52	22.00	8.00	Round
1704-352/353	.375	80°	7.75	3.80	18.50	5.5	Square
1704-354/355	.375	75°	8.75	4.32	18.50	5.5	Square
1704-360/361	.405	70°	5.75	4.00	18.50	5.5	Square
1704-382/383	.359	90°	5.75	3.00	15.62	4.6	Square
1704-384/385	.375	90°	5.75	3.00	15.62	4.6	Square
1704-418/419	.490	60°	9.0	5.02	17.50	4.50	Round
1704-444/445 (F)	.437	90°	6.75	3.65	18.50	5.5	Square
1704-504-505	.405	85°	6.75	3.65	18.50	5.5	Square
1704-560/561	.405	85°	6.75	3.65	18.50	5.48	Square
1704-562/563	.405	70°	6.75	4.50	18.50	5.5	Square
1704-566/567	.405	85°	6.75	3.65	18.50	5.36	Square
1704-576/577	.405	94°	6.75	3.65	18.50	5.5	Square
1704-678/679	.405	78°	6.75	4.00	18.50	5.5	Square
1704-710/711	.405	75°	6.75	3.65	18.50	5.5	Square
1704-808/809	.405	90°	8.00	3.87	18.50	5.5	Square
1704-842/843	.437	80°	7.75	4.50	18.50	5.50	Square
1704-852/853	.437	75°	7.75	4.50	18.50	5.50	Square
1704-916/917	.405	120°	5.9	3.20	15.62	5.50	Square
1704-936 (D)	.406	N/A	12.06	N/A	12.75	N/A	Round (210 lb)
2604-566/567 (E)	.488	85°	5.75	4.00	18.75	5.5	Round
2604-588/589	.421	77°	8.75	4.52	22.0	7.70	Round
2604-898/899 (E)	.465	80°	5.00	3.40	18.75	5.5	Round
2703-386 (D)	.393	N/A	13.00	N/A	13.00	N/A	Coil (160 lb)
2703-387 (D)	.393	N/A	12.00	N/A	13.00	N/A	Coil (190 lb)
2703-502 (D)	.380	N/A	10.48	N/A	13.00	N/A	Round (175 lb)
2703-905 (D)	.375	N/A	10.48	N/A	13.00	N/A	Round (175 lb)
2703-896 (D)	.421	N/A	12.00	N/A	12.40	N/A	Coil (260 lb)
2703-949 (D)	.357	N/A	11.00	N/A	13.00	N/A	Coil (145 lb)
2704-010 (D)	.406	N/A	13.00	N/A	12.75	N/A	Coil (210 lb)
2704-224/225	.437	105°	8.80	3.75	15.62	4.70	Square
2704-380	.437	92°	6.80	3.75	15.62	4.70	Square
2704-381	.437	92°	6.80	3.75	15.62	4.70	Square
2704-382	.405	89°	6.75	3.65	15.62	4.70	Square
2704-383	.405	89°	6.75	3.65	15.62	4.70	Square
2704-384/385	.405	115°	6.891	3.65	15.60	4.70	Square
2704-560/561	.405	80°	6.75	3.75	18.50	5.50	Square
2704-556/557	.437	80°	6.75	4.50	18.50	5.50	Square

Springs (Ski)

P/N	Wire Diameter	Free Length	Rate Lb/Inch	Coils	Tab	Color
0603-152	0.281	11.35	43-53	13.5	Yes	Black
0603-173	0.312	2.0	750	3	No	Black
0603-260	0.312	11.35	70	13.5	Yes	Black
0603-277	0.312	8.75	70-83	9	Yes	Black
0603-278	0.328	8.25	85-100	9	Yes	Black
0603-279	0.281	9.25	40	10	Yes	Black
0603-425	0.312	11.35	70	13.5	No	Black
0603-602	0.280	11.40	70	13	Yes	Black
0603-650	0.330	9.14	150	9	Yes	Black
0603-718	0.312	11.3	110	14	Yes	Black
0603-860	0.312	9.5	110	7.5	Yes	Black
0703-418	0.312	9.14	110	10	Yes	Green
0703-482	0.312	9.5	110	8	Yes	Green
0703-579	0.312	8.38	90	9	Yes	Green
0703-592	0.331	10.5	90	8	Yes	Green
0703-597	0.331	9.50	110	10.5	Yes	Green
0703-598	0.331	9.50	110	10.5	Yes	Green
0703-599	0.312	8.38	90	9	Yes	Green
0703-619	0.312	12.25	95	14.9	Yes	Green
0703-744	0.331	13.0	120	12.44*/14.44**	No	Black
0703-745	0.120	2.0	20	1.787*/3.787**	No	Green
0703-802	0.243	8.0	85	12.50**/10.50*	No	Green
0703-872	0.331	10.5	90	8	Yes	Platinum
0703-937	0.343	10.5	110	9	Yes	Platinum
1603-240	0.312	11.3	110	14	Yes	Green
1603-392	0.312	14.125	121	16	Yes	Green
1603-410	0.312	9.50	110	13	Yes	Green
1603-506	0.295	12.61	80/120	11.11*/13.11**	Yes	Platinum
1603-527	0.295	9.00	110	9.8*/11.8**	Yes	Black
1603-599	0.306	13.0	110	14	Yes	Black
1603-602	0.306	11.5	77/205	14*/16**	Yes	Platinum
1603-611	0.331	11.4	60/175	11*/14**	Yes	Platinum
1603-612	0.331	11.4	60/175	11*/14**	Yes	Green
1603-860	0.306	13.0	110	14	Yes	Green
1603-874	0.312	14.21	80/120	18.5	Yes	Silver
1603-938	0.312	14.125	121	17.0**/15.0*	Yes	Yellow
1603-971	0.331	11.4	65	11*/14**	Yes	Red
1703-014	0.312	9.36	90	6.5*/8.5**	No	Green
1703-015	0.312	9.36	90	6.5*/8.5**	No	Platinum
1703-037	0.306	12.50	110	11.2*/13.2**	Yes	Black
1703-062	0.331	10.50	90	6*/8**	Yes	Yellow
1703-080	0.331	9.50	110	8*/10**	No	Orange
1703-083	0.312	9.36	90	7.75*/9.75**	No	Orange
1703-087	0.331	13.0	120	12.44*/14.44**	No	Yellow
1703-201	0.312	14.25	50	17*/19**	Yes	Yellow
1703-216	0.306	10.00	110	9.7*/11.7**	Yes	Green
1703-225	0.306	13.00	110	11.1*/13.1**	Yes	Yellow
1703-264	0.306	10.00	110	9.7*/11.7**	Yes	Red
1703-276	0.331	13.00	130	12.4*/14.4**	No	Yellow
1703-277	0.306	10.00	110	11.75	Yes	Orange
1703-279	0.312	9.50	110	10	No	Black
1703-288	0.331	9.50	110	10**/8*	No	Yellow
1703-322	0.312	9.36	90	9 3/4**/7 3/4*	No	Yellow
1703-330	0.331	9.50	110	10**/8*	No	Red
1703-345	0.331	10.50	90	8	Yes	Gold
1703-354	0.343	14.25	50	18.53**/16.53*	Yes	Silver
1703-440	0.312	14.25	50-90-150	18.5	Yes	Black
1703-441***	0.331	12.50	95	14**/12*	Yes	Black
1703-486	0.312	10.11	90	9.62**/7.62*	No	Red
1703-540	0.331	11.25	135	13.36**/11.36*	No	Yellow
1703-557	0.312	13.00	110	13.5	Yes	Silver
1703-656	0.312	9.14	110	10.0	Yes	Black
1703-660	0.331	10.50	90	8.0	Yes	Blue

P/N	Wire Diameter	Free Length	Rate Lb/Inch	Coils	Tab	Color
1703-665	0.312	10.11	90	9.62**/7.62*	No	Red
1703-692	0.312	14.125	121	17.0**/15.0*	Yes	Fire Red
1703-742	0.331	13.00	120	14.4	No	Green
1703-768	0.331	11.40	65	14.5**/12.5*	Yes	Fire Red
1703-786	0.331	12.00	120	12.82**/10.82*	Yes	Fire Red
1703-787	0.331	12.00	120	12.82**/10.82*	Yes	Cat Green
1703-858	0.312	9.36	90	9.75**/7.75*	No	Orange
1703-870	0.312	9.50	110	7.5	Yes	Viper Blue
1703-873	0.331	9.50	110	10**/8*	No	Pearl Green
1703-890	0.312	14.125	121	17**/15*	Yes	Orange
1703-900	0.312	14.25	121	17**/15*	Yes	Orange
1703-923	0.331	12.50	95	12.07*/14.07**	Yes	Platinum
1703-926	0.312	14.25	60-90-130	17.83**/15.83*	Yes	Platinum
1703-932	0.312	14.25	60-90-130	17.83**/15.83*	Yes	Orange
1703-933	0.312	14.25	60-90-130	17.83**/15.83*	Yes	Pearl Green
2603-248	0.320	10.00	110	9.25	No	Titanium
2603-373	0.375	11.50	145	9	No	Titanium
2703-001	0.331	12.50	95	12.07*/14.07**	Yes	Orange
2703-013	0.362	10.50	120	9.3**/7.3*	Yes	Viper Blue
2703-114	0.312	10.11	90	7.62*/9.62**	No	Platinum
2703-016	0.331	13.00	120	14.44**/12.44*	No	Green
2703-018	0.331	13.00	120	14.44**/12.44*	No	Orange
2703-128	0.331	12.50	95	12.07*/14.07**	Yes	Cat Green
2703-184	0.331	10.50	90	7.5	Yes	Orange
2703-226	0.362	10.50	120	7.3*/9.3**	Yes	Met. Red
2703-228	0.312	9.50	110	6.5*/8.5**	Yes	Met. Red
2703-258	0.331	12.50	95	12.07*/14.07**	Yes	White
2073-264	0.331	11.25	90	6.2*/8.2**	No	Cat Green
2703-265	0.331	11.25	90	6.2*/8.2**	No	White
2703-266	0.331	11.25	90	6.2*/8.2**	No	Orange
2703-272	0.343	11.25	110	7.0*/9.0**	No	Cat Green
2703-273	0.343	11.25	110	7.0*/9.0**	No	Platinum
2703-275	0.343	13.50	120	9.92*/11.92**	No	Orange
2703-277	0.331	11.25	90	6.2*/8.2**	No	Platinum
2703-279	0.343	11.25	110	7.0*/9.0**	No	Met. Red
2703-385	0.375	13.00	175	10.48**/8.48*	No	White
2703-386	0.362	13.00	160	9.94**/7.94*	No	White
2703-387	0.393	13.00	190	11.35**/9.35*	No	White
2703-397	0.235	6.97	85	9.58**/7.58*	No	White
2703-406***	0.357	13.00	145	10.2**/8.2*	No	White
2703-439***	0.343	11.25	110	9**/7*	No	White
2703-442***	0.343	13.50	120	11.9**/9.9*	No	Green
2703-462***	0.357	13.00	145	10.2**/8.2*	No	Copper
2703-474	3.343	11.25	120	9.50**/7.50*	No	Blue
2703-479****	0.312	10.11	90	9.6**/7.6*	No	White
2703-503***	0.343	11.25	110	9**/7*	No	Black
2703-524***	0.343	11.25	120	9.5**/7.5*	No	Platinum
2703-534***	0.343	13.50	120	11.9**/9.9*	No	White
2703-535***	0.343	13.50	120	11.9**/9.9*	No	Copper
2703-536***	0.343	13.50	120	11.9**/9.9*	No	Black
2703-592	0.357	13.00	145	10.24**/8.24*	No	Pearl Green
2703-604	0.357	13.00	145	10.24**/8.24*	No	Apple Green
2703-607	0.343	9.50	140	9.58**/7.58*	No	Bearcat Blue
2703-608	0.343	9.50	140	9.58**/7.58*	Yes	Pearl Green
2703-611	0.357	13.00	145	8.20**/6.20*	No	Pearl Green
2703-735	0.343	11.25	120	9.50**/7.50*	No	White
2703-741	0.331	11.25	90	8.2**/6.2*	No	Cr. Red
2703-754	0.343	9.50	140	9.58**/7.58*	Yes	White
2703-756	0.312	9.50	110	8.5**/6.5*	Yes	White
2703-808	0.312	13.00	95	10**/8*	No	Green
2703-819	0.357	13.00	145	10.24**/8.24*	No	Cr. Red
2703-861	0.312	13.00	95	10**/8*	No	White
2703-868	0.331	13.00	120	9.6**/7.6*	No	Green
2703-898	0.343	11.25	110	9**/7*	No	Cr. Red
2703-899	0.331	13.00	120	9.6**/7.6*	No	White
2703-949	0.357	13.00	145	10.24**/8.24*	No	Black

* Active Coils ** Total Coils *** 1.87 I.D. **** 1.87/1.90 I.D.

Drive Belt Application Guide

1967
Panther P8, P12, P15 0100-022

1968
Cougar 0100-022
Panther P-20 w/o Kohler Eng. 0100-032
w/Kohler Eng. 0100-022

1969
Panther Models, P35H 0100-042
P17J, P19J, K or S, P22J or H 0100-043
P12K, P19H, P20W, P23K 0100-066
P17H 0100-080
P27H 0100-088

1970
Panther P246, P292, P295,
P340 Eng. 0100-080
P303, P299 Eng. 0100-088
P440 Eng. 0100-092
P634, P760, P793 Eng. 0100-042

1971
Panther & Puma P303 (303cc), P340,
PM340 (340cc) 0100-088
P399, PM399 (398cc), P440,
PM440 (436cc) 0100-092
P650, PM650 (634cc) 0100-042
Lynx L295 (292cc), L303 (303cc),
L340 (340cc) 0100-080
Ext E295 (292cc) 0100-088
E340 (339cc), E399 (398cc),
E440 (436cc) 0100-092

1972
Lynx 292AL, Panther 292AP
Kawasaki KT 150B) 0100-080
Puma 340APU, Cheetah 340AC,
Panther 340AP (Kawasaki TIA 340S1),
Panther 303WP
(Wankel KM 914) 0100-088
Puma 399APU, Cheetah 399AC,
Panther 399AP (Kawasaki TIA 400S1),
Cheetah 440AC, Panther 440AP
(Kawasaki TIA 440S1) 0100-092
Ext (All Engines) 0227-002

1973
Lynx 292 0100-080
Puma 440 0100-092
Cheetah 340 0227-007*
Cheetah 400, 440 0227-007*
Panther 340 0227-007*
Panther 400, 440 0227-007*
Panther Wankel 0100-088
El Tigre 250, 340 0227-011
El Tigre 400, 440 0227-011
Ext 290, 340 0227-020
Ext 440, 650 0227-020

1974
Lynx I 292 0227-011
Lynx I 295 0227-007*
Lynx II 340, 440 0227-007*
Cheetah 340, 440 0227-007*
Panther 295W, 340, 440 0227-007*
El Tigre 295, 340, 400, 440 0227-014

1975
El Tigre Z, 340, 440 0227-020
Pantera 0227-007*
Lynx 250 0227-017
Cheetah 295 0227-016
Cheetah 340, 440 0227-007
Panther 340, 440 0227-007
Jag 340 0227-014

1976
El Tigre 4000, 5000 0227-020
Pantera 5000 0227-020
Panther 4000 0227-007*
Cheetah 4000 0227-007*
Panther 5000 0227-019
Cheetah 5000 0227-019
Jag 2000, 3000 0227-014
Lynx 250 0227-017
Arctic Z 0227-022
Cross Country Cat 0227-020

1977
El Tigre 4000, 5000 0227-020
Pantera 5000F/A, 5000F/C 0227-020
Panther 4000 0227-007*
Panther 5000 0227-019
Cheetah 4000 0227-019
Jag 3000 0227-014
Lynx 2000T, 2000S 0227-007*

1978
Lynx 2000S, 2000T 0227-007*

1978 (cont)
Jag 2000, 3000 0227-014
Panther 4000 0227-007*
Panther 5000 0227-019
Cheetah 5000 0227-019
El Tigre 5000F/A, 6000L/C 0227-019
Pantera 5000F/A, 5000F/C 0227-020

1979
Lynx 2000S, 2000T 0227-007*
Jag 2000, 3000, FC/OI 0227-014
Panther 5000F/C 0227-019
El Tigre 5000F/A, 6000L/C 0227-019
Pantera 5000F/C 0227-020
Trail Cat 0227-019
El Tigre 340 & 440 Special Edition 0227-026

1980
Lynx 2000S, 2000T 0227-007*
Jag 2000, 3000, 3000F/C 0227-014
Trail Cat 3000, 4000 0227-019
Panther, Pantera, El Tigre
5000, 6000 0227-019

1981
Jag 0227-014
Trail Cat 0227-019
Panther, Pantera 0227-019
El Tigre 5000 0227-030
El Tigre 6000 0227-032

1984
Panther 0227-030
El Tigre 6000 0227-032

1985
Jag 0227-100
Panther, Pantera 0227-030
Cougar 0227-030
El Tigre 6000 0227-032

1986
Jag 0227-100
Panther, Pantera 0227-030
Cougar, Cheetah F/C 0227-030
El Tigre, Cheetah L/C 0227-032

1987
Jag 340, 440 0227-100
Super Jag 0227-030
Panther, Pantera 0227-030
Cougar, Cheetah F/C 0227-030
El Tigre 5000, 6000 0227-032
Cheetah L/C 0227-032

1988
Jag 340, 440, Jag Deluxe 0227-100
Super Jag, Panther 0227-030
Cougar, Pantera 0227-101
El Tigre 5000, 6000 0227-101
Cheetah Touring, L/C 0227-101
Wildcat 650 0627-004

1989
Jag 340, Jag Deluxe 0227-100
Super Jag, Jag AFS 0227-032
Panther, Cougar 0227-032
Pantera, Cheetah Touring 0227-032
El Tigre 6000, EXT 0227-032
Wildcat 650 0627-001

1990
Jag 340 0227-100
Jag Mountain Cat 0227-100
Panther, Jag AFS 0227-103
Cougar, Cheetah Touring 0227-103
Pantera, El Tigre EXT 0227-103
Wildcat 650 0627-006
Prowler 0227-103

1991
Lynx 0227-030
Jag AFS, Panther 0227-103
Jag Long Track 0227-103
Super Jag 0227-103
Jag 340 Mountain Cat 0227-100
Cougar, Cheetah Touring 0227-103
Pantera, Prowler 0227-103
El Tigre EXT 0227-103
Prowler Special 0227-103
EXT Special 0227-103
Wildcat 700 0627-006

1992
Jag, Jag Special 0227-103
Super Jag 0227-103
Jag AFS L/T 0227-103
Cheetah 0227-103
Cougar 0227-103
Lynx, Lynx Deluxe 0227-030

1992 (cont)
Lynx Mountain Cat 0227-103
Pantera 0227-103
Prowler, Prowler Special 0227-103
EXT, EXT Special 0227-103
Panther 0227-103
Wildcat (AWS) 0627-008
Wildcat EFI (AFS) 0627-006

1993
Jag, Jag 440 Z 0227-103
Jag AFS L/T 0227-103
Cheetah 0227-103
Cougar 0227-103
Lynx, Lynx Deluxe 0227-030
Lynx Mountain Cat 0227-103
Pantera 0227-103
Prowler, Prowler 440Z 0227-103
EXT, EXT 580 Z 0227-103
Panther 0227-103
Wildcat 0627-011
Thundercat 0627-010
ZR Models 0627-012

1994
Puma, Puma Dlx, Puma 2-Up 0227-103
Jag, Jag 440Z 0227-103
Cheetah Models 0227-103
Cougar 0227-103
Pantera 0227-103
Prowler EFI 0227-103
EXT 580 Models 0627-012
Panther Dlx 0227-103
Wildcat EFI 0627-011
ZR Models 0627-012
Thundercat 0627-010

1995
Puma, Puma Dlx, Puma 2-Up 0227-103
Jag, Jag Dlx 0227-103
Panther 0227-103
Bearcat 340 0627-013
Bearcat 440 & 550 0627-014
Cougar 0627-012
Prowler 0627-012
Pantera 0627-012
EXT 0627-012
EXT Powder Special 0627-010
Wildcat, Wildcat Touring 0627-010
Thundercat 0627-010
Z440 0627-012
ZR440, ZR580 0627-012
ZR700 0627-010
ZRT800 0627-010

1996
Puma, Puma Dlx, Puma 2-Up 0227-103
Jag, Jag Dlx, Jag L/C 0227-103
Z440, Panther Dlx, Panther L/C 0627-012
Bearcat 340 0627-013
Bearcat 440 & 550 0627-014
Cougar, 2-Up, M/C 0627-012
Pantera 0627-012
EXT EFI Models 0627-012
EXT 580 0627-012
EXT 580 Powder Special 0627-010
Wildcat Models 0627-010
Thundercat, ZRT 800, ZRT 600 0627-010
ZR 580 Models, ZR440 0627-012

1997
Puma, Puma Dlx, Puma 2-Up 0627-012
Jag, Jag Dlx 0627-012
Panther, Panther L/C 0627-012
Z440, ZL440 0627-012
Bearcat 340 0627-013
Bearcat 440 & 550 0627-014
Cougar, Cougar M/C 0627-012
Pantera 0627-012
EXT EFI Models 0627-012
Powder Special EFI 0627-012
Thundercat, ZRT 800, ZRT 600 0627-010
ZR 580, ZR440 0627-010
EXT 600, Powder Extreme 0627-010
Powder 580 Carb 0627-010

1998
Jag 340, Panther 340 0627-012
Jag 440, Jag 440 DLX 0627-012
Z 440, Panther 440 0627-012
Panther 550 0627-021
Bearcat 340 0627-013
Bearcat 440, Bearcat WT 0627-014
Cougar, Cougar Dlx, Cougar M/C 0627-021
Pantera 580 0627-021
Pantera 800 0627-020
EXT EFI 0627-020
EXT EFI DLX 0627-021
EXT 600, EXT 600 Touring 0627-020

1998 (cont)
Powder Special,
Powder Special EFI 0627-020
Powder Extreme 0627-020
Thundercat, Thundercat M/C 0627-020
ZRT 600, ZRT 800 0627-020
ZR 600, ZR 600 EFI 0627-020
ZL 440 0627-021
ZL 500, ZR 500 0627-020
ZR 440 0627-020

1999
Jag 340 DLX, Panther 340 0627-012
Jag 440, Jag 440 DLX 0627-012
Panther 440 0627-012
Panther 550 0627-021
Bearcat 340, Bearcat 440 I 0627-013
Bearcat 440 II, Bearcat WT 0627-014
Pantera 580 EFI 0627-021
Pantera 800 0627-020
Triple Touring 600 0627-020
Powder Special 500 EFI 0627-020
Powder Special 600 Models 0627-020
Powder Special 700 0627-020
Thundercat, Thundercat M/C 0627-020
Z 370 0627-021
Z 440 0627-021
ZL 440 0627-021
ZL 500 Models, ZL 600 Models 0627-020
ZR 500 Models 0627-020
ZR 600 Models 0627-020
ZR 700 0627-020
ZRT 600, ZRT 800 0627-020

2000
Bearcat 340 0627-013
Bearcat 440 I/440 II/WT 0627-014
Pantera Models 0627-020
Panther 340/440 0627-012
Panther 550 0627-021
Powder Special Models 0627-020
Thundercat Models 0627-020
Triple Touring 600 0627-020
Z Models 0627-021
ZL 440/550 0627-021
ZL 500/580/600/700 0627-020
ZR Models 0627-020
ZRT Models 0627-020

2001
Bearcat W/T 0627-014
Mountain Cat Models 0627-020
Pantera Models 0627-020
Panther 370 Models 0627-013
Panther 440 Models 0627-012
Panther 550 0627-021
Thundercat 0627-020
Triple Touring 600 0627-020
Z Models 0627-021
ZL Models 0627-020
ZR Models 0627-020
ZRT Models 0627-020

2002
Bearcat W/T 0627-014
Mountain Cat Models 0627-020
Pantera 550 0627-021
Pantera Models (EFI) 0627-020
Panther Models 0627-021
Thundercat 0627-020
Z Models 0627-021
ZL Models 0627-020
ZR Models 0627-020
ZRT 600 0627-020

2003
Bearcat W/T 0627-026
Firecat 500/600 Models 0627-020
Firecat 700 Models 0627-020/035*
4-Stroke Touring/Trail 0627-013
Mountain Cat Models 0627-020
Pantera 550 0627-021
Pantera Models (EFI) 0627-020
Panther Models 0627-021
Z Models 0627-021
ZL Models 0627-020
ZR Models 0627-020/035*

2004
Bearcat 570 0627-013
Bearcat W/T 0627-033
Firecat 500 Models 0627-020
Firecat 600/700 Models 0627-031
King Cat 0627-020
Mountain Cat Models 0627-020
Pantera 550 0627-021
Pantera Models (EFI) 0627-020
Panther Models 0627-021
Sabercat 500 0627-020

2004 (cont)

Sabercat 600/700 Models.....	0627-031
T660 Touring.....	0627-021
T660 Turbo Models.....	0627-028
Z Models.....	0627-021
ZR Models.....	0627-032

2005

Bearcat 570.....	0627-013
Bearcat W/T.....	0627-033
Firecat 500 Models.....	0627-034
Firecat 600/700 Models.....	0627-034
King Cat.....	0627-020
M-Series.....	0627-036
Pantera 550.....	0627-021
Pantera 600 EFI.....	0627-020
Panther Models.....	0627-021
Sabercat 500.....	0627-020
Sabercat 600/700 Models.....	0627-035
T660 Touring.....	0627-021
T660 Turbo Models.....	0627-028
Z Models.....	0627-021
ZR 900 Models.....	0627-032

2006

Bearcat 570.....	0627-013
Bearcat W/T.....	0627-033
Bearcat W/T Turbo.....	0627-049
Crossfire Models.....	0627-036
Firecat 500 Models.....	0627-044
Firecat 600 EFI r.....	0627-020
Firecat 600/700 Models (w/o Reverse).....	0627-044
Firecat 700 EFI r.....	0627-035
King Cat Models.....	0627-020
M-Series Models.....	0627-036
Panther 370/570 Models.....	0627-021
Panther 660 Models.....	0627-013
Sabercat 500/600 Models.....	0627-020
Sabercat 700 Models.....	0627-035
T660 Touring.....	0627-013
T660 Turbo Models.....	0627-048
Z Models.....	0627-021
ZR 900 EFI Models.....	0627-045

2007

Bearcat 570.....	0627-013
Bearcat W/T.....	0627-033
Bearcat W/T Turbo.....	0627-049
Crossfire 5/6/8.....	0627-046
Crossfire 1000.....	0627-060
F-Series 5/6/8.....	0627-046
F1000.....	0627-060
Jaguar Z1.....	0627-047
M-Series.....	0627-046
Panther 370/570.....	0627-021
Panther 660.....	0627-013
T660.....	0627-048
Z 370/570.....	0627-021

2008

Bearcat 570.....	0627-013
Bearcat W/T.....	0627-033
Bearcat W/T Turbo.....	0627-049
Crossfire 5/6/8.....	0627-046
Crossfire 1000.....	0627-060
F-Series 5/6/8/570.....	0627-046
F1000.....	0627-060
Jaguar Z1.....	0627-047
M-Series 6/8.....	0627-046
M1000.....	0627-060
Panther 370.....	0627-021
Panther 660.....	0627-013
600 Sno Pro.....	0627-066
T500/T570.....	0627-046
TZ1.....	0627-047

2009

Bearcat 570.....	0627-067
Bearcat 570 XT.....	0627-046
Bearcat Z1 XT.....	0627-047
Crossfire 500.....	0627-067
Crossfire 6/8/R8.....	0627-046
Crossfire 1000/R1000.....	0627-060
F5/570.....	0627-067
F6/8.....	0627-046
F1000 Sno Pro.....	0627-060
M6/8/HCR.....	0627-046
M1000.....	0627-060
T500/570.....	0627-067
TZ1.....	0627-047
TZ1 Turbo.....	0627-066
Z1.....	0627-047
Z1 Turbo.....	0627-066
600 Sno Pro (Sno Cross).....	0627-070
600 Sno Pro (Cross Country).....	0627-066

2010

Bearcat 570.....	0627-067
Bearcat 570 XT.....	0627-046
Bearcat Z1 XT.....	0627-047
Crossfire 6.....	0627-046
Crossfire 8,CFR 8, CFR 1000.....	0627-060

2010 (cont)

F5 LXR/570.....	0627-067
F6 Sno Pro/8/8 Sno Pro.....	0627-046
M6/8/HCR.....	0627-046
M1000.....	0627-060
T570.....	0627-067
TZ1.....	0627-069
TZ1 Turbo/LXR.....	0627-073
Z1.....	0627-069
Z1 Turbo/EXT/ Sno Pro.....	0627-073
Sno Pro 500.....	0627-047
Sno Pro 600 (Sno Cross).....	0627-075
Sno Pro 600 (Cross Country).....	0627-076

2011

Bearcat 570/LTD.....	0627-067
Bearcat 570 XT.....	0627-046
Bearcat Z1 XT/LTD.....	0627-047
Crossfire 6.....	0627-046
Crossfire 8,CFR 8, CFR 1000.....	0627-060
F5 LXR/570.....	0627-067
F6 Sno Pro/8 EXT/LXR/ 8 Sno Pro LTD.....	0627-046
M6/8/HCR.....	0627-046
M1000 Sno Pro.....	0627-060
T570.....	0627-067
TZ1/LXR LTD.....	0627-069
TZ1 Turbo LXR LTD.....	0627-073
Z1 LXR.....	0627-069
Z1 Turbo EXT/LXR/Sno Pro.....	0627-073
Sno Pro 500.....	0627-047
Sno Pro 600 (Sno Cross).....	0627-075
Sno Pro 600 (Cross Country).....	0627-076

2012

BC 570.....	0627-067
BC 570 XT.....	0624-046
BC Z1 XT.....	0627-047
F5 LXR, F570.....	0627-067
F 800.....	0627-083
F 1100.....	0627-081
F 1100 Turbo.....	0627-082
M 800.....	0627-084
M 1100.....	0627-081
M 1100 Turbo.....	0627-082
T570.....	0627-067
TZ1 Touring.....	0627-069
TZ1 Turbo Touring.....	0627-082
XF 800.....	0627-083
XF 1100.....	0627-081
XF 1100 Turbo.....	0627-073
XF 800 High Country.....	0627-084
Sno Pro 500.....	0627-047
Sno Pro 600.....	0627-085

2013

Bearcat 570.....	0627-067
Bearcat 570 XT.....	0627-046
Bearcat Z1 XT.....	0627-047
F5 LXR, F570.....	0627-067
F800.....	0627-083
F1100.....	0627-081
F1100 Turbo.....	0627-082
M800.....	0627-084
M1100.....	0627-081
M1100 Turbo.....	0627-082
T570.....	0627-067
TZ1.....	0627-069
TZ1 Turbo.....	0627-073
XF800.....	0627-083
XF 800 High Country.....	0627-084
XF1100.....	0627-081
XF1100 Turbo.....	0627-082
Sno Pro 500.....	0627-047
Sno Pro 600.....	0627-086

2014

Bearcat 570.....	0627-067
Bearcat 570 XT.....	0627-046
Bearcat Z1 XT.....	0627-047
Bearcat Z1 XT GS.....	0627-073
F5.....	0627-067
F570.....	0627-067
M 6000.....	0627-083
M 8000.....	0627-084
M 9000.....	0627-082
T570.....	0627-067
TZ1.....	0627-069
XF 7000.....	0627-070
XF 8000.....	0627-083
XF 8000 High Country.....	0627-084
XF 9000.....	0627-082
ZR 5000.....	0627-081
ZR 6000.....	0627-083
ZR 7000.....	0627-070
ZR 8000.....	0627-083
ZR 9000.....	0627-082
Sno Pro 500.....	0627-047
ZR 6000R.....	0627-086

2015

Bearcat 2000.....	0627-067
Bearcat 2000 XT.....	0627-046
Bearcat 5000 XT.....	0627-047
Bearcat Z1 5000 GS.....	0627-073
Lynx 2000.....	0627-067

2015 (cont)

Lynx 2000 LT.....	0627-067
M 6000.....	0627-083
M 8000.....	0627-084
M 9000.....	0627-082
Pantera 7000.....	0627-069
XF 7000.....	0627-070
XF 8000.....	0627-083
XF 8000 High Country.....	0627-084
XF 9000.....	0627-082
ZR 4000, ZR 4000 RR.....	0627-083
ZR 5000.....	0627-081
ZR 6000.....	0627-083
ZR 7000.....	0627-070
ZR 8000.....	0627-083
ZR 9000.....	0627-082

Drive Belt Dimension Chart

BELT P/N	LENGTH	WIDTH
0227-011	44.000 ± .188 inch	1.250 inch
0227-014	45.500 ± .188 inch	1.250 inch
0227-016	45.063 ± .188 inch	1.250 inch
0227-019	43.250 ± .188 inch	1.250 inch
0227-020	46.688 ± .188 inch	1.250 inch
0227-030	43.500 ± .188 inch	1.375 inch
0227-100	45.500 ± .188 inch	1.375 inch
0227-103	43.625 ± .125 inch	1.375 inch
*0627-002	43.625 ± .188 inch	1.375 inch
*0627-004	43.625 ± .188 inch	1.375 inch
*0627-006	43.625 ± .188 inch	1.375 inch
*0627-010	47.750 ± .188 inch	1.375 inch
*0627-011	45.750 ± .188 inch	1.375 inch
*0627-012	47.750 ± .188 inch	1.375 inch
0627-013	49.000 ± .188 inch	1.437 inch
0627-014	49.000 ± .188 inch	1.437 inch
*0627-020	48.071 ± .188 inch	1.406 inch
*0627-021	47.750 ± .188 inch	1.385 inch
*0627-031	47.750 ± .178 inch	1.382 inch
*0627-032	44.570 ± .178 inch	1.448 inch
*0627-033	50.285 ± .188 inch	1.437 inch
*0627-034	44.024 ± .178 inch	1.448 inch
*0627-035	47.750 ± .178 inch	1.400 inch
*0627-036	45.024 ± .178 inch	1.448 inch
*0627-044	44.706 ± .178 inch	1.448 inch

BELT P/N	LENGTH	WIDTH
*0627-045	45.223 ± .178 inch	1.448 inch
*0627-046	45.998 ± .178 inch	1.448 inch
*0627-047	43.547 ± .178 inch	1.448 inch
*0627-048	46.986 ± .178 inch	1.448 inch
*0627-049	48.162 ± .178 inch	1.448 inch
*0627-059	48.162 ± .178 inch	1.448 inch
**0627-060	45.998 ± .178 inch	1.448 inch
*0627-067	45.394 ± .178 inch	1.406 inch
*0627-069	42.953 ± .178 inch	1.406 inch
*0627-070	44.250 ± .178 inch	1.448 inch
**0627-060	45.998 ± .178 inch	1.448 inch
*0627-067	45.394 ± .178 inch	1.406 inch
**0627-060	45.998 ± .178 inch	1.448 inch
*0627-067	45.394 ± .178 inch	1.406 inch
*0627-069	42.953 ± .178 inch	1.406 inch
*0627-070	44.250 ± .178 inch	1.448 inch
***0627-073	43.547 ± .178 inch	1.448 inch
**0627-075	44.250 ± .178 inch	1.448 inch
**0627-076	43.547 ± .178 inch	1.448 inch
*0627-081	46.378 ± .178 inch	1.448 inch
***0627-082	46.259 ± .178 inch	1.448 inch
**0627-083	47.519 ± .178 inch	1.448 inch
***0627-084	47.519 ± .178 inch	1.448 inch
***0627-085	48.149 ± .178 inch	1.448 inch
***0627-086	48.149 ± .178 inch	1.448 inch

*High Performance **Improved Compression Resistance; Improved Heat Resistance ***Best Compression Resistance; Best Heat Resistance

■ **NOTE: The difference between a * drive belt and a ** drive belt of the same dimension is hardness. A ** drive belt is more flexible and if used in place of a * drive belt, the engine will run at a lower RPM.**

Chains & Sprockets

STANDARD							
11 WIDE		13 WIDE		15 WIDE		17 WIDE	
Upper Sprocket		Upper Sprocket		Upper Sprocket		Upper Sprocket	
15T	0107-217	18T	0602-445	18T	0602-995	20T**	1602-735
16T	0107-340	18T	1602-378 (cut steel)	19T	0602-973 (cut steel)	Chain	
18T	0107-341	19T	0602-444	20T**	1602-600 (2004)	74P**	1602-806
21T	0107-408	20T	0602-456	21T**	1602-685 (2004)		
22T	0107-301	22T	0602-455	Lower Sprocket			
23T	0602-363	23T	0602-452	40T*	0702-394		
24T	0107-508	24T	0602-446	44T*	0702-383		
Lower Sprocket		19T*	0602-470	39T	1602-604		
33T	0107-513	20T**	1602-413 (2003)	40T	1602-605		
37T	0107-407	Lower Sprocket		46T***	1602-690 (2004)		
40T	0107-903	39T	0602-451	Chain			
Chain		40T	0602-453	68P	1602-036		
64P	0107-322	39T*	0702-170	70P	0602-968		
70P	0107-216	40T*	0702-393	72P	0602-972		
72P	0107-372	42T	0602-909	74P**	1602-550		
		43T	1602-333 (cut steel)				
		44T	0602-812				
		Chain					
		70P	1602-041				
		72P	1602-042				

2012-2015 ProCross/Proclimb (Excluding 7000)								2014-2015 7000 Models	
11 WIDE		13 WIDE		15 WIDE		13 WIDE		Upper Sprocket	
Upper Sprocket (2-Stroke)		Upper Sprocket (2-Stroke)		Upper Sprocket (2-Stroke)		Upper Sprocket			
40T	2602-276	19T	2602-582	19T	2602-666	21T**	1702-351		
Chain (2- & 4-Stroke)		21T	2602-377	21T	2602-212	22T**	1702-382		
68P	2602-342	22T	2602-335	22T	2602-461	24T**	1702-352		
		23T	2602-403	Upper Sprocket (4-Stroke)		Lower Sprocket			
		Upper Sprocket (4-Stroke)		21T	1702-202	41T**	2602-745		
		21T	1702-201	22T	1702-191	48T**	2602-790		
		22T	1702-074	24T	1704-203	49T**	2602-758		
		Lower Sprocket (2- & 4-Stroke)		Chain (2- & 4-Stroke)		50T**	2602-746		
		35T	2602-405	84P	2602-365	Chain			
		36T	2602-406	86P	2602-710	86P**	2602-743		
		37T	2602-371	90P	2602-373	90P**	2602-760		
		38T	2602-372			92P**	2602-744		
		48T	2602-364						
		49T	2602-363						
		50T	2602-584						
		50T****	2602-620						
		41T	2602-522						
		Chain (2- & 4-Stroke)							
		84P	2602-369						
		86P	2602-514						
		90P	2602-370						

■NOTE: The 2014-2015 ProCross/Proclimb/ProTour 7000 models use Borg Warner components.

- * Reverse and 2-Speed Sprocket
- ** Borg Warner component - must be used with other Borg Warner components or damage will result.
- *** 16T inner spline/37.5° angle.
- **** Aluminum

Drive System Components

Below is a list of Arctic Drive System components available through the Arctic Cat Service Parts Department.

SPRINGS - ARCTIC DRIVEN					
p/n	Color	Rate @ 1 7/16"	p/n	Color	Rate @ 1 7/16"
0648-732*	Green	280 lb	0648-792	Black/Orange	280 lb
0648-693*	White	260 lb	0148-227	Yellow	92 lb
0648-718*	White	260 lb	0648-012	Blue	79 lb
0648-662*	Platinum	180 lb	0648-010	White	58 lb
0648-114	Red/White	116 lb	0648-702	Red/Black	42 lb
0648-674 ^T	Red/White	105 lb	0648-774*	Orange	280 lb
0648-790	Black/Blue	260 lb	0648-776* ^T	Orange	280 lb
0648-749	Black/White	260 lb	0648-813**	Black/Blue	284 lb
0648-784**	Black	222 lb	0648-838****	Brown	250 lb

^T Titanium * ACT Driven @ 1 5/8" ** 2012-2015 ProCross/ProClimb

ARCTIC CAT DRIVE CLUTCH CAM ARMS					
p/n	Grams	p/n	Grams	p/n	Grams
0646-166	39.5	0746-617	66	0746-703	68**
0746-500	54	0746-618	51.5	0746-705	49**
0746-501	48.5	0746-627	84.8**	0746-708	51**
0746-502	44.5	0746-629	75**	0746-710	72**
0746-523	47	0746-632	60**	0746-712	61**
0746-524	48.5	0746-634	70.5	0746-715	77**
0746-527	50.5	0746-640	71.5	0746-716	73**
0746-529	49.5*	0746-642	50.5	0746-749	65**
0746-538	49.5	0746-653	63.5	0746-786	63**
0746-539	53	0746-661	52**	0746-791	60**
0746-549	46	0746-662	52**	0746-792	47**
0746-562	42	0746-663	52**	0746-793	63**
0746-564	45.5	0746-666	55**	0746-814	83**
0746-565	43.5	0746-668	55**	0746-821	82**
0746-577	42	0746-669	60**	0746-822	71.5**
0746-579	46.5	0746-670	65**	0746-824	66**
0746-580	47	0746-671	70**	0746-825	50**
0746-582	48.5	0746-672	75**	0746-826	64**
0746-585	49	0746-673	80**	0746-827	73.5**
0746-586	45*	0746-678	55**	0746-828	57**
0746-587	50	0746-687	57**	0746-829	52**
0746-589	45	0746-689	69**	0746-830	60**
0746-595	41.5	0746-692	50**	0746-843	56.5**
0746-598	44	0746-694	63**	0746-844	53**
0746-609	52	0746-695	67**	0746-845	48**
0746-614	64	0746-698	64**	0746-846	57**
0746-615	62	0746-699	66**	0746-847	64**
0746-616	66	0746-702	57.5**	0746-848	62**

* Notched Cam Arm ** w/Set Screw

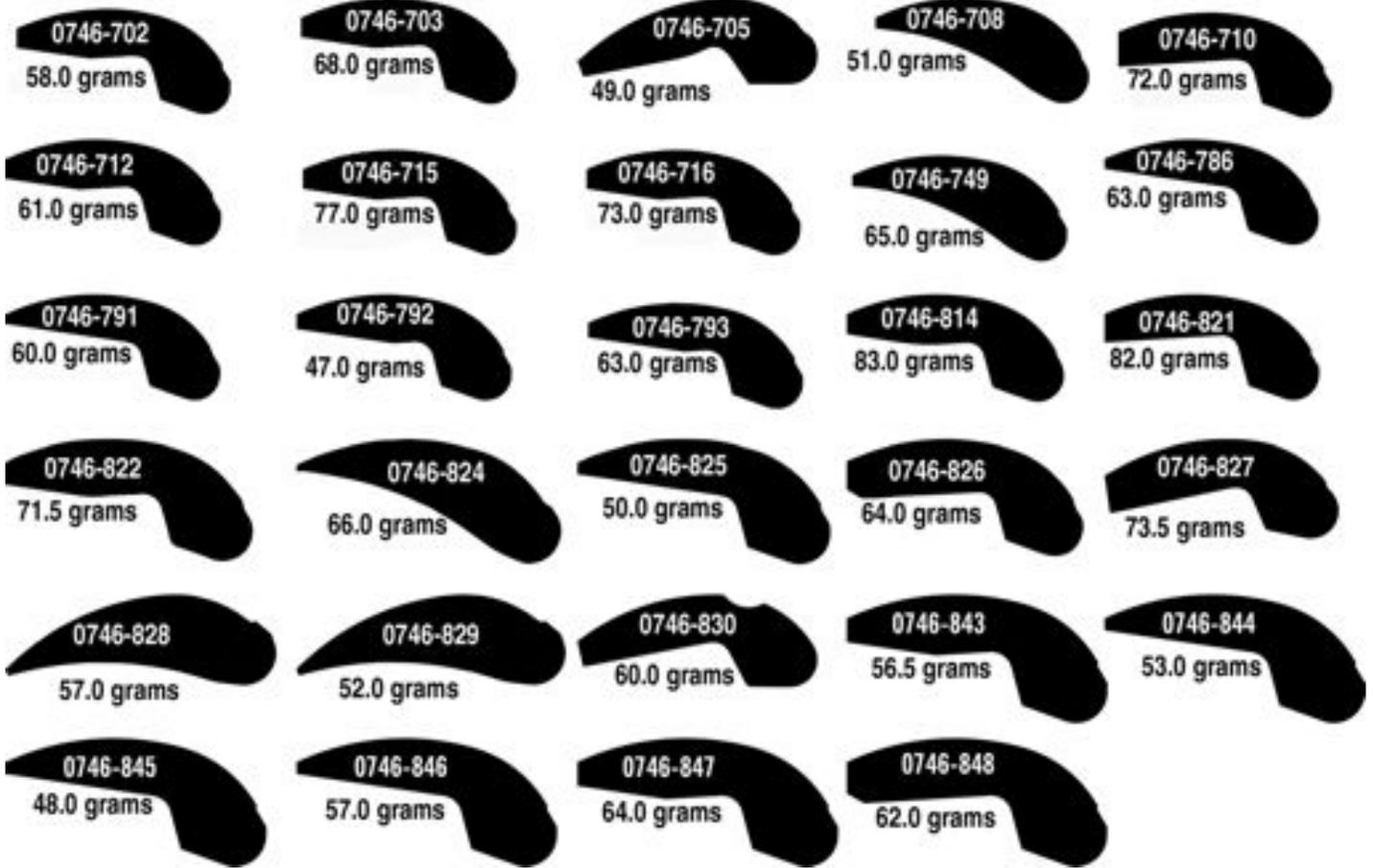
ARCTIC CAT DRIVE CLUTCH SPRING CHART					
	p/n	Rate @ 2 9/16"	Rate @ 1 5/16"	Color	
LIGHT	0646-439	50 lb	250 lb	Black/White	
	0646-367	50 lb	250 lb	Black	
	0646-148	53 lb	224 lb	Blue	
	0646-149	74 lb	228 lb	Red	
	0646-432	74 lb	228 lb	Black/Red	
	0646-433	75 lb	275 lb	Black/Gold	
	0646-433	75 lb	275 lb	Gold	
	0646-252	103 lb	315 lb	Green	
	0646-147	114 lb	267 lb	Yellow/Green	
	0646-373*	114 lb	257 lb	Yellow/Green	
	0646-192	120 lb	270 lb	Orange	
	0646-155	121 lb	240 lb	Purple	
	0646-229	122 lb	285 lb	Yellow/White	
	0646-379*	122 lb	285 lb	Yellow/White	
	0646-035	143 lb	286 lb	Orange/Black	
	0646-447*	143 lb	286 lb	Pink	
	0646-684	158 lb	285 lb	Black	
	0646-410	165 lb	310 lb	Blue	
	HEAVY	0646-216	170 lb	330 lb	Yellow

DRIVEN CAMS (Torque Brackets)			
p/n	Degree	p/n	Degree
0148-180	45	0648-809	44/42
0148-222	51	0748-687***	48/40
0648-001	52/44	0748-689***	38
0648-002	53	0648-805	40/38
0648-005	55	0748-744*****	42/36
0648-006	57	0748-750*****	44/40
0648-011	48/44	0748-622**	36
0648-014	49	0748-666**	50/36
0648-016	57/50	0748-636**	44/40
0648-026	42	0748-679**	42/36
0648-025	47	0748-663***	44/40
0648-024	55/53	0748-664***	46/40
0648-107*	57/50	0748-662***	36
0648-125	51/49	0748-667***	50/38
0648-656	62/54	0748-669***	46/38
0648-681	62/50	0748-700****	36
0648-683	58/50	0748-702****	46/40
0648-679	50/36	0748-679***	42/36
0648-696	66/50/0.27 66/52/0.27	0748-696***	50/36
0648-727**	50/38	0748-737****	40
0648-448**	36	0748-714****	44/40
0648-729**	48/42	0748-753*****	36
0648-733**	46/38	0748-758*****	44/40
0648-730**	44/40	0748-759*****	42/40
0648-764**	44/40	0748-760*****	42/36
0648-765**	36	0748-708****	42/36
0748-770*****	36	0748-772*****	42/40
0748-773*****	42/36		

* Base is 0.100 thicker than p/n 0648-016. ** ACT (10.0")
 *** ACT (10.4") **** ACT (10.4" w/reverse cam)
 Team *****2012-2015 ProCross/ProClimb

Arctic Cat Cam Arms

0646-166 39.5 grams	0746-500 54.0 grams	0746-501 48.5 grams	0746-502 44.5 grams	0746-523 47.0 grams
0746-524 48.5 grams	0746-527 50.5 grams	0746-529 49.5 grams	0746-538 49.5 grams	0746-539 53.0 grams
0746-549 46.0 grams	0746-562 42.0 grams	0746-564 45.5 grams	0746-565 43.5 grams	0746-577 42.0 grams
0746-579 46.5 grams	0746-580 47.0 grams	0746-582 48.5 grams	0746-585 49.0 grams	0746-586 45.0 grams
0746-587 50.0 grams	0746-589 45.0 grams	0746-595 41.5 grams	0746-598 44.0 grams	0746-609 52.0 grams
0746-614 64.0 grams	0746-615 62.5 grams	0746-616 66.0 grams	0746-617 60.0 grams	0746-618 51.5 grams
0746-627 84.8 grams	0746-629 75.0 grams	0746-632 60.0 grams	0746-634 70.5 grams	0746-640 71.5 grams
0746-642 50.5 grams	0746-653 63.5 grams	0746-661 52.0 grams	0746-662 52.0 grams	0746-663 52.0 grams
0746-666 55.0 grams	0746-668 55.0 grams	0746-669 60.0 grams	0746-670 65.0 grams	0746-671 70.0 grams
0746-672 75.0 grams	0746-673 80.0 grams	0746-678 55.0 grams	0746-687 57.0 grams	0746-689 69.0 grams
0746-692 50.0 grams	0746-694 63.0 grams	0746-695 67.0 grams	0746-698 64.0 grams	0746-699 66.0 grams



Carburetor Components

Mikuni (ATV)

Mikuni (ATV) Main Jets			
Jet	p/n	Jet	p/n
70	3301-499	137.5	4505-060
72.5	3301-498	140	4505-093
75	3301-511	142.5	4505-019
80	3301-615	145	4505-074
80	3301-046	147.5	4505-094
125	4505-095	150	4505-080
130	4505-071	152.5	4505-047
Pilot Jets			
Jet	p/n	Jet	p/n
22.5	4505-135	40	4505-017
35	3301-048	45	4505-059
35	3301-614	55	4505-098
40	3301-826		
Jet Needles			
Needle	p/n	Needle	p/n
5D40	4505-020	4E07	4505-082
4D28	4505-061	5E26	4505-117
Needle Jets			
Jet	p/n	Jet	p/n
P-7	4505-006	P-6M	4505-099
P-8M	4505-057	P-0M	4505-114
Starter Jets			
Jet	p/n		
60	4505-134		

Keihin (ATV)

Keihin (ATV)(CVK) Main Jets			
Jet	p/n		
70	5507-168		
72	5507-169		
78	5507-220		
88	5507-222		
90	5507-221		
92	5507-208		
98	3304-441		
105	5507-167		
108	5507-242		
110	5507-166		
112	3304-434		
115	5507-126		
118	5507-241		
120	5507-125		
120	5507-206		
122	5507-205		
125	5507-072		
128	5507-073		
130	5507-074		
132	5507-075		
135	5507-057		
138	5507-076		
140	5507-044		
142	5507-043		
145	5507-042		
148	5507-041		
150	5507-009		
152	5507-077		
155	5507-078		
Slow Jets			
Jet	p/n		
35	5507-069		
38	5507-246		
40	5507-070		
40	5507-127		
42	5507-071		
Jet Needles			
Jet	p/n	Jet	p/n
N601	5507-006	NAZG	5507-110
N8TZ	5507-079	N8TT	5507-055
NAZF	5507-091	N8TV	5507-080
N3RS	5507-100	NFKG	5507-184
NFKN	5507-191	NFKS	5507-201
NLVB	5507-236	NLGB	5507-243
Starter Jets			
Jet	p/n	Jet	p/n
60	5507-090	85	5507-112
65	5507-058	90	5507-092
75	5507-097	102	5507-011
85	5507-122		

(Lean)

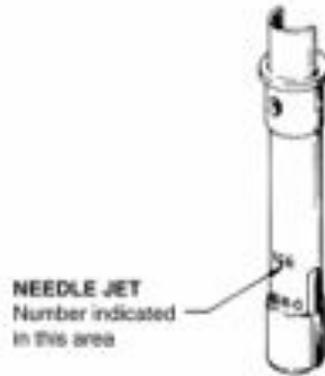
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(Lean)

(Rich)

Mikuni (Snowmobile)

Main Jets Available			
Jet	p/n	Jet	p/n
65	6505-299	370	6505-072
67.5	6505-300	380	6505-077
70	6505-833	390	6505-078
72.5	3303-189	400	6505-124
75	6505-296	410	6505-212
80	3301-615	410	6505-212
120	6505-270	420	6505-125
130	6505-216	430	6505-146
140	6505-217	440	6505-126
150	6505-168	450	6505-147
160	6505-064	460	6505-127
170	6505-065	470	6505-148
180	6505-056	480	6505-149
190	6505-066	490	6505-150
200	6505-144	500	6505-151
210	6505-145	510N	6506-378
220	6505-137	520	6505-530
230	6505-067	520N	6506-379
240	6505-079	530N	6506-380
250	6505-068	540	6505-531
260	6505-017	540N	6506-381
270	6505-069	550N	6506-382
280	6505-080	560	6505-172
290	6505-123	560N	6506-383
300	6505-128	580	6505-211
310	6505-136	600	6505-532
320	6505-074	640	6505-533
330	6505-070	660	6505-535
340	6505-076	680	6505-169
350	6505-071	700	6505-536
360	6505-038		

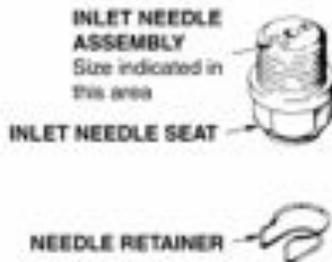
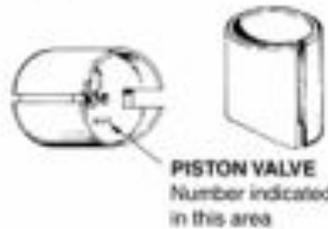


Piston Valves Available (VM)		
Slide	Carburetor Size (mm)	p/n
3.0	28-30	6505-161
3.0	30	6505-510
3.5	30	6505-528
2.5	32-34	6505-246
3.5	32-34	6505-248
2.5	34	6505-500
2.5	34	6505-614*
3.0	34	6505-507
3.0	34	6505-561*
2.0	36	6505-877
3.0	36	6505-592*
3.0	38	6505-643
3.5	38	6505-525
3.5	38	6505-526
3.5	38	6505-554
3.5	38	6505-613*
4.0	38	6505-504
3.5	40	6505-575*
2.5	40-44	6505-570
3.5	40-44	6505-548
3.0	40-44	6505-809
3.5	40-44	6505-813*

* For models with carburetor switch.

Throttle/Piston Valves Available (TM)					
Slide	Carb. Size (mm)	p/n	Slide	Carb. Size (mm)	p/n
2.0	38	6506-119	2.5	40	6506-273
3.0	38	6506-120	3.0	-	6506-172
3.0	38	6506-232	4.0	-	6505-990
3.5	38	6506-210	4.5	-	6505-991

Starter Jets Available			
Jet	p/n	Jet	p/n
130	6506-265	150	6506-153
135	6506-101		



Jet	p/n	Jet	p/n
O-6 (480)	6505-931	Q-0 (166)	6505-190
P-0 (159)	6505-155	Q-0 (480)	6505-529
P-0 (166)	6505-007	Q-2 (166)	6505-508
P-0 (169)	6505-051	Q-4 (166)	6505-214
P-2 (480)	6505-595	Q-5 (159)	6505-119
P-4 (159)	6505-221	Q-5 (166)	6505-520
P-4 (480)	6505-540	Q-6 (166)	6505-506
P-4 (169)	6505-164	Z-4 (224)	6505-808
P-4 (166)	6505-615	AA-1 (224)	6505-609
P-4M (961)	6506-407	AA-1 (224)	6505-550
P-5 (480)	6505-542	AA-5 (224)	6505-099
P-6 (159)	6505-247	AA-8 (224)	6505-571
P-7 (159)	6506-019	BB-0 (224)	6505-182
P-8 (166)	6505-433	BB-5 (224)	6505-180
Q-0 (159)	6505-260		

Jet Needles Available			
Needle (VM)	p/n	Needle (TM)	p/n
5DP7	6505-050	9DFH12-54	6506-421
6CE25	6506-408	9CFH1-56	6506-116
6DH2	6505-252	9DEH1-55	6506-118
6DH3	6505-509	9DEH2-57	6506-115
6DH4	6505-003	9EGY1-57	6506-192
6DH7	6505-215	9EH2-57	6506-111
6DH8	6505-236	9EH6-60	6506-117
6DH21	6505-438	9EJ1-60	6506-384
6DH41	6505-711	9EJ2-60	6506-400
6DF7	6506-297	9DFH2-58	6506-200
7DJ2	6505-549	9DFH2-59	6506-201
7DH2	6505-097	9DFH3-56	6506-186
7DH5	6505-814	9DEH3-56	6506-182
		9DFH1-56	6506-221
		9DFH9-59	6506-304
		9EH6-59	6506-228
		9DH9-54	6506-272
		9DGH18-53	6506-417
		9EH6-58	6506-290
		9EH11-60	6506-404
		9DFH4-60	6506-260
		9EFH9-60	6506-374
Needle (TMX)	p/n	Needle (TMX)	p/n
6FM6-61	6506-335	6FM4-60	6506-285
6FM5-60	6506-300	6FM2-60	6506-174
6FM5-60	6506-293	6FM7-60	6506-386
6FM4-60	6506-012	6FM8-60	6506-403

Inlet Needle Assemblies Available (VM)		
Seat Diameter	Carb. Size (mm)	p/n
1.5 mm (Steel)	28, 30, 32, 34	6505-026
1.5 mm (Viton)	28, 30, 32, 34	6505-160
1.5 mm (Steel)	28 — 34 GVM	6505-245
1.5 mm (Viton)	36, 38, 40, 44	6505-171
1.8 mm (Viton)	36, 38, 40, 44	6505-175
2.0 mm (Viton)	36, 38, 40, 44	6505-176
(TM)		
Seat Diameter	Carb. Size (mm)	p/n
1.5 mm (Steel)	38	6506-121
1.8 mm (Steel)	38	6506-144

Pilot Jets Available (VM/TM)			
Jet	p/n	Jet	p/n
17.5	6505-218	40	6505-047
20	6505-138	45	6505-278
22.5	6505-310	50	6505-262
25	6505-075	52.5	6505-261
27.5	6505-503	55	6505-255
30	6505-073	60	6505-642
35	6505-297	90	6505-396
35	6505-029		
(TMX)			
Jet	p/n	Jet	p/n
20	6506-001	27.5	6506-004
22.5	6506-002	30	6506-005
25	6506-003		

Index

#

120 ACCESSORIES	73
120 Performance Upgrade Kit	73
120 Rev Limiter	73

A

A-ARM KIT, 38"	45
ACCESSORY ADAPTER	68
AIRBOX KIT, SPLIT	70
ALTITUDE KITS, HIGH	80
ANTIFREEZE	65
AVALANCHE AIRBAG	40
AVALANCHE BEACON	40
AVALANCHE PROBE	40
AXLE KIT, LIGHTWEIGHT FRONT	46

B

BAGS	
Backpacks	41
Dimensions	9
Foam Beverage Holder	17
Gear	13-14,37,47
Handlebar	15,15,37
Heater	15
Hydration	43
Mountain Pack	37
Non-Current Backpacks	42
Rack Bag	14
Saddlebags	13,16
Seat Pack	14
Tank	15
Trunk, Firecat	17
Tunnel Pack	14,37,47
Underhood	16
Windshield	15,17
Replacement Hardware	17
BATTERIES	22
BATTERY CHARGERS/MAINTAINERS	68
BELTS, DRIVE	
Application Guide	83
Dimension Chart	85
Holder	68
BOARDS, PROCLIMB	38
BUMPER	18-19,38,49

C

CAM ARMS	88
CAM ROLLER, HI-TEMP	45
CARBURETOR COMPONENTS	90,91
CARGO SLEDS	49
CAT WRAPS	25
CHAINS AND SPROCKETS	86
CHOKE LEVER REPAIR KIT	72
CLEANERS	66-67
COVERS	
Arctic Cat Canvas Covers	11
Custom	12
Shop	11
Half	12
Headlight	31
Premium	11
Team Arctic	11
Undercover Liner	12
Replacement Straps	12

D

DASH PADS	38
DC POWER KIT	21
DOLLY	
Cat Caddy	61
Shop	61
DRIVE SYSTEM COMPONENTS	87

E

ELECTRIC START KIT	21
ENGINE HEATER	22
EXHAUST SPRING TOOL	72

F

FLUID	
ACT Gearcase	65
Fox Float	66
Flush	65
FUEL	
High Octane Race	67
De-Icer	65
Injection & Carburetor Cleaner	66
Stabilizer	66
FUEL CAN	39
FUEL PUMP REPAIR KITS	71
FUEL TANK	21,39,70

G

GASKET SETS	71
GAUGE, TEMPERATURE	69
GEAR SET, LOW RATIO	47
GOGGLE HOLDER	15, 38
GREASE	66-66

H

HANDLEBAR	
Grip Adhesive	71
Grips	26
Heavy-Duty	69
Mountain	45
Muffs	16
Risers	44
Stand	61
Steering Post Stand	61
HAND GUARDS	27-27
HAND WARMERS, PASSENGER	18,50
HEATED SEAT KIT	21
HEATED SHIELD ADAPTER	62
HELMET PARTS	76-78
HITCH KITS	20,20
HOOD LATCH REPAIR KIT	69
HOOD FLARES	31

I

ICE SCRATCHERS	43
----------------------	----

L

LIFT	
Sled	61
Front End	61
LIGHT	
Backup	50
LOCTITE	71
LUBE	
Gearcase	65
Chain	65

M

MIRRORS	32
---------------	----

N

NECK BRACE PARTS	79
------------------------	----

O

OIL	
Engine	64
Shock	65-66
OVERLOAD SPRING TOOL	72

P

PAINT	63
-------------	----

R

RACK	
Billet	40
Cargo	20,47
Tunnel	19,40
Mat/Pad	50
M Series	40
Strap	40
RADIATOR KIT	48
RAIL BRACE KIT	69
RECOIL HANDLE	25,33

S

SAW, POCKET	41
SEALANT	71
SEAT KIT, 2-UP	18
SEAT KIT, PASSENGER	50
SEAT, MOUNTAIN	39
SEAT	
Proclimb	39
Procross	32
Third	47
SHOCKS	
FOX Float	35
Airshox Guards	36
Airshox Pump	36
Rebuild Kits	72
SHOVELS	41
SIDE RAILS	47
SKI	
Skis	29-30
Skins	50
SKID PLATES	30
SNOBUNJE	45
SNOWFLAPS	31,35,60
SNOW MESH	28
SPARK PLUGS	70
Caddy	69
Caps	70
SPEEDOMETER	69
SPINDLES, MOUNTAIN	45
SPRING CHART, OPTIONAL	80
SPRINGS	
Rear Suspension Front Arm	80
Rear Suspension	81
Ski	82
SPRING KIT, OVERLOAD	50
STAND, JACK	61
STEERING POST, TELESCOPIC	44
STEERING POST, VERTICAL	45
STEERING POST, HCR FIXED	44
STUD ACCESSORIES	55-60
SUPERCLAMP	
Front	62
Rear	62
SUPERGLIDES	62
SWAY BAR KIT	69
SWITCH GUARDS	43

T

TANK	
Grips	38
Jacket	17
Pads	39
TAPE	
TETHER SWITCH	21
TIE-DOWNS	62
TOW ROPE	62
TRACKS	51-52
TRACK CLIP TOOL	72
TRAIL GROOMER	49
TUNNEL FLARES	31
TUNNEL GRIPS	32
TUNNEL PROTECTOR KIT	60
TUNNEL RAILS	21
TUNNEL STRAP	37

V

VENTED SIDE PANELS	43
VENTED HOOD PANELS	44

W

WEARBARS	53-54
WEAR STRIPS	34
WHEEL, RAIL CAP	43
WHEELS, IDLER	33
WHEEL KITS	34, 46,73
WINCH KIT, WARN	48
WIND DEFLECTORS	32
WINDSHIELDS/WINDSCREENS	23-24
WINDSHIELD HARDWARE	24

U

UPGRADE KITS	74-75
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